
	GROUP Body	MODEL 2013MY Sorento (XM)
	NUMBER PS257	DATE May 2013



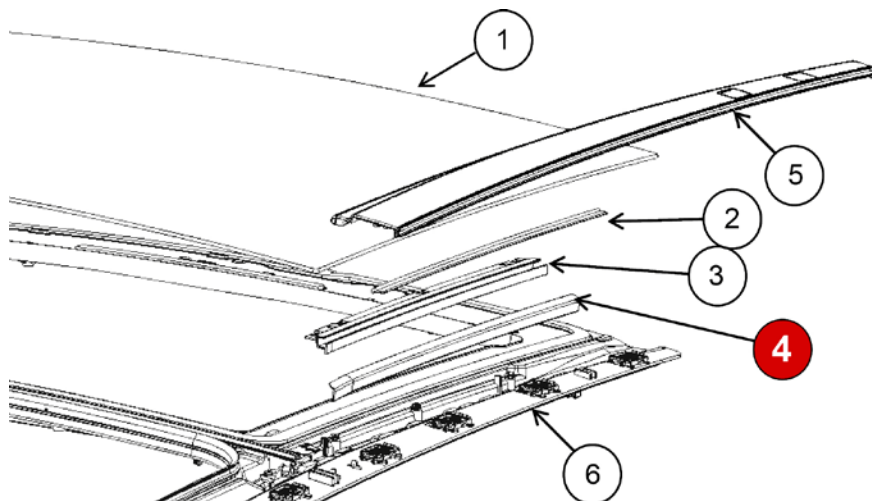
TECHNICAL OPERATIONS

SUBJECT: **PANORAMIC SUNROOF DUST SEAL REPLACEMENT**

When diagnosing a panoramic sunroof assembly with torn dust seals, refer to the procedure below to replace ONLY the affected dust seals and NOT the panoramic sunroof assembly.

Part No.	Description	QTY
KG310 1301	Seal (RH), Sunroof Dust	1
KG310 1601	Seal (LH), Sunroof Dust	1

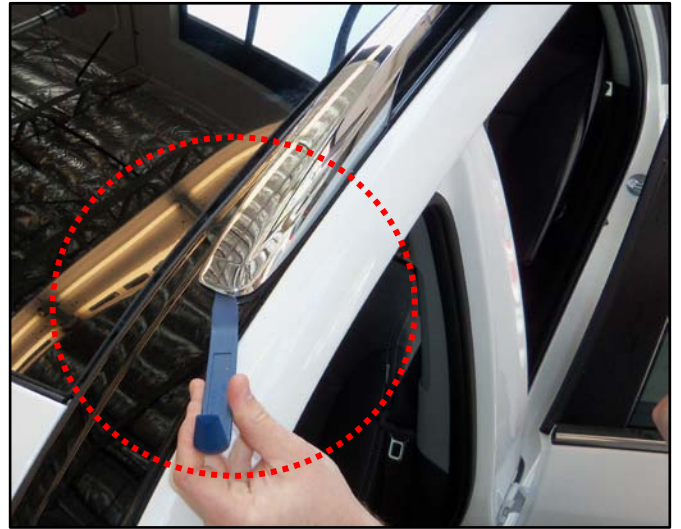
Panoramic Sunroof Components:



No.	Description
1.	Glass Panel
2.	Rear Rail Cover Seal
3.	Rear Rail
4.	Dust Seal
5.	Side Molding Panel
6.	Sunroof Frame Assy.

Service Procedure:

1. Carefully remove the front and rear roof rack rail trim pieces.
2. Remove the roof rack rail.



3. Carefully remove the rear sunroof side molding panel.



4. Remove the dust seal by pulling it up and towards the front of the vehicle.
5. Clean out any debris, if present, and lubricate the sunroof track using Silicone based grease (P/N UM011 CH052).
6. Clean the mounting surface for the dust seal using Isopropyl Alcohol.
7. Install the new dust seal.
8. Re-install all removed components by reversing the order of removal.

