Attention: General Manager Parts Manager Claims Personnel Service Manager		IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right. © 2021 Subaru of	f America, Inc. All rights reserved.		QUALITY DRIVER	BARU . N° SERVICE
			SERVICE B	ULLETIN		
APPLICABIL	ITY:	2017-21N	MY Legacy & Outbac MY Impreza MY Crosstrek	sk	_	03-87-21 01/14/22

SUBJECT: Humming / High Pitch Sound From Drive Line

2019-21MY Forester

INTRODUCTION:

This bulletin provides a repair procedure for R152 type rear differentials. In some very rare cases, a customer may experience a humming / high pitch sound coming from the undercarriage while driving. This can be caused by worn differential gear surfaces resulting from hard usage of the vehicle such as extreme weather conditions, severe road conditions, and / or steep incline driving. A higher viscosity (thicker) gear oil has been introduced to provide additional protection against premature gear surface wear under these unusual driving conditions.

PRODUCTION CHANGE INFORMATION:

The higher viscosity fluid (75W-90) has been incorporated into production per the table below.

Model	Starting VIN		
Legacy	M3019244		
Outback	M3197842		
Impreza 4-Door	M3606662		
Impreza 5-Door	M3714901		
Crosstrek	MH321913		
Forester	MH492693		

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD **RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

Subaru of America, Inc. is ISO 14001 Compliant

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

PART INFORMATION:

REMINDER: Always order the most up-to-date replacement parts based on the specific VIN being repaired.

Part Description	Part #	Type R152 I.D. Numbers	Differential Model #	Reduction Ratios
	38300AC370	42	VB1AAB	3.700(37/10)
DIFFERENTIAL CARRIER	38300AC380	43	VB1BAA	3.900(39/10)
ASSEMBLY	38300AC390	44	VB1CAA	4.111(37/9)
	38300AC440	E1	VB1AAC	3.700(37/10)
SELF-LOCKING NUT	023512000		-	

Part Description	SOA Item #	Description	Package Size	Warranty Part #	
High Derformance 75W00	S0A427V1700	Gear Oil	Case of 12/1 qt.	COAC2E201 por at	
High Performance 75W90	S0A427V1710		16 Gallon Keg	SOA635301 per qt.	

NOTE: The Differential Mount Locking Nuts p.n. **023512000** are **one-time use** parts. Refer to the applicable Service Manual and Electronic Parts Catalog (EPC) for the quantity requirements.

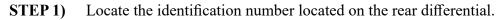
SERVICE PROCEDURE / INFORMATION:

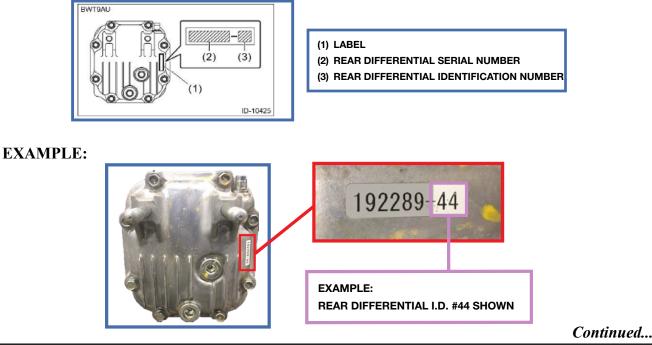
REMINDERS:

- Customer satisfaction and retention starts with performing quality repairs.
- Please read all the Steps outlined below before proceeding with any work.

Identification:

Confirm the source of the sound is the rear differential and not from the wheel bearings and drive shafts before proceeding. It is important to identify the rear differential type to verify applicability before proceeding with any service procedures. The information below will outline how to identify the differential type.

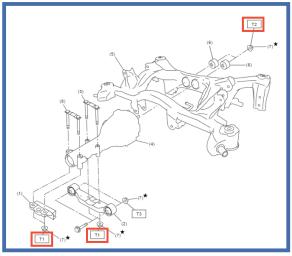




- **STEP 2)** Compare the identification number with the part information chart provided on Page #1. Does the identification number match the part information shown?
 - **YES:** The rear differential is a R152 type. Continue to **STEP 3**.
 - **NO:** The rear differential is **NOT** a R152 type. Continue diagnosis as per the applicable Subaru Service Manual: <u>Driveline/Axle > Symptoms and causes > INSPECTION</u>.
- STEP 3)Refer to the applicable Service Manual and review: General Description > Repair
Contents > Action required before & after Battery Disconnect. Additionally, record
any stored seat position(s) before proceeding. Relearn any seat position memory
after work is complete. If the power rear gate (PRG) height has been
customized, that position must also be noted and relearned.
- **STEP 4) IMPORTANT:** The new rear differential MUST be filled with the new 75W90 gear oil. The service procedure for rear differential replacement remains unchanged. Always refer to the applicable Service Manual and review the full requirements of the repair being performed. The Service Manual procedures contain information critical to performing an effective repair the first time, every time. This includes but is not limited to important SAFETY precautions, proper inspection criteria, necessary special tools, required processes and related one-time-use parts needed for a complete and lasting repair. Refer to the applicable Subaru Service Manual: <u>Driveline/Axle > DIFFERENTIALS > Rear Differential</u>.

IMPORTANT NOTES:

- The Service Manual uses a **black star** (★) in the component breakdown illustrations to indicate one-time use parts. For example, T1 and T2 are self-locking nuts (023512000) and are one-time use only. See the image to the right.
- Whenever reconnecting the ground cable terminal to the battery sensor, torque to 7.5Nm (5.5ft.-lbs. or 66 inch-lbs.) while supporting the sensor with the other hand as outlined in the applicable Service Manual under: <u>STARTING/CHARGING SYSTSEMS > Battery Sensor.</u>



WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited, Powertrain, an active Subaru Added Security Powertrain, Classic or Gold plan, this repair may be submitted using the following claim information:

Model	Labor Description	Labor Operation #	Labor Time	Fail Code
Legacy/Outback	REAR DIFFERENTIAL ASSEMBLY R&R	B372-001	0.8	
	DIFFERENTIAL NOISE TESTING & DIAGNOSIS	C363-001	0.3	
Impreza/Crosstrek	REAR DIFFERENTIAL ASSEMBLY R&R	B372-001	1.0	KCA25
	DIFFERENTIAL NOISE TESTING & DIAGNOSIS	C363-001	0.3	KGAZ0
Forester	REAR DIFFERENTIAL ASSEMBLY R&R	B372-001	0.8	
	DIFFERENTIAL NOISE TESTING & DIAGNOSIS	C363-001	0.3	

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.