

WORK DESCRIPTION FOR FIELD MEASURE

Code: 21P5499645

Version: 2.0

Perform SCN coding in powertrain control unit

Model 205

- i** • Ensure use of **XENTRY Diagnosis version 03/2021** or higher.
- Before starting any work procedure, install all the **add-ons that are updated daily** in **XENTRY Diagnosis**.
- Make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.
 - i** If two or more software updates or SCN coding are performed during one workshop visit, the operation items **(02-4762)** and **(02-5058)** may be invoiced **only once for each workshop order**.

Work procedure

1. Connect XENTRY Diagnosis.
2. Perform SCN coding in powertrain control unit.
 - i** To do this, select menu item "Quick test view – **N127 control unit 'Powertrain' (PTCU) – Adaptations – Control unit update – Updating of SCN coding.**"
 - i** Then follow the user guidance in XENTRY Diagnosis.
3. Disconnect XENTRY Diagnosis.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9446	Perform SCN coding in the powertrain control unit (with XENTRY Diagnosis connected)	0.1 h	54 996 45
02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1 h	54 996 45
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	54 996 45

* Operation item may be invoiced only once for each workshop order.

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