

WORK DESCRIPTION FOR FIELD MEASURE

Check seam seal in left front wheel arch, rework if necessary

Model 295

Check/test procedure A

1. Remove left front fender liner rear section.
i For basic data, see AR88.10-P-1301EQE.
2. Check seam seal in left front wheel arch.
i Seam seal must be full-length (without interruptions).

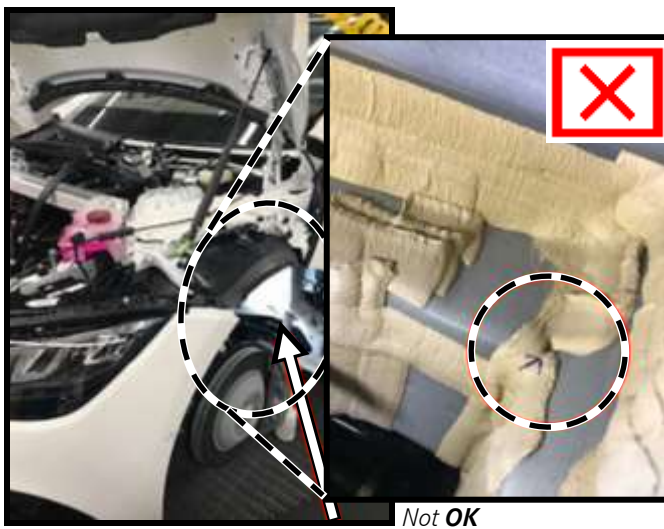


Figure 1

- a. **Seam seal** in left front wheel arch **not OK**: Perform **check/test procedure B**.
- b. **Seam seal** in left front wheel arch **OK**: **End measure**.

Check/test procedure B

1. Check whether moisture is present in left front floor covering in crossmember area of firewall and in adjacent footwell.
i Expose left front floor covering until area is accessible.
 - 1.1. Slide left front seat toward rear.
 - 1.2. Remove left front door sill.
i For basic data, see AR68.30-P-4100EQS.
 - 1.3. Remove lower trim for left instrument panel.
i For basic data, see AR68.10-P-1501EQS.

1.4. Lift left front floor covering and check for moisture.

i Floor covering does not have to be fully removed.



- a. Left front floor covering shows **no** moisture: Perform **work procedure A**.
- b. Left front floor covering **shows** moisture: Perform **work procedure A and B**.

Work procedure A

- 1. Rework seam seal in left front wheel arch.
i Seam seal must be full-length (without interruptions).
- 2. Assemble in reverse order.

Work procedure B

- 1. Eliminate moisture in driver footwell.
- 2. Assemble in reverse order

Parts

Quantity	Designation	Part no.
As required (1)*	Seam seal	A 005 989 63 20 9678

* The container must be used for approx. 10 vehicles!

i Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-1512	Check seam seal in left front wheel arch Includes: Remove/install left front fender liner rear section	0.6 h	97 900 21
12-1513	Check left front floor covering (after check/test procedure A) Includes: Remove/install left front door sill; remove/install lower trim for left instrument panel; expose left front floor covering	0.6 h	97 900 21
12-1514	Rework seam seal in left front wheel arch (after check)	0.1 h	97 900 21
12-1515	Eliminate moisture in driver footwell (after check)	Time prescribed by foreperson	97 900 21
