



SERVICE MANUAL BULLETIN

This Service Manual Bulletin is prepared by the Publications Department of New Flyer Industries Canada ULC. Refer to details below.

SMB-150

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APPLICABILITY					
VEHICLE LENGTH	<input type="checkbox"/> 30ft.	<input type="checkbox"/> 35ft.	<input type="checkbox"/> 40ft.	<input type="checkbox"/> 60ft.	<input checked="" type="checkbox"/> ALL
VEHICLE TYPE	<input type="checkbox"/> High Floor	<input type="checkbox"/> Low Floor	<input type="checkbox"/> Invero®	<input checked="" type="checkbox"/> Xcelsior®	<input type="checkbox"/> ALL
FUEL TYPE	<input checked="" type="checkbox"/> Diesel	<input checked="" type="checkbox"/> Electric	<input checked="" type="checkbox"/> CNG	<input checked="" type="checkbox"/> LNG	<input type="checkbox"/> ALL
	<input checked="" type="checkbox"/> Diesel/Electric	<input type="checkbox"/> Gas/Electric	<input type="checkbox"/> Fuel Cell		
SUBJECT	Tie Rod Arms & Steering Arm Installation for MAN VOK-07 Axles				
SECTION TITLE	1 - FRONT AXLE and SUSPENSION				
DETAILS	<p>This bulletin provides OEM information on the Tie Rod and Steering Arm installation torque values for your New Flyer Vehicle.</p> <p>This bulletin supersedes all prior information on this subject already provided in your New Flyer Service Manuals. Make this Service Bulletin available to service personnel to inform them of changed information.</p>				

FRONT SUSPENSION TORQUE SPECIFICATIONS

DESCRIPTION	QTY. (per axle)	BOLT	NUT	TORQUE ft-lb. (Nm)
Steering Arm	2	M22 x 1.5 Torx Socket Head		500 ft-lb. (680 Nm)
Tie Rod Arm	4	M22 x 1.5 Torx Socket Head		500 ft-lb. (680 Nm)

NOTE:

*All bolts and nylon locknuts are Grade 8 and yellow zinc dichromate coated.
All fasteners are dry unless otherwise noted.*