



TECHNICAL SERVICE BULLETIN

Headliner Loose/Warped/Bent And/Or Out Of Position At The Top Rear Center

22-2209

25 May 2022

Model:

Lincoln 2020-2022 Corsair

Issue: Some 2020–2022 Corsair vehicles may exhibit a condition where the headliner is loose, warped, bent and/or out of position at the top rear center. This may be due to incorrect positioning of the weatherstrip causing the headliner to shift. To correct this condition, follow the Service Procedure to crimp the weatherstrip and reinstall the headliner.

Action: Follow the Service Procedure to correct the condition on vehicles that meet all the following criteria:

- 2020–2022 Corsair
- Headliner loose/warped/bent and/or out of position at the top rear center

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Special Service Part (SSP)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SSP/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2020-2022 Corsair: Crimp The Weatherstrip And Reinstall Headliner Following The Service Procedure (Do Not Use With Any Other Labor Operations)	222209A	0.3 Hrs.

Repair/Claim Coding

Causal Part:	7851916
Condition Code:	07

Service Procedure

1. Position the weatherstrip into the metal flange. (Figure 1)

NOTE: Keep the affected section of the headliner out of the weatherstrip. (Figure 2)

Figure 1

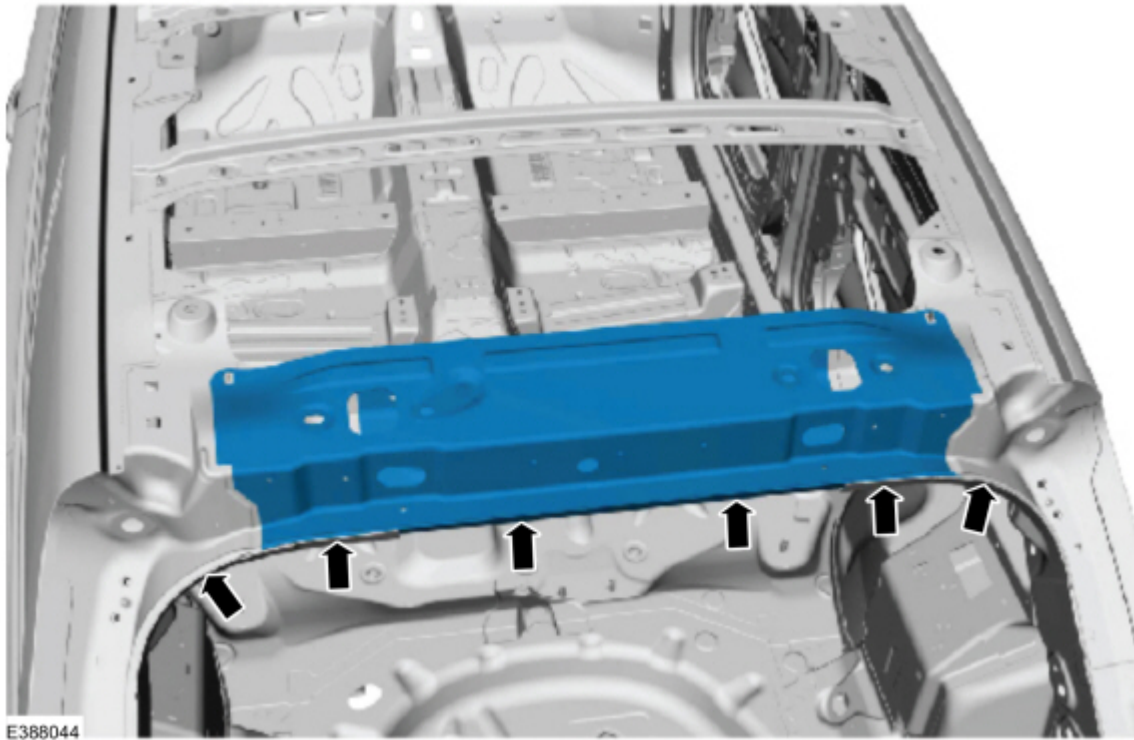
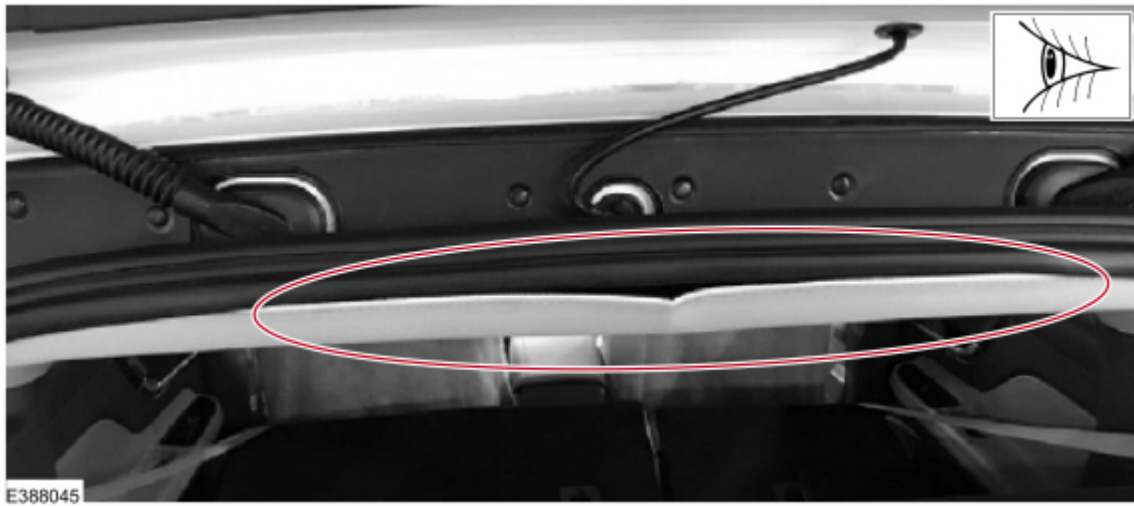


