WORK DESCRIPTION FOR FIELD MEASURE

Code: 21P7891005 **Version: 2.0**

Replace guide rails for panoramic sliding sunroof

Model 297 with code 413

Work procedure

- 1. Replace guide rails for panoramic sliding sunroof.

 i For basic data, see AR77.21-P-0432EQS.
- 2. Grease wind deflector at upper and lower release lever (A), in each case, at all bearing points and bearing connection points as well as the slide surfaces of the wind deflector bearing (B) (figure 1).

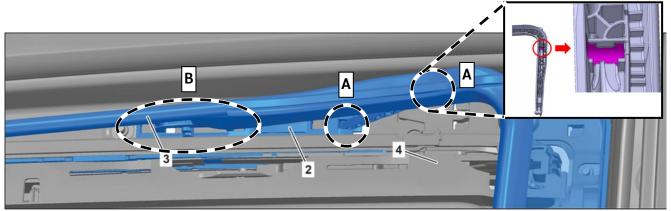


Figure 1

Parts

Quantity	Designation	Part no.
1	Mechanical sliding sunroof components, left	A 297 780 13 00
1	Mechanical sliding sunroof components, right	A 297 780 14 00
1 *	Synthetic grease	A 001 989 46 51
	4	

^{* 1} container must be used for approx. 25 vehicles

I Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-0797	Replace 2 guide rails for panoramic sliding sunroof Includes: Grease wind deflector	5.9 h	78 910 05

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