



Preliminary Information

PIP5631 10L80 Additional Instructions For Control Valve Body Bolt Kit Part Number 24294356

Models

Brand:	Model:	Model Years:	VIN:		Engine:	Transmissions:
			from	to		
Cadillac	CT6	2019	All	All	All	MHS
Chevrolet	Silverado 1500 -New Model	2019	All	All	All	MQB
GMC	Sierra 1500 - New Model	2019	All	All	All	MQB

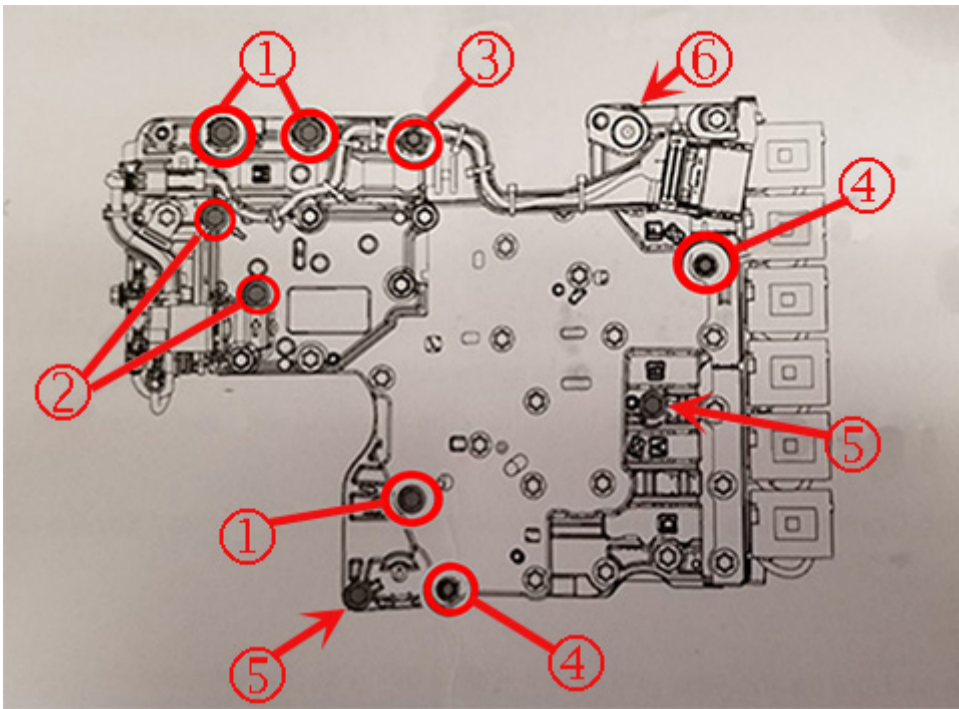
Involved Region or Country	North America
Additional Options (RPO)	N/A
Condition	When replacing the control valve body on the 10 Speed (MQB) Automatic Transmission some of the bolts are a one-time use bolt and should be discarded. Bolt Kit, service part number 24294356 includes instruction sheet part number 24294353.
Cause	The instruction sheet indicates that bolts 19, 320, 375, 376 and 377 should be replaced anytime they are removed.

Correction:

Not all valve body bolts require replacement when removed as the instruction sheet indicates: The following provides additional direction on which bolts require replacement when removed.

Callout 6: Valve body assembly

Callout 1: Item 375 in SI document 4970174 (Qty3) – replacement required. Seven (375) bolts are included in Bolt Kit 24294356. Only 3 are required. Contain a preapplied sealant.



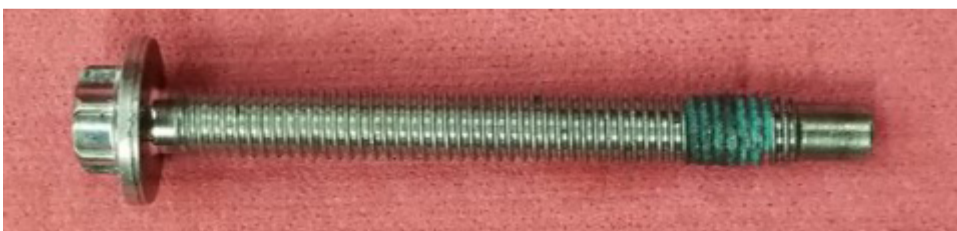
Note: New item 375 bolts on the left removed bolts on the right.



