

## **SERVICE BULLETIN**

**APPLICABILITY:** 2012-19MY Legacy and Outback

2014-16MY Impreza 2014-17 Crosstrek 2012-18MY Forester

2014-19MY WRX and WRX STI

**SUBJECT:** Power Window Switch Changes

## NUMBER: 07-152-19R

**DATE:** 05/02/19

**REVISED:** 01/31/20

### **INTRODUCTION:**

This bulletin announces availability of new power window switch assemblies developed to address the following customer concerns:

- Power windows inoperative from the driver's door master and / or passenger front door switch
- Unable to remotely operate other door windows from the driver's door master switch
- One-Touch Auto Up / Down features inoperative from either / both front door switches.

## PRODUCTION CHANGE INFORMATION:

The new switches were incorporated into production as per the table:

Model	Starting VIN		
Legacy	H3066346		
Outback	H3425714		
Impreza 4-Door	H3618034		
Impreza 5-Door	H3735852		
Crosstrek	HG272591		
Forester	HH592435		
WRX / STI	H8831964		

### **PART INFORMATION:**

**REMINDER:** Always order the most up-to-date replacement parts based on the specific VIN being repaired.

# CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

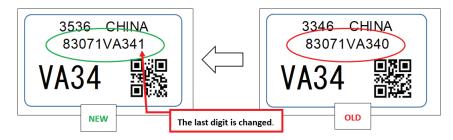
Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

# Subaru of America, Inc. is ISO 14001 Compliant

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

Continued...

Use the part number on the label to distinguish between the old and new switches as shown below:



When diagnosis identifies a faulty Power Window switch, use the table below for determining which switch(s) to order and replace.

Power Window Switch Replacement Table							
Model Year	Main	Sub	Part Number	L/F Door (Main)	R/F Door (Sub)		
2012-13	Х			83071AJ21B		R	
				R			
2014				"	N/A		
2015							
		Х	<del></del>		- R		
	X						
2016-17 Legacy / Outback		Х		N/A			
2018-19	l x						
2019			83071AL56B				
		Х	83071AL57B	R R	N/A		
			83071AL58B				
			83071AL63B				
			83071AL64B				
			83071AL65B				
			83071AL66B				
2014 16			92071E I101				
	Х			R	N/A		
2014-17			030/11/3111				
2013-16 X			83071SG011	SG021 R N/A	N/A		
	X		83071SG021				
Forester 2016-18	1		83071SG072		Б		
		Х	83071SG122	N/A	R		
2014-15	X		83071VA011	R			
2016-17		Х	83071VA131	N/A			
WRX / WRX STI 2015-17			<del> </del>		R		
	2015-17			2015-17 83071VA332	_		
	X			R			
2018-19				1	N/A		
	2012-13 2014 2015 2016-17 2018-19 2019 2014-16 2014-17 2013-16 2016-18 2016-17	Model Year       Main         2012-13       X         2014       X         2015       X         2016-17       X         2018-19       X         2019       X         2014-16       X         2014-17       X         2013-16       X         2016-18       X         2015-17       X	Model Year       Main       Sub         2012-13       X         2014       X         2015       X         X       X         2016-17       X         2019       X         2014-16 2014-17       X         2013-16 2016-18       X         X       X         2014-15 2015-17       X         X       X	Model Year         Main         Sub         Part Number           2012-13         X         83071AJ21B         83071AJ22B           2014         83071AL04B         83071AL05C           2015         X         83071AL17C           X         83071AL34C         X           2016-17         X         83071AL37C           83071AL38B         83071AL38B           83071AL55B         83071AL55B           83071AL56B         83071AL56B           83071AL58B         83071AL63B           83071AL63B         83071AL63B           83071AL66B         83071AL66B           2014-16         X         83071FJ101           2013-16         X         83071SG011           2016-18         X         83071SG021           X         83071SG072         83071SG072           2016-17         X         83071VA011           2015-17         X         83071VA201           83071VA332         83071VA350	Model Year         Main         Sub         Part Number (Main)         Door (Main)           2012-13         X         83071AJ21B 83071AJ22B 83071AL04B 83071AL05C         R           2015         X         83071AL05C         N/A           2016-17         X         83071AL34C R N/A         R           2018-19         X         83071AL37C N/A         N/A           2018-19         X         83071AL56B 83071AL56B 83071AL56B 83071AL56B 83071AL56B 83071AL66B         R           2019         X         83071AL66B 83071AL66B         R           2014-16         X         83071AL66B 83071AL66B         R           2014-16         X         83071FJ101 83071FJ101 83071FJ111         R           2013-16         X         83071SG021 83071SG021 83071SG021 83071SG021 83071SG022 N/A         R           2014-15         X         83071VA011 R 83071VA011 R 83071VA011 R 83071VA011 R 83071VA011 R 83071VA011 N/A 83071VA032 83071VA032 83071VA0350 83071VA0350         R		

#### **NOTES:**

- The table above does not include all sub-switch part numbers. **ALWAYS** Refer to the Electronic Parts Catalog (EPC) for the most up-to-date parts ordering and applicability information.
- "X" denotes whether the switch is a Main (driver's front door) or a Sub (passenger front door switch).
- "R" means replace. On MOST Legacy / Outback models the Main and R/F (sub) switches should be replaced as a set.
- "N/A" means the corresponding Main or Sub switch does NOT need to be replaced.
- Always order the most up-to-date replacement switch(s) based on the specific VIN being repaired.

## **SERVICE PROCEDURE / INFORMATION:**

**REMINDER:** Customer satisfaction and retention starts with performing quality repairs.

The service procedures for power window switch replacement remain unchanged. Always refer to the applicable Service Manual and review the full requirements of the repair being performed before proceeding. The Service Manual procedures contain information critical to performing an effective repair the first time and every time.

**IMPORTANT REMINDER:** Whenever the battery is disconnected (or an applicable power window switch replaced), the power window initialization procedure must be performed to restore proper auto-up / down functionality.

## **WARRANTY / CLAIM INFORMATION:**

For vehicles within the Basic New Car Limited Warranty period or covered by an active Subaru Added Security Classic or Gold plan, refer to the Labor Time Guide on Subarunet for the proper claim coding information.

### **IMPORTANT REMINDERS:**

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.