



NEW FLYER

SERVICE MANUAL BULLETIN

This Service Manual Bulletin is prepared by the Publications Department of New Flyer Industries Canada ULC. Refer to details below.

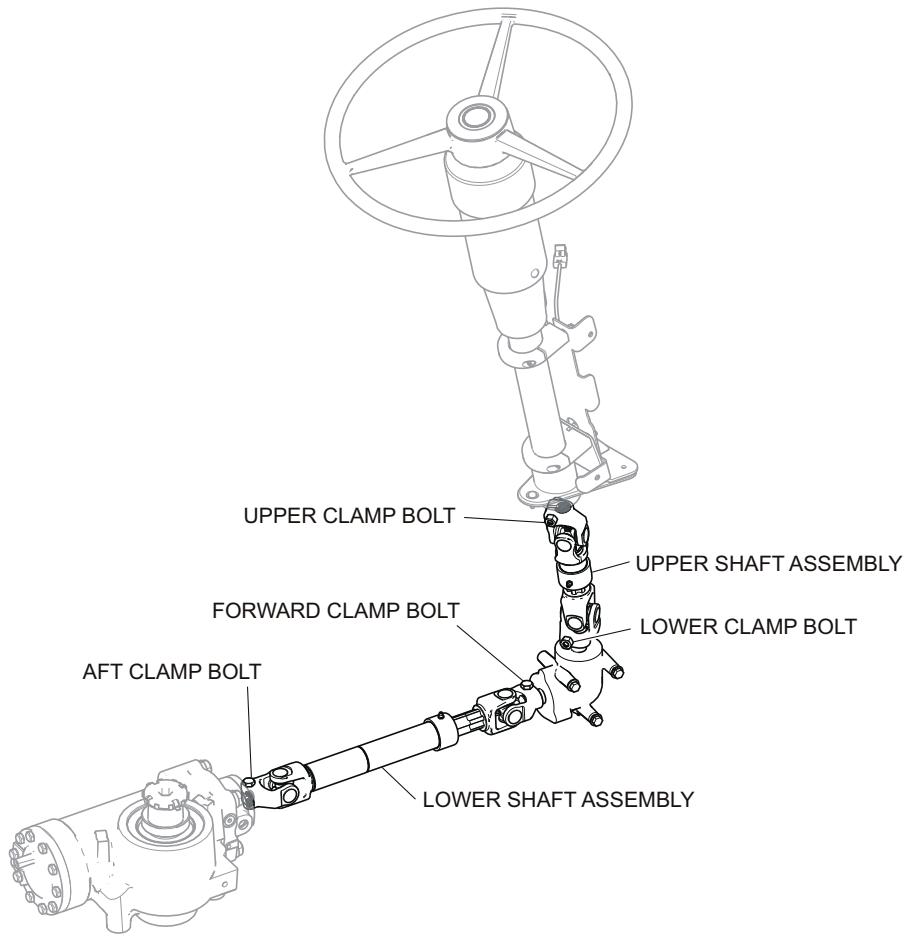
SMB-136

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APPLICABILITY					
VEHICLE LENGTH	<input type="checkbox"/> 30ft.	<input checked="" type="checkbox"/> 35ft.	<input checked="" type="checkbox"/> 40ft.	<input checked="" type="checkbox"/> 60ft.	<input type="checkbox"/> ALL
VEHICLE TYPE	<input type="checkbox"/> High Floor	<input type="checkbox"/> Low Floor	<input type="checkbox"/> Invero®	<input checked="" type="checkbox"/> Xcelsior®	<input type="checkbox"/> ALL
FUEL TYPE	<input checked="" type="checkbox"/> Diesel	<input checked="" type="checkbox"/> Electric	<input checked="" type="checkbox"/> CNG	<input type="checkbox"/> LNG	<input type="checkbox"/> ALL
SUBJECT	Upper & Lower Steering Driveshaft Clamp Bolt Torque Values				
SECTION TITLE	3 - STEERING SYSTEM				
DETAILS	<p>This bulletin revises the clamp bolt value for the upper & lower steering driveshafts installed on your New Flyer vehicle.</p> <p>Locate the P/N of the steering driveshaft in your New Flyer Parts Manual that is used on your vehicle and refer to the chart on the next page to determine the correct clamp bolt torque value to be applied.</p> <p>This bulletin supersedes all prior information on this subject already provided in your New Flyer Service Manuals. Make this Service Bulletin available to service personnel to inform them of changed information.</p>				

UPPER & LOWER STEERING DRIVESHAFT TORQUE VALUES

PART NUMBER	DESCRIPTION	CLAMP BOLT TORQUE VALUE
328612	Upper Shaft Assembly - Upper/Lower Clamp Bolt	30 ft-lb. (41 Nm)
328613	Lower Shaft Assembly - Forward/Aft Clamp Bolt	30 ft-lb. (41 Nm)
450543	Upper Shaft Assembly - Upper/Lower Clamp Bolt	50 ft-lb. (68 Nm)
450544	Lower Shaft Assembly - Forward/Aft Clamp Bolt	50 ft-lb. (68 Nm)
NOTE: <i>All fasteners are dry unless otherwise noted.</i>		



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Fig. 1: Steering Column Shaft Assembly