



Service Bulletin

Bulletin No.: 19-NA-123

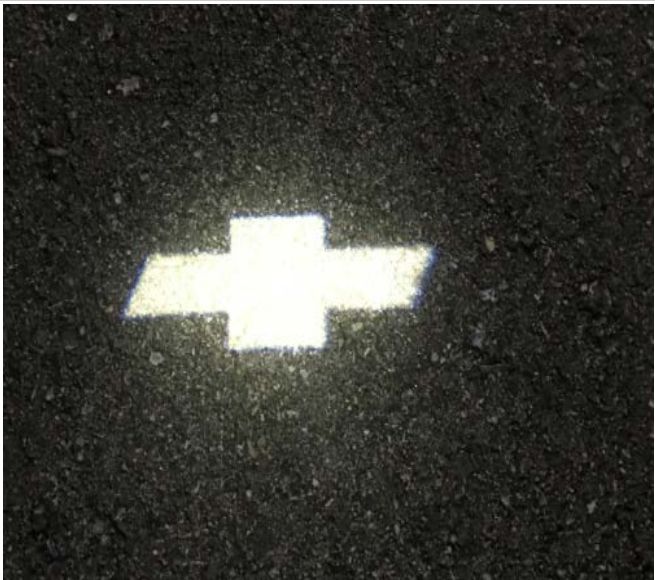

Date: June, 2019

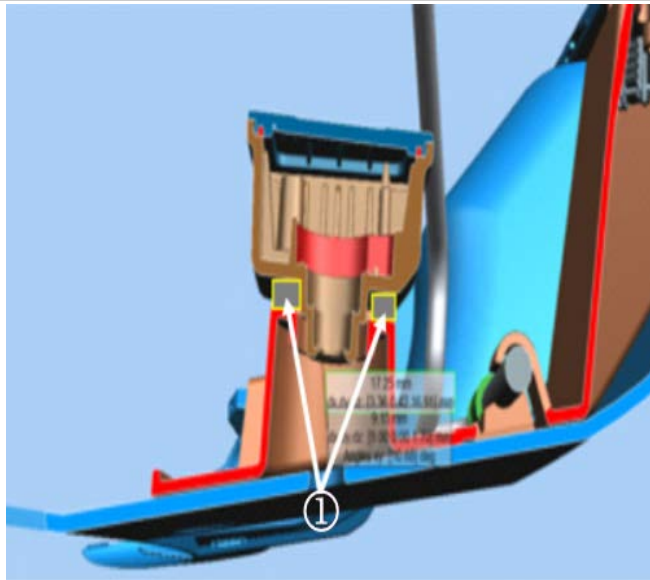
TECHNICAL

Subject: Rear Closure Hands Free Lamp Logo Projection Distorted

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Blazer	2019	2019			All	All

Involved Region or Country	North America, N.A. Export Regions
Additional Options (RPOs)	Equipped with BODY EQUIPMENT-LIFT GATE, POWER, HANDS FREE (TC2)

<p>Condition</p>	<div data-bbox="683 153 1333 728"></div> <div data-bbox="1419 739 1484 756"><p>5343103</p></div> <p data-bbox="540 768 1471 821">Note: The projected logo shows where the hands free kicking motion is to take place. An example is shown above.</p> <div data-bbox="683 835 1333 1411"></div> <div data-bbox="1419 1421 1484 1438"><p>5343106</p></div> <p data-bbox="540 1451 1455 1528">Some customers may comment that the on-ground image of the rear closure hands free lamp logo projection is distorted, and does not resemble the Chevrolet Bow Tie. Some further comment that the logo lamp resembles a 'C' or a circle.</p>
<p>Cause</p>	<p data-bbox="540 1539 1438 1591">The cause of the condition may be water entering between the rear closure hands free lamp and lamp bracket, and gathering onto the lens of the lamp.</p>

Correction

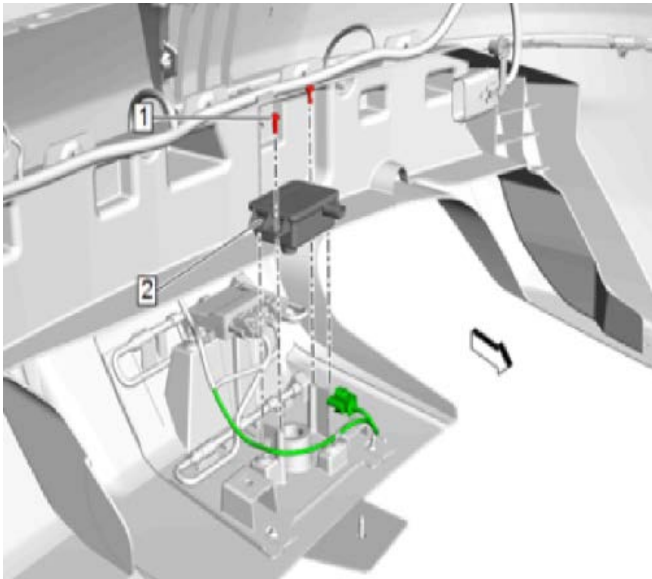
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Note: The illustration above shows a cross-section of the seal installed (1), which results in blocking the main water path.

Following the steps in the Service Procedure below, add the service part foam seal referenced in the Part Table.

Service Procedure

1. Raise and support the vehicle. Refer to *Lifting and Jacking the Vehicle*, in SI.



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Note: It is NOT necessary to remove the rear fascia or disconnect the electrical connector.

2. Remove the 2 retaining screws (1), and reposition the rear closure hands free lamp (2) away from the lamp bracket.



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Important: The adhesive side of the seal should be placed on the lamp bracket.



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3. Install the new lamp seal (2) onto the lamp bracket, at the interface between the lamp and bracket.
4. Reposition the rear closure hands free lamp (1) to the seal and bracket, then reinstall the fasteners.

Tighten

Tighten the screws to 1.5 N•m (13 lb in).

5. Remove the support and lower the vehicle.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	SEAL-RR CLSR HANDS FREE LP	84713687	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2081968*	Remove and Reinstall Rear Closure Hands Free Lamp, Install Seal	0.4 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released June 03, 2019

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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