

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE INFORMATION BULLETIN

APPLICABILITY: 2013-19MY Legacy and Outback
 2012-19MY Impreza
 2013-19MY Crosstrek
 2011-19MY Forester
 2015-18MY WRX and WRX STI
 2019MY Ascent
 2013-19MY BRZ

NUMBER: 02-178-18R

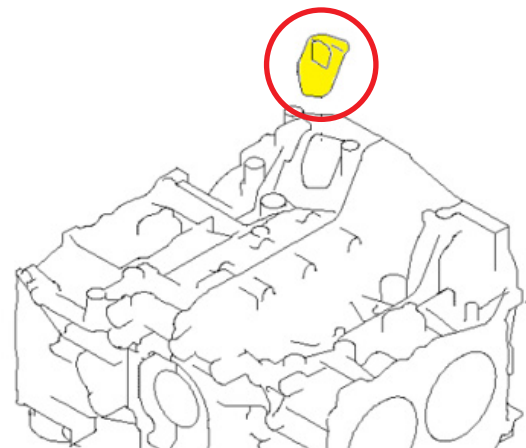
DATE: 08/29/18

REVISED: 02/22/19

SUBJECT: Timing Hole Plug- Design Change

INTRODUCTION:

This Service Information bulletin announces a design change made to the rubber timing hole access plug to improve its retention and prevent water intrusion into the converter case.



PRODUCTION CHANGE INFORMATION:

The new timing hole plug was incorporated into production as per the table below:

Model	Starting VIN
Legacy	K3017147
Outback	K3263938
Impreza 4-Door	K3608511
Impreza 5-Door	K3718682
Crosstrek	K3718682
Forester	JH588112
WRX	J9833467
Ascent	K3438512
BRZ	J8602701

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CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

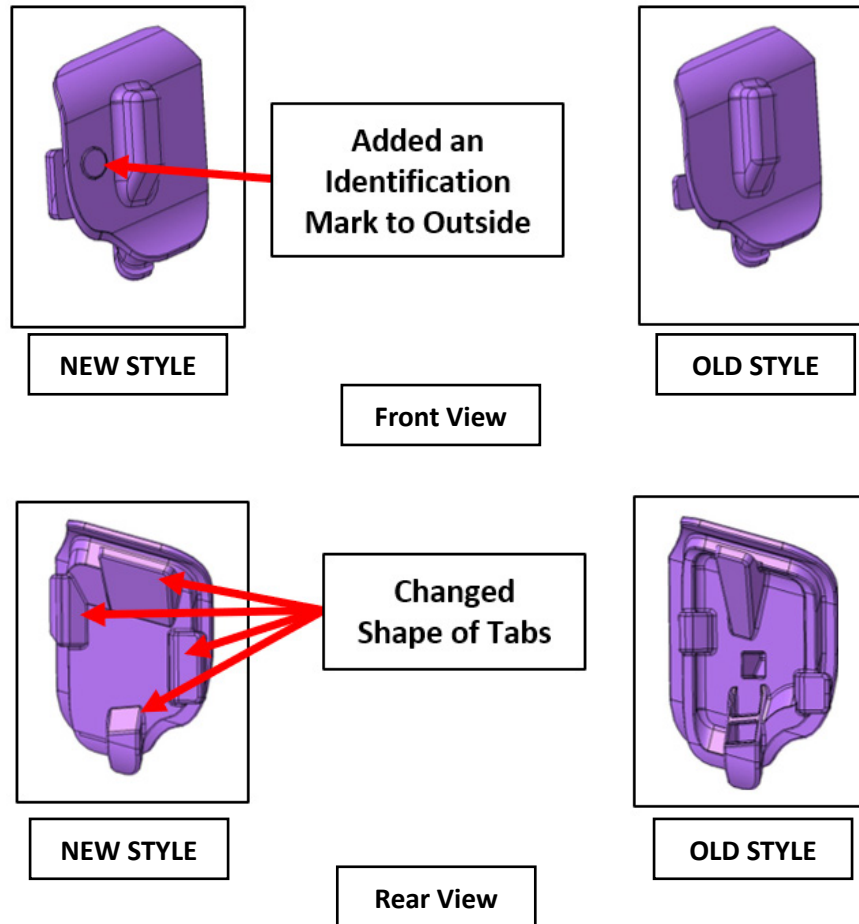
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PART INFORMATION:

The part number for the new timing plug is **11413AA120**. Comparison images for both the new and old-style plugs are provided below.



IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
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