

WORK DESCRIPTION FOR FIELD MEASURE

Check gap dimension of fender to left and right tail lamp, rework if necessary

Check/test procedure

1. Check gap dimensions (figure 1) of tail lamp (left and right) to fender in radius.

i Specified value for fender to tail lamp = **1 mm +/-0.5 mm**

i For basic data, see AR60.00-P-0900-01EQS.



Figure 1

2. Check fender in radius of tail lamp for paint damage.

- a. If the gap dimension **does not** correspond to 1 mm +/-0.5 mm: Carry out **work procedure** .
- b. If there is paint damage due to a too small gap dimension: **Process paint damage in accordance with Mercedes-Benz specifications.**
- c. If gap dimension corresponds to 1 mm +/-0.5 mm: **End measure.**

Work procedure

1. Release tail lamp and reposition.

i For basic data, see AR82.10-P-4731EQS.

2. In the case of paint damage in the area of the lamp housing, carry out a paint repair.

i If paint damage exists in the NON-visible area, rework with a touch-up paint pen is sufficient.

i If paint damage is present in the visible area, the repair shall be performed in accordance with the "Mercedes-Benz specifications" and stored in a tamperproof manner!

Operation text and flat rate

| Operation no. | Operation text | Flat rate | Accounting no./ damage code |
|---------------|---|-------------------------------|-----------------------------|
| 12-1612 | Check gap dimension of fender to left and right tail lamp | 0.1 h | 82 920 06 |
| 12-1613 | Rework gap dimension of fender to left and right tail lamp (after check) | 0.7 h | 82 920 06 |
| 12-1614 | Extra work for: Rework gap dimension of tail lamp in veh. with paint damage | Time prescribed by foreperson | 82 920 06 |
