



GROUP  
Engine

MODEL  
Forte  
w/2.0L Engine

NUMBER  
PS245

DATE  
February 2013



## TECHNICAL OPERATIONS

**SUBJECT:** FORTE 2.0L SHORT BLOCK REPLACEMENT TIPS

When replacing the short block on a Forte 2.0L engine, make sure to remove two ladder frame bolts from the block being replaced and install them in the locations shown on the replacement block (Fig. A). Failure to transfer the ladder frame bolts will result in the engine having no oil pressure when started.

