

## **Service Bulletin**

Bulletin No.: 21-NA-008

Date: January, 2021

# **TECHNICAL**

**Subject: Chrome Peeling Off Interior Door Handle** 

Г	Brand:	Model:	Model Year:		VIN:		Engino	Transmission:
			from	to	from	to	Engine:	Transmission.
Γ	Chevrolet	Camaro	2016	2020	_	_	All	All

North America, Europe, Russia, Middle East, Israel, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Japan, GM Korea Company, China, Taiwan, Philippines

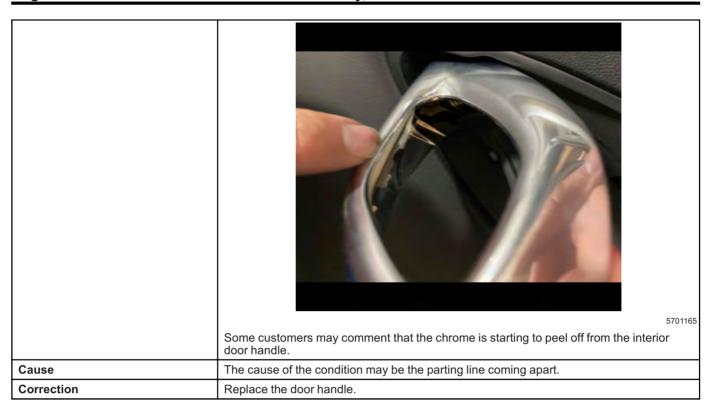
Condition

Stouth America, Europe, Russia, Middle East, Israel, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Japan, GM Korea Company, China, Taiwan, Philippines

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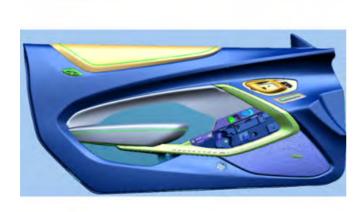
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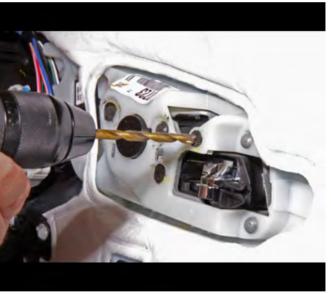
#### **Service Procedure**

If you encounter a vehicle with the above concern, obtain the new service parts listed in the parts table below and complete the following steps:



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- 1. Remove the front side door trim. Refer to *Front Side Door Trim Replacement* in SI.
- 2. Disconnect the electrical connectors from the front side door inside handle.

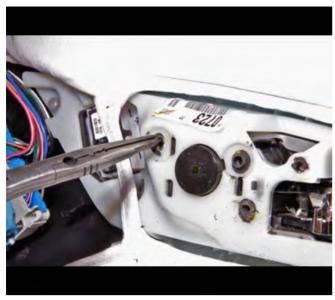


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3. Drill the 4 heat stakes with an appropriate size drill hit

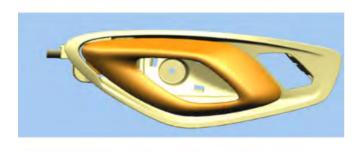
**Note:** Do not drill too deeply or the hole in the substrate will become too large. Drill only enough to release the handle assembly.

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4. Using a suitable hand tool, remove the remaining heat stake material.



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- 5. Remove the front side door inside handle.
- 6. Align the front side door inside handle to the front side door trim.
- 7. With the aid of a second person, support the front side door inside handle in position.



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8. Stamp nut. Install and hand tighten.

Note: Do not over tighten the nuts.

- 9. Verify the fit of the front side door inside handle to the trim.
- 10. Carefully install the electrical connectors to the front side door inside handle.
- 11. Re-install the front side door trim. Refer to *Front Side Door Trim Replacement* in SI.

#### **Parts Information**

Causal Part	Description	Part Number	Qty
Х	Handle ASM-FRT S/D I/S (Driver Side)	84005969	1
Х	Handle ASM-FRT S/D I/S (Passenger Side)	84005971	1
	Nut Hex Self Thread Internal DR (Pawl Nut)	11503417	4

### **Warranty Information**

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time	
2060620	Front Side Door Inside Handle Replacement	Use Published Labor Operation Time	

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Version	1
Modified	Released January 20, 2021