

# **Service Bulletin**

Bulletin No.: 20-NA-125

Date: June, 2020

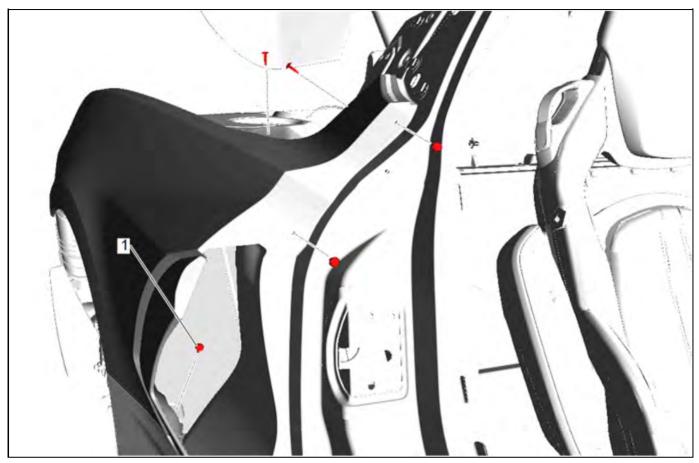
# **TECHNICAL**

Subject: Rattle or Creak Noise from Quarter Panel Area While Traveling at Highway Speeds

Brand:		Model:	Model Year:		VIN:		Engine:	Transmission:
			from	to	from	to	Engine.	Transmission.
CI	hevrolet	Corvette	2020	2020	_	_	All	All

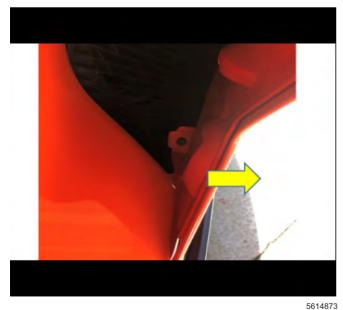
Involved Region or Country	North America, Middle East			
Condition	Some customers may comment on hearing a rattle or creak noise coming from the quarter panel area while traveling at highway speed.			
Cause	Note: The contact area is shown circled in yellow in the graphic above.  The cause of the condition may be that the lower quarter extension may have interference contact with the rocker panel, creating the noise.	5614871		
Verify which side has the condition and adjust the quarter panel extension to obclearance between the extension and rocker panel. Follow the steps in the Server Procedure below.				

### **Service Procedure**



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- 1. On the affected side, locate the lower bolt (1) that holds the quarter panel and extension.
- 2. Loosen the bolt.



3. Pull outboard on the extension in order to achieve a 1 mm clearance between the extension and the rocker panel.

4. Hold in this clearance position and retighten the bolt.

#### **Tighten**

Tighten the bolt to  $9\,N^{\bullet}m$  (80 lb in).

#### **Parts Information**

No parts are required for this repair.

## **Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time	
1086178*	Adjust Quarter Panel Extension Gap	0.2 hr	
*This is a unique Labor Operation for bulletin use only.			

Version	1
Modified	Released June 04, 2020