TECHNICAL SERVICE BULLETIN

FOREST RIVER	DEPARTMENT OF COMPLIANCE VEHICLE SAFETY AND RECALL MANAGEN BUILDING 11 423 N MAIN ST	NOTICE: THIS TECHNICAL SERVICE BULLETIN SUPERCEDES ANY PRIOR TECHNICAL SERVICE BULLETIN YOU MAY HAVE RECEIVED.
and the second s	MIDDLEBURY, INDIANA 46540-9218	WE ASK THAT YOU DISREGUARD AND DESTROY THE PREVIOUS BULLETIN.
Technical Service Bulletin: 225-	0970 o Integrity	
		THIS BULLETIN, PROCEDURES AND
	 Safety 	REPAIR CODE(S) ONLY BE ACCEPTED.
< <vin>> <<owner dealernam<="" name="" td=""><td>∘ <i>Quality</i></td><td>PRIOR REPAIR PROCEDURES AND</td></owner></vin>	∘ <i>Quality</i>	PRIOR REPAIR PROCEDURES AND
< <address>></address>	 Customer Serv 	<i>ice</i> REPAIR CODES WILL NOT BE HONORED.
< <city>>, <<st>> <<zip-xxx< td=""><td>X>></td><td>April 9, 2019</td></zip-xxx<></st></city>	X>>	April 9, 2019

This Notice applies to your vehicle VIN listed above.

Dear Forest River Customer:

Forest River is alerting you to an issue involving certain 2018 through 2019 – Crossfit – CFB22CF, CFB22CFEB, CFB22CFEBCA, CFB22DF, CFB22DFEB Class B motorhome recreational vehicles. Please see the information below which describes the issue and provides you with details on the steps you should take to have your vehicle repaired.

WHAT IS THE ISSUE?

The added SuperSpring on the rear axle (curb and road side) may interfere with Ford Transit 350 vehicle chassis rear factory spring hangers. This interference may result in a mechanical noise when fully loaded as the vehicles' suspension jounces and the SuperSpring contacts the chassis.

OWNERS: WHAT SHOULD YOU DO?

Please make an appointment with your Forest River Dealership to have this Service Bulletin completed.

DEALERS: WHAT SHOULD YOU DO?

Please review the included "TECHNICAL SERVICE BULLETIN – QUICK START SHEET", "REMOVAL PROCEDURE" and "INSTALLATION CORRECTIVE PROCEDURE". If a replacement spring kit is required, the installation instructions will be included with the new springs from SuperSpring.

MAY SUPERSPRING OR FOREST RIVER ASSIST YOU FURTHER?

CONTACT	PHONE
SUPERSPRING CUSTOMER SERVICE	(805) 881-3004
CROSSFIT CUSTOMER SERVICE	(574) 825-8590

Dealer Repair Codes:

Pictures are required, prior to and post remedy and/or inspection installation. Pictures of the remedy are a condition of payment in which must be provided with a claim against the repair code(s).

TECHNICAL SERVICE			ALLOWED
BULLETIN NUMBER	DESCRIPTION	REPAIR CODE	HOUR(S)
USA & CANADA – 225-0970	41" SPRING – INSPECT AND REMEDY	10-000970	1.00 HRS
USA & CANADA – 225-0970	REPLACE 43" SPRING WITH 41" SPRING	10-000971	1.50 HRS

WHAT IF YOU HAVE PREVIOUSLY PAID FOR REPAIRS TO YOUR VEHICLE FOR THIS PARTICULAR CONDITION?

If you have already paid for a repair that is within the scope of this service bulletin, you may be eligible for a refund of previously paid repairs. Refunds will only be provided within the scope of this Technical Service Bulletin.

Please contact the Warranty Department at the phone number above to arrange for reimbursement.

If you have already had this condition remedied at no cost under warranty, please disregard this notice.

PLEASE NOTE: FEDERAL LAW REQUIRES THAT ANY VEHICLE LESSOR RECEIVING THIS SERVICE BULLETIN NOTICE MUST FORWARD A COPY OF THIS NOTICE TO THE LESSEE WITHIN TEN DAYS.

Sincerely,

Forest River, Inc Engineer Office of Corporate Compliance

TECHNICAL SERVICE BULLETIN – QUICK START SHEET

DEALERS: WHAT SHOULD YOU DO?

STEP 1: MEASURE SUPERSPRINGS' SPRING EYE TO SPRING EYE;



STEP 2: IF THE SPRING MEASURES 41 ¼" OR LONGER, ORDER THE REPLACEMENT SPRING KIT FROM SUPERSPRING – PART NUMBER SSA43;

STEP 3: REFER TO THE INSTALLATION INSTRUCTIONS INCLUDED WITH THE REPLACMENT SPRINGS FROM SUPERSPRING AND INSTALL ACCORDINGLY;

NOTE: THE SUPERSPRING INSTALLATION INSTRUCTIONS INDICATE THE LOWER SHACKE HOLE TO BE USED, PLEASE DISREGUARD THIS PASSAGE PER SUPERSPRING. USE THE CENTER SHACKLE HOLE ON THE FRONT AND REAR SUPERSPRING SHACKLES.

