



Service Bulletin

File in Section: -

Bulletin No.: PIP5243

Date: November, 2014

PRELIMINARY INFORMATION

Subject: Rough Idle

Models: 2013-2015 Cadillac ATS Sedan
2015 ATS Coupe
Equipped with 3.6L LFX HFV6 engine

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

Some customers may comment that the vehicle exhibits a rough idle and or idle shake.

Recommendation/Instructions

Confirm the engine does not have any DTC's and is not exhibiting any misfires or other drivability concerns. If there are no drivability concerns, a new engine mount has been developed to address this concern. Both engine mounts are to be replaced in pairs following SI procedures.

Parts Information

23241845 Engine Mount Used for Rear Wheel Drive vehicles without F46 RPO — 2 Required
23241846 Engine Mount Used for All Wheel Drive vehicles with F46 RPO — 2 Required

Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
4080758*	Replace Both Left And Right Engine Mounts	1.1 hr
* This is an unique labor operation for bulletin use only. This will not be published in the Labor Time Guide.		

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.