

# WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P3293022

Version: 2.0

**Check seal bellows at wheel carrier supporting joint of left and right rear axle, replace if necessary**

Model 205; 253

## Check/test procedure

1. Lift vehicle on vehicle lift and check both seal bellows (A, figure 1) of supporting joint in left and right wheel carrier for damage. The test shall be performed on the right and left wheel carrier.

**i** The wheels do not have to be removed.

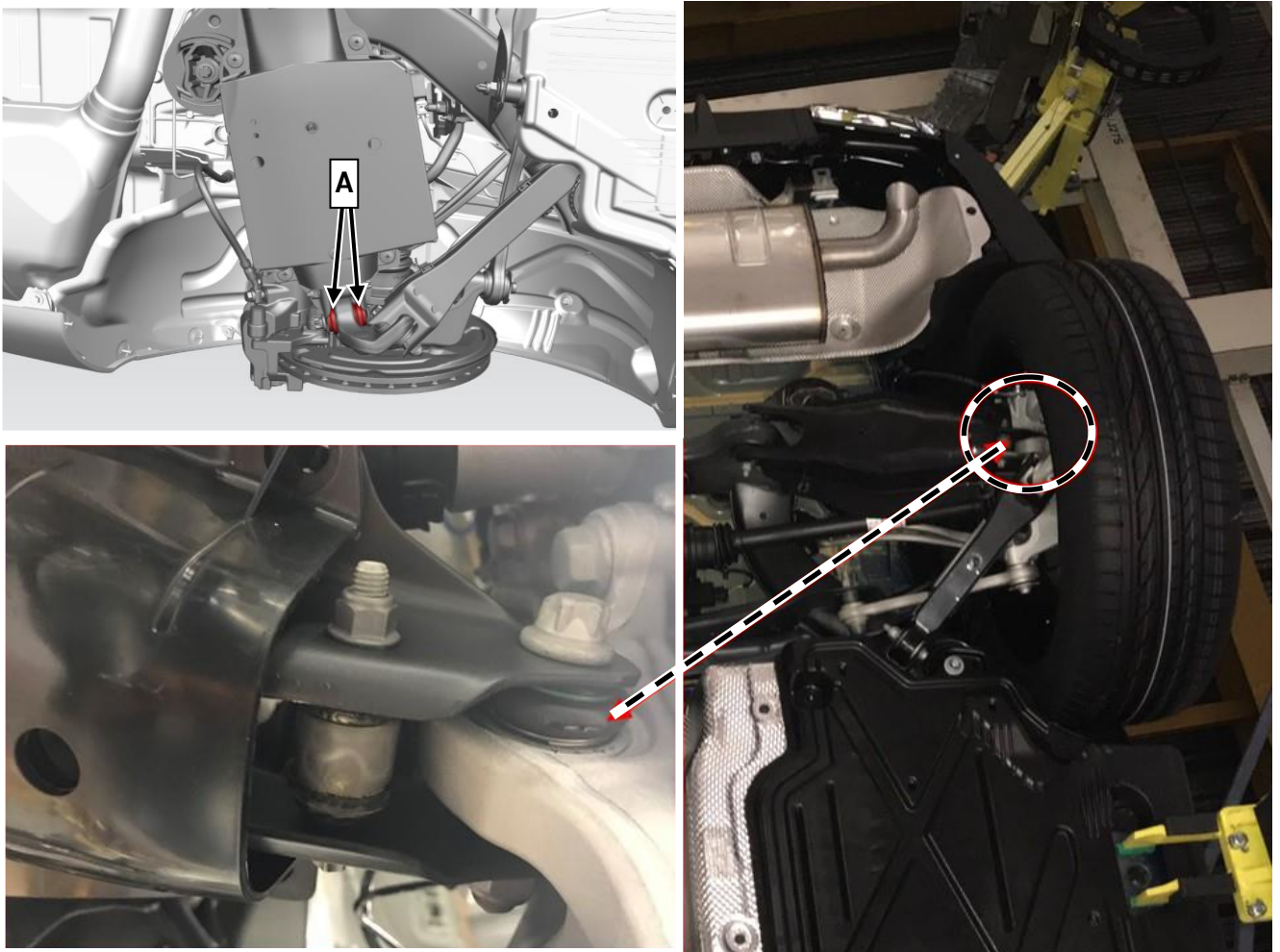


Figure 1 (Shown on right side)

- a. Visible damage present: Perform **work procedure**.
- b. Visible damage **not** present: **End measure**.

## Work procedure

**i** Only if visible damage is present.

1. Replace affected supporting joint.

**i** For basic data, see AR35.20-P-0116LW.

**i** Perform wheel alignment check.

## Parts

Quantity	Designation	Part no.
As required*	Joint	A 204 352 00 27

**\* The bolts and nuts must be determined according to the equipment variant for the vehicle identification number via the parts process in the Xentry Portal!**

**i** Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

## Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1675	Check seal bellows at outer bearing of supporting joint for left and right spring link of rear axle	0.1 hours	32 930 22
02-1676 *	Replace outer bearing of supporting joint for spring link of rear axle (after check)	1.6 hours	32 930 22
02-1677	Extra work for: Replace outer bearing of supporting joint for spring link of rear axle in veh. with AIRMATIC	0.2 hours	32 930 22
02-9785	Operations: Perform wheel alignment check	0.9 hours	32 930 22

\* The operation item is to be repeated as often as necessary.

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