

WORK DESCRIPTION FOR FIELD MEASURE

Correct seam seal in area of left rear lamp unit

Model 297

Work procedure

1. Remove rear bumper.
i For basic data, see AR88.20-P-2200EQS.
2. Remove bracket (A, figure 1) from left rear bumper.

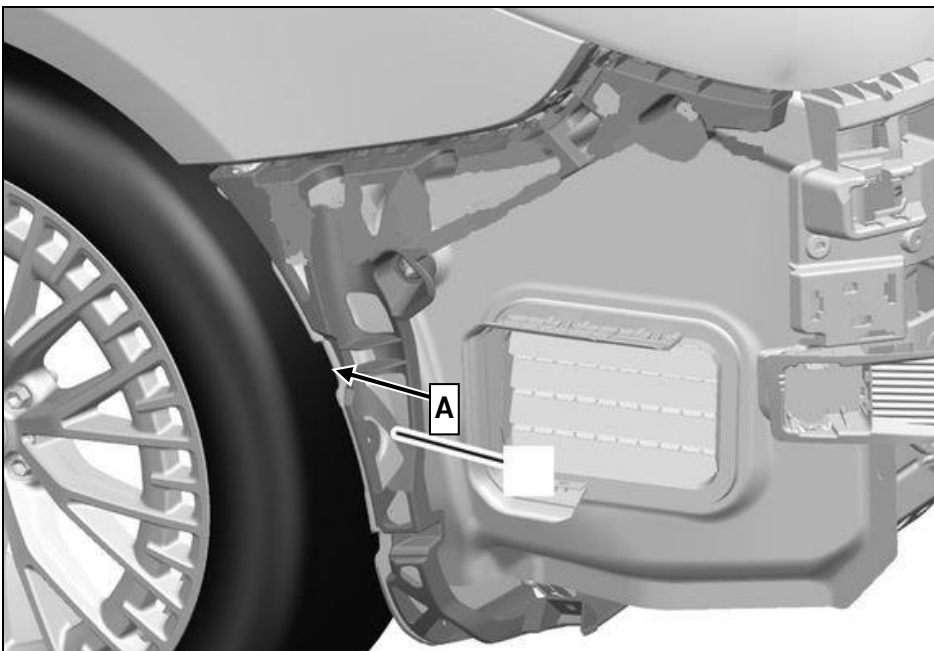


Figure 1

3. Correct seam seal in area of left rear lamp unit.
 - 3.1. Clean affected area.
 - 3.2. Apply activator to the affected area (Figure 2).
i Observe the flash-off time of the activator!
 - 3.3. Affix additional transparent seam seal in marked area as an aftermarket addition (Figure 2).

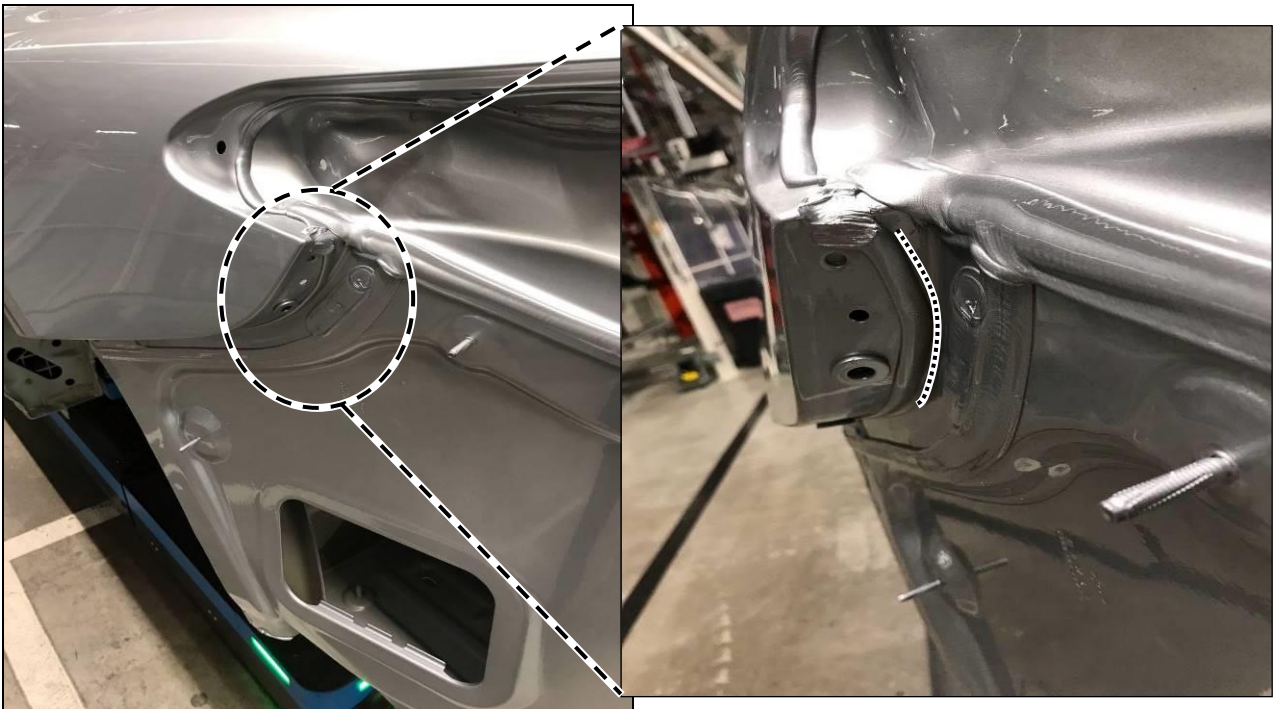


Figure 2

4. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
1	Seam seal	A 000 989 32 00 09
1	Activator	A 000 989 31 00

i Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-0335	Rework seam seal in area of left rear lamp unit Includes: Remove/install rear underfloor paneling; remove/install rear bumper; extra work for: Remove/install rear bumper for vehicles with Parktronic system; remove/install rear left side bumper holder	Time prescribed by foreperson	63 930 01

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