

SERVICE MANUAL BULLETIN

This Service Manual Bulletin is prepared by the Publications Department of New Flyer Industries Canada ULC. Refer to details below.

SMB-155

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APPLICABILITY					
VEHICLE LENGTH	<input type="checkbox"/> 30ft.	<input type="checkbox"/> 35ft.	<input type="checkbox"/> 40ft.	<input type="checkbox"/> 60ft.	<input checked="" type="checkbox"/> ALL
VEHICLE TYPE	<input checked="" type="checkbox"/> Xcelsior®	<input type="checkbox"/> MiDi®	<input type="checkbox"/> Invero®		<input type="checkbox"/> ALL
	<input checked="" type="checkbox"/> Low Floor	<input type="checkbox"/> High Floor			
FUEL TYPE	<input type="checkbox"/> Diesel	<input type="checkbox"/> Diesel/Electric	<input type="checkbox"/> CNG	<input type="checkbox"/> LNG	<input checked="" type="checkbox"/> ALL
	<input type="checkbox"/> Fuel Cell	<input type="checkbox"/> Trolley/Electric	<input type="checkbox"/> Battery/Electric		
SUBJECT	Wheel Ends Installation - Slotted Nut & Flange Bolts				
SECTION TITLE	1 - FRONT AXLE & SUSPENSION (VOK-07F)				
DETAILS	This bulletin provides revised OEM information on the torque value for the slotted nut and flange bolts on the hub of the MAN VOK-07F front axle on your New Flyer Vehicle.				
	This information supersedes any prior information on this subject already provided in your New Flyer Service Manuals. Make this Service Bulletin available to service personnel to inform them of changed information.				

1. Wheel Ends (Hub Unit)

1.1. Installation

When installing the slotted nut, torque to 546 ft-lb. (740 Nm).

When installing flange bolts, torque the torx-head bolts in a cross-tightening pattern to 288 ft-lb. (390 Nm). See [“Fig. 1: Slotted Nut & Flange Bolt Installation”](#) on page 2.

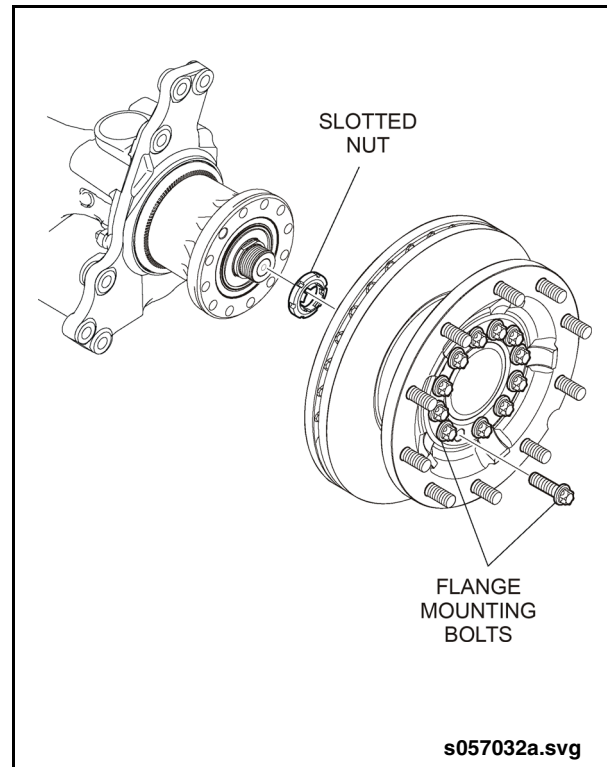


Fig. 1: Slotted Nut & Flange Bolt Installation