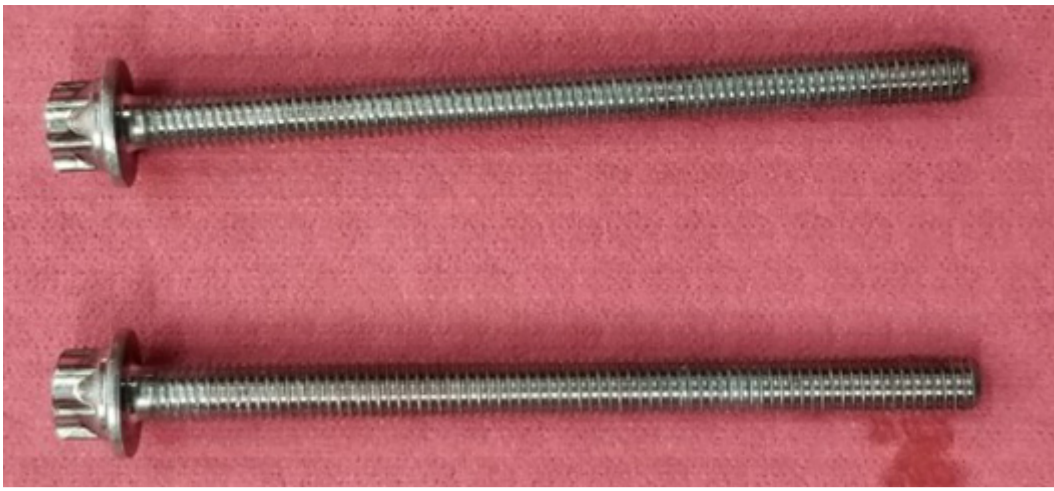
Callout 2: Item 376 in SI document 4970174 (Qty 2) – replacement not required. Sealant not required.



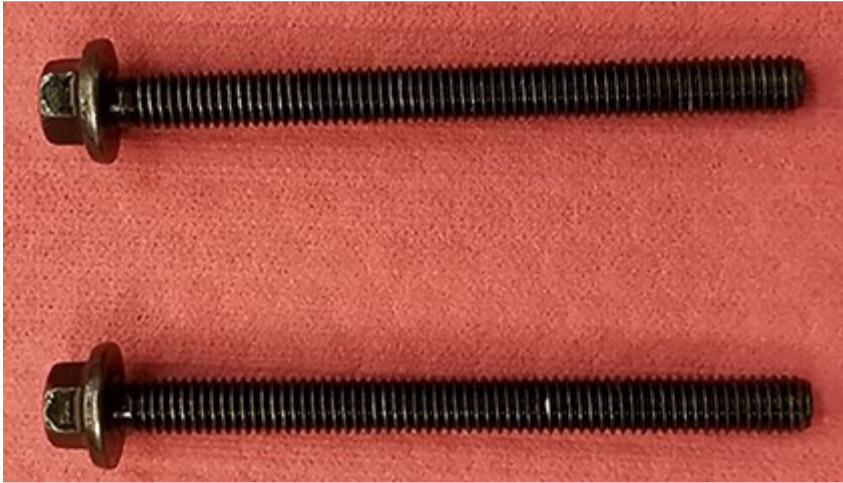
Callout 3: Item 377 in SI document 4970174 (Qty1) replacement not required unless removed. Bolt is not typically removed during valve body replacement.



Callout 4: Item 19 in SI document 4970174 (Qty2) replacement required. Filter retaining bolts.



Callout 5: Item 320 in SI document 4970174 (Qty 2) replacement not required. Sealant not required.



Version History

Version	1
Modified	03/27/2019 - Created on.



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