

ATTENTION:

GENERAL MANAGER
 PARTS MANAGER
 CLAIMS PERSONNEL
 SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2010-2021MY Legacy
 2010-2021MY Outback

NUMBER: 18-213-21

DATE: 08/09/21

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2010	Legacy / Outback	Engine	Fuel Injection	Throttle Body >Inspection >Throttle Sensor	Notes were added and the throttle inspection instructions and PID description were changed
			Speed Control Systems	Accelerator Pedal >Inspection >Check Accelerator Pedal Sensor Area	A helpful note was added
		Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed
				Brake Booster >Installation	Installation instructions and illustrations were changed
2011	Legacy / Outback	Engine	Fuel Injection	Throttle Body >Inspection >Throttle Sensor	Notes were added and the throttle inspection instructions and PID description were changed
			Speed Control Systems	Accelerator Pedal >Inspection >Check Accelerator Pedal Sensor Area	A helpful note was added
		Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed
				Brake Booster >Installation	Installation instructions and illustrations were changed

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2012	Legacy / Outback	Engine	Fuel Injection	Throttle Body >Inspection >Throttle Sensor	Notes were added and the throttle inspection instructions and PID description were changed
			Speed Control Systems	Accelerator Pedal >Inspection >Check Accelerator Pedal Sensor Area	A helpful note was added
		Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed
				Brake Booster >Installation	Installation instructions and illustrations were changed
2013	Legacy / Outback	Engine	Fuel Injection	Throttle Body >Inspection >Throttle Sensor	Notes were added and the throttle inspection instructions and PID description were changed
			Speed Control Systems	Accelerator Pedal >Inspection >Check Accelerator Pedal Sensor Area	A helpful note was added
2014	Legacy / Outback	Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed
				Brake Booster >Installation	Installation instructions and illustrations were changed
2015	Legacy / Outback	Suspension	Front Suspension	General Description >Component	Some component illustrations and descriptions were changed and added
			Rear Suspension	General Description >Component >Rear Suspension	The component illustrations were changed
		Diagnostics	Eyesight	Diagnostic Procedure w/ DTC >B28B6 >B28B7	Changes were made to the narness checks in the TT
		Body & Electrical / Wiring System	Security and Locks	Function Setting (customize) >Procedure >Stopping KAS function by door open close procedure >Stopping KAS function by using access key	Some descriptions were added to both procedures
		Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed
			Brake	Brake Booster >Installation	Installation instructions and illustrations were changed

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2016	Legacy / Outback	Brakes	Brake	Master Cylinder >Installation	Installation instructions and illustrations were changed. Some procedures were also changed and added
				Brake Booster >Installation	Installation instructions and illustrations were changed. Some procedures were also changed and added
		Suspension	Front Suspension	General Description >Component	Some component illustrations and descriptions were changed and added
			Rear Suspension	General Description >Component >Rear Suspension	The component illustrations were changed
2017	Legacy / Outback	Diagnostics	Eyesight	Diagnostic Procedure w/ DTC >B28B6 >B28B7	Changes were made to the narness checks in the TT
		Body & Electrical / Wiring System	Security and Locks	Function Setting (customize) >Procedure >Stopping KAS function by using access key	A note about the secret code was added
		Suspension	Front Suspension	General Description >Component	Some component illustrations and descriptions were changed and added
			Rear Suspension	General Description >Component >Rear Suspension	The component illustrations were changed
		Brakes	Brake	General Description >Component >Front Disc Brake	The mounting bolt torque specification was changed
				Front Disc Rotor >Installation	
				Front Disc Brake Assembly >Installation >16-inch type >17-inch type	

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2018	Legacy / Outback	Diagnostics	Eyesight	Diagnostic Procedure w/ DTC >B28B6 >B28B7	Changes were made to the narness checks in the TT
		Body & Electrical / Wiring System	Security and Locks	Function Setting (customize) >Procedure >Stopping KAS function by using access key	A note about the secret code was added
		Diagnostics	KA w/ Push Button Start System	Diagnostic Procedure w/ DTC >B2793	The TT wiring diagram was changed
		Suspension	Front Suspension	General Description >Component	Some component illustrations and descriptions were changed and added
			Rear Suspension	General Description >Component >Rear Suspension	The component illustrations were changed
		Brakes	Brake	General Description >Component >Front Disc Brake	The mounting bolt torque specification was changed
				Front Disc Rotor >Installation	
Front Disc Brake Assembly >Installation >16-inch type >17-inch type					
2019	Legacy / Outback	Diagnostics	Eyesight	Diagnostic Procedure w/ DTC >B28B6 >B28B7	Changes were made to the narness checks in the TT
		Body & Electrical / Wiring System	Security and Locks	Function Setting (customize) >Procedure >Stopping KAS function by using access key	A note about the secret code was added
		Suspension Suspension	Front Suspension	General Description >Component	Some component illustrations and descriptions were changed and added
			Rear Suspension	General Description >Component >Rear Suspension	The component illustrations were changed
		Brakes	Brake	Front Disc Brake Assy >Installation >17-Inch Type	The mounting bolt torque specification was changed

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2020	Legacy / Outback	Diagnostics	Door Mirror Diag	Diagnostic Procedure w/ DTC >B2632 >B2642	The entire TT was changed for both DTCs
			Cockpit Control Diag	Diagnostic Procedure w/ DTC >B2244 >B2249 >B2259	The TT procedures were changed and an illustration was changed also
			Engine	Diagnostic Procedure w/ DTC >P26A3	Changes were made to steps 3 & 4 of the TT
			Headlight/ Foglight Diag	Data Monitor >List	SRH Setup Status was added
		Diag w/ Phenomenon >Inspection >Auto Headlight Beam Leveler Does Not Operate		Items were changed and removed from the TT	
		Engine	Cooling	Thermo Control Valve Assembly >Inspection >Check Thermo Control Valve Assembly	The entire check procedure was changed
		Body & Electrical / Wiring System	Security and Locks	Function Setting (customize) >Procedure >Stopping KAS function by using access key	A note about the secret code was added
2021	Legacy / Outback	Diagnostics	Door Mirror Diag	Diagnostic Procedure w/ DTC >B2632 >B2642	The entire TT was changed for both DTCs
			Cockpit Control Diag	Diagnostic Procedure w/ DTC >B2244 >B2249 >B2259	The TT procedures were changed and an illustration was changed also
			Engine	Diagnostic Procedure w/ DTC >P26A3	Changes were made to steps 3 & 4 of the TT
			Headlight/ Foglight Diag	Data Monitor >List	SRH Setup Status was added
		Diag w/ Phenomenon >Inspection >Auto Headlight Beam Leveler Does Not Operate		Items were changed and removed from the TT	
		Engine	Cooling	Thermo Control Valve Assembly >Inspection >Check Thermo Control Valve Assembly	The entire check procedure was changed