

Quality Control and Procedure

L147.A-03.02

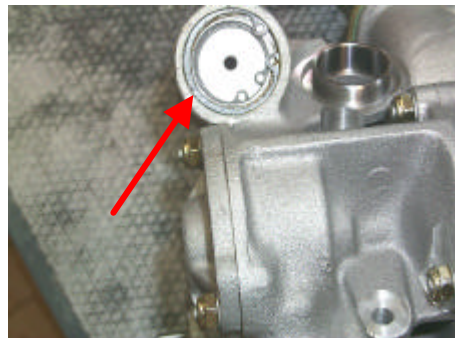


OPERATION:

Oil pump valve shimming

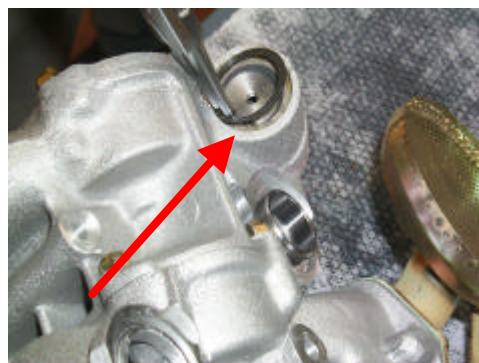
- 1.1 Make the oil drain by the plug positioned under the oil tank
- 1.2 Let the oil flow out through the two plugs placed on the side of the engine oil pan.
- 1.3 twist the aluminium plug off so you can work on the oil pump valve (picture nr.1).

Picture nr.1



- 1.4 Remove the seiger (picture nr. 2)

Picture nr.2



Quality Control and Procedure L147.A-03.02



1.5 Disassemble the valve (pictures nr.3,4)

Picture nr.3



Picture nr.4



1.6 Remove the second seiger (picture nr.5) and the upper part of the valve (picture nr.6).

Picture nr. 5



Picture nr. 6



Quality Control and Procedure

L147.A-03.02



- 1.7** Put the shimming pad (picture nr 7, p/n 0015013744) in the valve. The shim must be 4 mm

Picture nr. 7



- 1.8** Refit everything re-adding oil