

WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P5499102

Version: 2.0

Perform SCN coding in transmission control unit

Model 205

- i** • Ensure use of **XENTRY Diagnosis version** BD/DVD (**12/2019**) or higher.
- Before starting the work procedure, install the **current version of all add-ons** in **XENTRY Diagnosis**.
- Please make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.
 - i** If two or more software updates or SCN codings are performed during one workshop visit the operation items 02-4762 and 02-5058 may be invoiced **only once for each workshop order!**

Work procedure

1. Connect XENTRY Diagnosis.
2. Perform SCN coding in **transmission** control unit.
 - i** To do so, select menu item "Quick test view - Y3/8n4 fully integrated transmission control (VGS) - Adaptations - Control unit update - Update of SCN coding".
 - i** Then follow the user guidance in XENTRY Diagnosis.
3. Disconnect XENTRY Diagnosis.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9446	Perform SCN coding in transmission control unit (with XENTRY Diagnosis connected)	0.1 h	54 991 02
02-4762*	Connect/disconnect vehicle diagnosis system (XENTRY Diagnosis).	0.1 h	54 991 02
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	54 991 02

* Invoice operation item only once for each workshop order.

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