

WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P4990102

Version: 2.0

Correct tightening torque of threaded connection between exhaust system and catalytic converter

Model 177

Work procedure

1. Correct torque of threaded connection between exhaust system and catalytic converter.

i For basic data, see AR49.10-P-7286MFD (**M260, M282**).

Nm Screw from front exhaust system to center exhaust system **25 Nm**

i For basic data, see AR49.10-P-7142MFF (**OM654**).

Nm Screw exhaust system from exhaust gas aftertreatment unit to front exhaust system **25 Nm**



Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1794	Correct exhaust system threaded connection torque	0.4 h	49 901 02

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