STEP 4: CLAIM REPAIR CODE 10-000971 **ONLY** THROUGH FOREST RIVER FOR PAYMENT.

DEALERS: WHAT SHOULD YOU DO?

STEP 1: MEASURE SUPERSPRINGS' SPRING EYE TO SPRING EYE;



STEP 2: IF THE SPRING MEASURES 38 ½", BUT NO MORE THAN 41", REFER TO THE INCLUDED DOCUMENT *"INSTALLATION CORRECTIVE PROCEDURE"*;

STEP 3: PERFORM THE "INSTALLATION CORRECTIVE PROCEDURE"

- ENSURE THE BOLT SHACKLE BOLT (CIRCLED ABOVE) IS IN THE CENTER HOLE
- IF REQUIRED, MOVE THE SHACKLE BOLT TO THE CENTER HOLE AND RETIGHTEN
- **NOTICE**: IT HAS BEEN DETERMINED BY SUPERSPRING THAT THE CENTER SHACKLE HOLE SHALL BE USED IN THE CROSSFIT APPLICATION AS THE MOST OPTIMAL POSITION.
- THE SUPERSPRING INSTALLATION INSTRUCTIONS INDICATE THE LOWER SHACKE HOLE TO BE USED, PLEASE DISREGUARD THIS PASSAGE PER SUPERSPRING AND USE THE CENTER SHACKLE HOLE ON THE FRONT AND REAR SUPERSPRING SHACKLES;
- VERIFY VERTICAL CLEARANCE OF THE SPRING EYES;

STEP 4: CLAIM REPAIR CODE 10-000970 **ONLY** THROUGH FOREST RIVER FOR PAYMENT.

MAY SUPERSPRING OR FOREST RIVER ASSIST YOU FURTHER?

CONTACT	PHONE
SUPERSPRING CUSTOMER SERVICE	(805) 881-3004
CROSSFIT CUSTOMER SERVICE	(574) 825-8590

PART NO. SSA43 APPLICATION COACHMEN RV CROSSFIT - FORD TRANSIT 350 - 2015-PRESENT REMOVAL PROCEDURE



REMOVAL PROCEDURE:

- 1. Lift chassis so the suspension is unloaded and support the chassis with safety jack stands.
- 2. Starting in the rear, clamp the SuperSprings to the factory leaf spring assembly using two (2) ITL-1 SuperClamp Installation Tools. Compress the SuperSprings far enough so the load is removed from the shackle.



- 3. Remove the lower shackle bolt and roller from the shackle.
- **4.** Carefully loosen the clamps until the tension is released from the SuperSprings.
- **5.** Repeat the process on the front of the SuperSprings.
- **6.** Lift and remove the SuperSprings from the vehicle.
- 7. Install new SSA43 kit per included installation instructions.
- 8. Place old SuperSprings back in the box along with the ITL-1 SuperClamp Installation Tools. Package securely and ship back to SuperSprings using the included call tag.

Part Number: SSA43 Product Line: SUPERSPRINGS		Page1	
SuperSprings International, Inc. 505 Maple Avenue Carpinteria, CA 93013 Technical Support	SAFETY NOTICE: We recommend installation be done by a professional or persons with sound mechanical knowledge. WARNING: These instructions are a general guide for installation. SuperSprings International, Inc. assumes no liability for the actual installation process. Consumers and installers should apply common automotive safety practices when raising and working on any vehicle. Do	Never exceed the manufacturer's Gross Vehicle Weight Rating (GVWR) located on your vehicle's identification tag. BEFORE INSTALLATION: Ensure the vehicle is on a level surface, the parking brake is ON, with the ignition OFF, and place blocks in front of and behind the front tires to prevent the vehicle from moving.	
+1 (866) 898-0720 tech@supersprings.com	not put yourself in a position where, if the vehicle were to move unexpectedly, you may be injured. SuperSprings' products are designed to improve vehicle ride quality. Do not load any vehicle beyond the manufacturer's specifications.	DURING AND/OR AFTER INSTALLATION: Ensure emergency brake cables are not touching the SuperSprings. Ensure all air conditioning lines, brake cables and frame are clear of contact or interference.	

SSA43 COACHMEN RV CROSSFIT - FORD TRANSIT 350 • 2015-PRESEN

INSTALLATION CORRECTIVE PROCEDURE • 02/19/2019





PART NO.

If the SuperSprings are not positioned correctly, this corrective procedure is required. To confirm the installation is correct or needs correction – refer to: SuperSprings SSA43 - Correct Installation Validation Procedure •

SuperSprings SSA43 - Correct Installation Validation Procedure • 02/19/2019

CORRECTIVE PROCEDURE:

1. POSITIONING THE VEHICLE

Vehicle must be on level solid surface. Ensure emergency brake is ON and ignition is OFF. Place blocks in front and to the rear of the front tires to prevent the vehicle from moving.

