



# WARRANTY BULLETIN

## WARRANTY CAMPAIGN

**CAUTION:** All involved customers must be notified, all involved units must be corrected as per instruction herein.

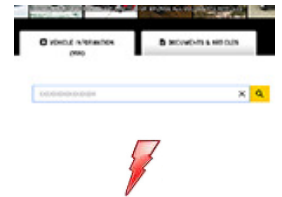
February 12, 2019 Subject: **Valve Train Covers Paint Peeling**

No. **2019-4**

MODEL YEAR	MODEL	ADMISSIBLE UNITS
2019	Spyder F3	Go to BOSSWeb/Warranty/Campaign Monitoring to know the quantity of units in your inventory impacted by this campaign

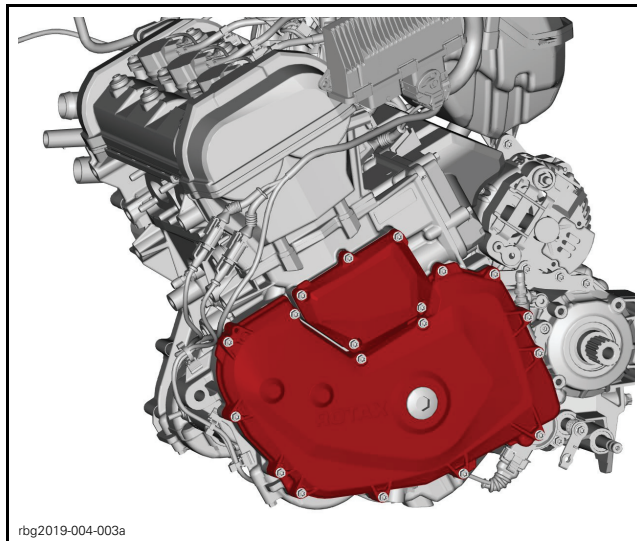
**IMPORTANT**

- When a vehicle comes in for service, always type the VIN in Knowledge Center to check for pending campaigns or alerts.
- When performing any work on a vehicle, it is good practice to connect it to BUDS2 to ensure that all needed updates are done.



### PROBLEM

Valve train covers paint peeling on some vehicles.



### PARTS REQUIRED

Order parts through regular channel.

DESCRIPTION	PART NUMBER	QTY
Valve train upper cover	420210863	1
Gasket	420450040	1
Valve train lower cover	420210296	1
Gasket	420450010	1
Recommended oil as per <i>SHOP MANUAL</i>	-	100 ml (3.38 U.S. oz)

### SOLUTION

Inspect vehicle for valve train covers paint defects.

Replace valve train covers if inspection reveals defects.

### CORRECTIVE ACTION

#### Inspection

Clean the valve train covers using XPS ROADSTER WASH (P/N 219 701 703) to remove any grease or dust.

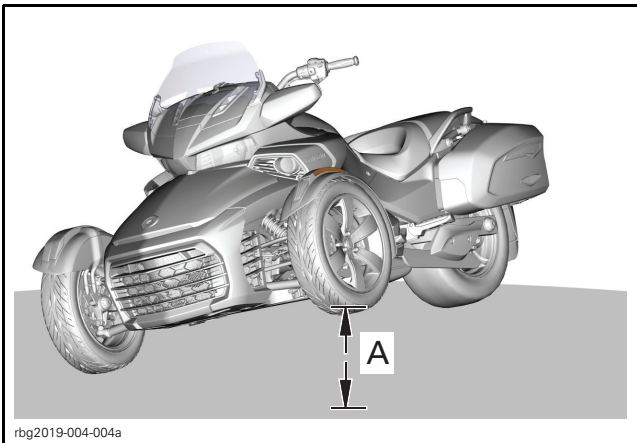
Apply a high adhesive tape such as *DUCT TAPE* on the valve train covers.

Remove the tape.

Inspect for paint discoloration or any paint peeling.  
If inspection does not reveal any defects, no other action is necessary.  
If inspection reveals defects, perform the repair.

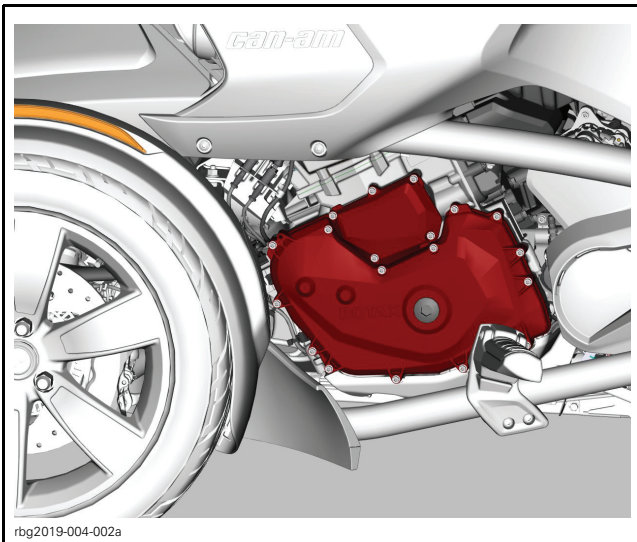
## Repair

Lift vehicle LH side from the ground in order to prevent oil spillage.



A. 25.4 cm (10 in)

Replace the valve train covers according to appropriate *SHOP MANUAL* procedure using new gas-kets.



Return vehicle on the ground.  
Verify oil quantity and refill as necessary.  
Start engine and make sure there is no leak.

## WARRANTY

Submit a warranty claim using the following information.

NOTE: Please refer to VIN Search in the Knowledge Center to identify which of the 3 below campaigns applies to the vehicle

For claiming procedure, refer to the *DEALER/DISTRIBUTOR WARRANTY GUIDE*.

### Inspection Only

Product Line	Spyder
Unit Model Year	2019
Campaign/Bulletin/Description	5 / 2019-4/ F3 ENGINE COVER INSPECTION
<b>*Action</b>	
<b>Inspect</b>	<b>Repair</b>
<input checked="" type="checkbox"/>	<input type="checkbox"/>
Total Labor time paid	0.3 hour
Expiration date	April 30, 2022

### Repair of the Upper Cover

Product Line	Spyder
Unit Model Year	2019
Campaign/Bulletin/Description	6 / 2019-4 / F3 UPPER ENGINE COVER REPLACEMENT
<b>*Action</b>	
<b>Inspect</b>	<b>Repair</b>
<input type="checkbox"/>	<input checked="" type="checkbox"/>
Total Labor time paid	0.2 hour
Expiration date	April 30, 2022

NOTE: A fix amount was included to cover the cost of oil refill.

### Repair of the Lower Cover

Product Line	Spyder
Unit Model Year	2019
Campaign/Bulletin/Description	7 / 2019-4 / F3 LOWER ENGINE COVER REPLACEMENT
<b>*Action</b>	
<b>Inspect</b>	<b>Repair</b>
<input type="checkbox"/>	<input checked="" type="checkbox"/>
Total Labor time paid	0.3 hour
Expiration date	April 30, 2022

NOTE: A fix amount was included to cover the cost of oil refill.