

To All Lamborghini Dealers and Licensed Service Point

From Customer Service Department

Subject Rework for the setscrew of the rear bonnet

Group LB715.8.27

Attachments -

Date 01.06.2006

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Automobili Lamborghini S.p.A.

#### **Subject**

Rework for the setscrew of the rear bonnet.

#### Model / VIN-Range

All MY '06 Gallardo Spyder from VIN 2623 until VIN 3836.

Attention: Please carefully check on the Lamborghini Web-portal to verify the VIN-Info and if the car is affected by this bulletin before the start of any activity.

#### Information to the field

In case you have a vehicle in the workshop Lamborghini recommends checking the setscrew of the rear bonnet.

Lamborghini recommends carrying out this rework; aiming to avoid rear bonnet breakdown after long time use.

#### **Field solution**

Rework of the setscrew of the rear bonnet.

#### **Spare Parts**

No spare parts needed.

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### Warranty Claim data

The warranty reimbursement request for this rework action with must be managed following the standard Warranty Claim procedure.

Campaign Code: **L715-T.05.06** 

Campaign Description: Rework for the setscrew of the rear bonnet

Cost Code: 55

Component Code: CCT0506

Trouble Code: 220

Labour code: CCT0506100

Labour Time: 0,25 h.

Automobili Lamborghini will accept a maximum Labour Time of 0,25 h for car.

Your Area Manager is at your full disposal for further information.

Best regards

**Customer Service** 



# **Necessary material**

**1.1** Allen spanner and Arexons threadlockers 52A43 (picture 1) or Loctite moderate strength (blue stuff).





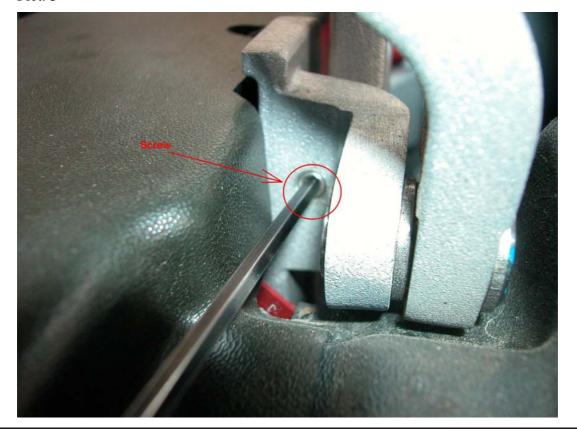
## **Description of operations**

- **1.2** Adopt all precautions to work safe and prevent car damages.
- **1.3** Open the rear bonnet in service position.
- **1.4** Find the setscrew on the arms of the rear bonnet and unscrew it, as in picture 2 and 3.



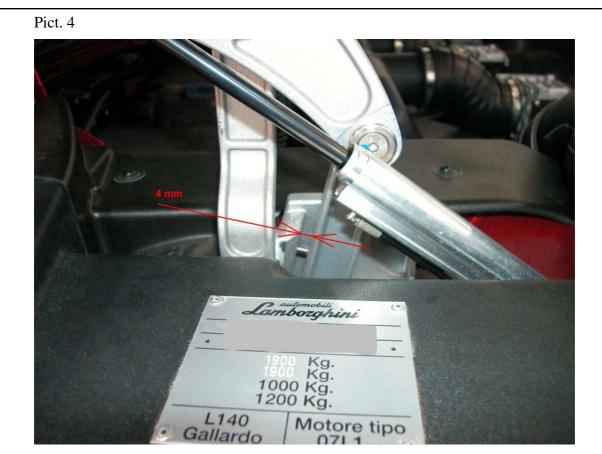






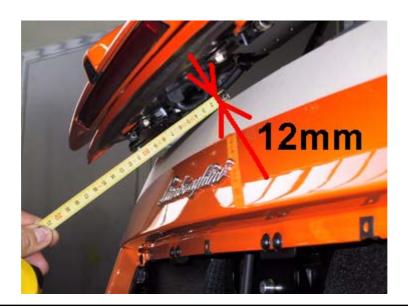
- **1.5** If the screw is loosened, unscrew it completely.
- **1.6** Use Arexons breaking thread 52A43 or Loctite (blue stuff) solution on the thread of the setscrew and reassemble it.
- **1.7** The setscrew should be about 4 mm out of the arm as in picture 4.





- **1.8** Repeat the operation for the screw on the other side of the car.
- **1.9** Verify that from the upper rear panel, the bonnet lock has a distance of at least 12 mm (picture 5).







- **1.10** Check that the minimum distance from the soft-top and the rear bonnet during the movement is at least 35 mm, as in picture 6.
- **1.11** Test the opening and closing procedures of the soft-top.