Figure 2



2. Use a locking sheet metal clamp (Vise-Grip 23) to crimp the weatherstrip, starting at the left top edge of the weatherstrip onto the metal flange. (Figure 3)

Figure 3



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CAUTION: Do not clamp the headliner onto the metal flange. Damage to the headliner could occur.

3. Clamp the weatherstrip across the metal flange, moving the width of the clamp each time and ending around the right side of the wiring harness. (Figure 4)

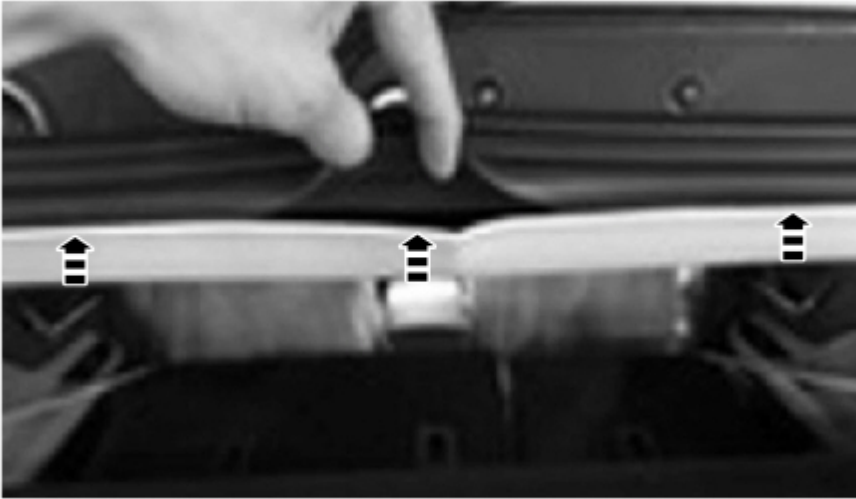
Figure 4



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4. Insert the headliner into the weatherstrip to complete the repair. (Figure 5)

Figure 5



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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.