



Service Bulletin

Bulletin No.: 18-NA-240

Date: June, 2019

TECHNICAL

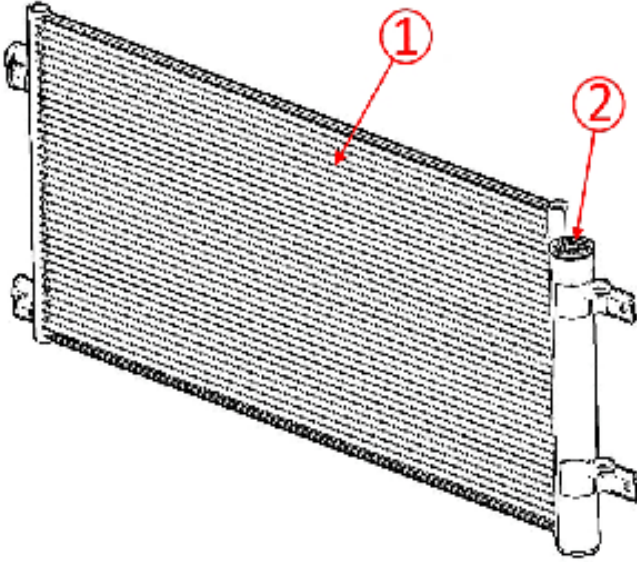
Subject: Air Conditioning (A/C) Blows Warm Air

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Enclave	2018	2018	Sept. 1, 2017	June 1, 2018		
Cadillac	XT5						
Chevrolet	Traverse						
GMC	Acadia						

Involved Region or Country	North America, Europe, Russia, Middle East, Israel, Japan, South Korea, South America and Africa
Condition	Some customers may comment that the A/C blows warm air. The technician may find low or empty refrigerant in the system.
Cause	This condition may be caused by a leak at the A/C condenser receiver/dehydrator tank plug.

Correction

Note: The Receiver/Dehydrator Plug can be found in the lower left side of vehicle. For clarity, the condenser shown below is out of vehicle and up-side down.



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Note: Due to possibility of the new/replacement desiccant being compromised, replace ONLY the Receiver/Dehydrator plug until further notice. Do not open the A/C system until the replacement part is at the dealer.

Important: If the A/C system has been open or at zero pressure for more than 4 hours, replace the condenser.

1. Inspect the AC Condenser (1) and inspect the receiver/dehydrator tank plug (2).
2. Add A/C dye to verify that the leak is coming from the plug.

- If refrigerant has been validated to be coming from the tank, replace the plug using a desiccant kit.
- If no signs of leaking have been found, refer to SI for further diagnostics.

Service Procedure

Important: Apply a light coating of AC oil to the O rings prior to installing the assembly.

Refer to *Receiver and Dehydrator Replacement* in SI.

Parts Information

Causal Part	Description	Header	Part Number	Qty
X	RECEIVER & DEHYDRATOR KIT, A/C	Enclave	23350130	1
		Traverse		
		Acadia	84473270	
		XT5		

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4416110	Receiver and Dehydrator Replacement	Use Published Labor Operation Time

Version	2
Modified	Released October 17, 2018 Revised June 17, 2019 - Added a Note on Clarity in the Corrections section.