- 2. JACKING UP VEHICLE Jack up the vehicle and support the frame with jack stands so that the axle is hanging with tires resting on the ground. Removing the wheels is not necessary.
- **3.** ADJUSTING THE SPRING POSITION
 - A. Using a ½" wrench and socket loosen the attaching bolt on the poly spring pad lock down clamp located at the center of the SuperSprings. Do not remove hardware. (SEE IMAGEA)
 - B. Place a pry bar behind the rear of the SuperSprings with the end against the cross member. (SEE IMAGE B)





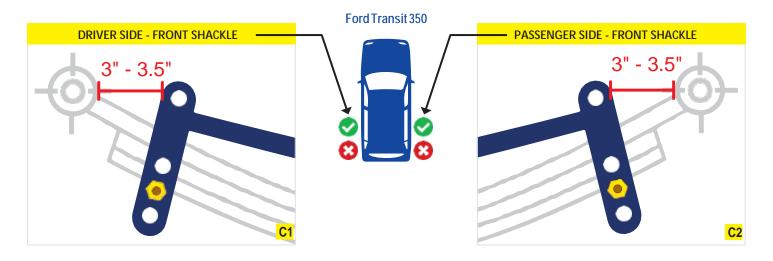
Part Number:SSA4	3 ► Product Line: SUPERSPRINGS Page1
SuperSprings International, Inc.	SAFETYNOTICE: Werecommend installation bedone by a professional or Never exceed the manufacturer's Gross Vehicle Weight Rating (GVWR) persons with sound mechanical knowledge. Icated on your vehicle's identification tag. WARNING: These instructions are a general guide for installation.
505 Maple Avenue Carpinteria, CA 93013	SuperSprings International, Inc. assumes no liability for the actual instal-BEFOREINSTALLATION: Ensure the vehicle is on a level surface, the park- lation process. Consumers and installers should apply common automo-ing brake is ON, with the ignition OFF, and place blocks in front of and
Technical Support +1 (866) 898-0720 tech@supersprings.com supersprings.com	tive safety practices when raising and working on any vehicle. Do not put behind the front tires to prevent the vehicle from moving. yourself in a position where, if the vehicle were to move unexpectedly, DURING AND/OR AFTER INSTALLATION: Ensure emergency brake cables you may be injured. SuperSprings' products are designed to improve are not touching the SuperSprings. Ensure all air conditioning lines, vehicle ride quality. Do not load any vehicle beyond the manufacturer's brake cables and frame are clear of contact or interference. specifications.

PART NO. **APPLICATION** COACHMEN RV CROSSFIT - FORD TRANSIT 350 • 2015-PRESENT **SSA43 INSTALLATION CORRECTIVE PROCEDURE** • 02/19/2019

- C. Push the SuperSprings forward with the pry bar to obtain a measurement of 3" to 3.5" between the front of the SuperSprings and the rear of the vehicle front spring eye. (SEE IMAGE C1 AND C2)
- D. Using a ½" wrench and socket retighten the attaching bolt on the poly spring pad lock down clamp located at the center of the SuperSprings originally loosened during step 3-A.
- 4. Repeat the same process on the other side if necessary.

5. LOWER THE VEHICLE

Jack up the vehicle, remove the jack stands, and then lower the vehicle to the ground. Remove the blocks from front and rear of the front wheels.





FRONT SUPERSPRINGS SHACKLE IN CORRECT POSITION



REAR SUPERSPRINGS SHACKLE IN CORRECT POSITION

Part Number: SSA43 Product Line: SUPERSPRINGS SuperSprings SAFETYNOTICE: Werecommend installation bedone by a professional or Never exceed the manufacturer's Gross Vehicle Weight Rating (GVWR) persons with soundmechanical knowledge. located on your vehicle's identification tag. International, Inc. WARNING: These instructions are a general guide for installation. 505 Maple Avenue SuperSprings International, Inc. assumes no liability for the actual instal-BEFORE INSTALLATION: Ensure the vehicle is on a level surface, the park-instally of the actual instal-BEFORE INSTALLATION: Ensure the vehicle is on a level surface, the park-instally of the actual instally of the actualCarpinteria, CA 93013 lation process. Consumers and installers should apply common automo- ing brake is ON, with the ignition OFF, and place blocks in front of and tive safety practices when raising and working on any vehicle. Do not put behind the front tires to prevent the vehicle from moving. **Technical Support** yourself in a position where, if the vehicle were to move unexpectedly, DURING AND/OR AFTER INSTALLATION: Ensure emergency brake cables +1 (866) 898-0720 you may be injured. SuperSprings' products are designed to improve are not touching the SuperSprings. Ensure all air conditioning lines, tech@supersprings.com vehicle ride quality. Do not load any vehicle beyond the manufacturer's brake cables and frame are clear of contact or interference. specifications. supersprings.com

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