



Procedure: L140-06.04

Operation: Trunk compartment, engine compartment and grille bolt replacement

- 1) Position the car on a lift
- 2) Take the necessary steps to protect the bodywork so that the painted surfaces are not damaged.
- 3) Remove the bolts of the parts shown in the pictures following the instructions given in the various figures. Using the part numbers listed below.

OR1400002 PANEL SCREW SET 140

P/N	Description	Number	Position
N 0154441	CLIP ST3.5X12.90X11.50	8	Cover under engine hood
N 91021201	Bolts 3.5X16.0-M	8	Cover under engine hood
N 0154487	CLIP ST4.2X16.30X11.30	8	Front grille
N 90986801	BOLT ST4.2X13.0	8	Front grille
N 10663401	WASHER 4X8X1	16	Upper rear grilles
N 10404501	BOLT M4X16	16	Upper rear grilles
N 90526602	CLIP M4X13.6X15.0	16	Upper rear grilles
N 102 849 03	BOLT FLAN.TORX M6X8	2	Front compartment skeleton
N 90737103	BOLT FLAN.TORX M6X12.0	6	Front compartment skeleton
N 90355902	C.H. SCREW WITH WASHER M8X30-S4 U	4	Compartment area bulkhead
N 90917101	BOLT M5X25.0	1	Compartment area bulkhead
N 90986801	BOLT ST4.2X13.1	1	Compartment area bulkhead
N 90737103	BOLT FLAN.TORX M6X12.1	4	Side bulkheads and engine compartment rear
N 90777701	CLIP M5X13.6X11.5	10	Side bulkheads and engine compartment rear
N 90807401	BOLT M5X18.0	18	Side bulkheads and engine compartment rear
N 90368203	CLIP M5X20.8X15.0	8	Side bulkheads and engine compartment rear

- 4) Tighten the bolts with an adequate tightening torque.

Fig. 1 Grilles

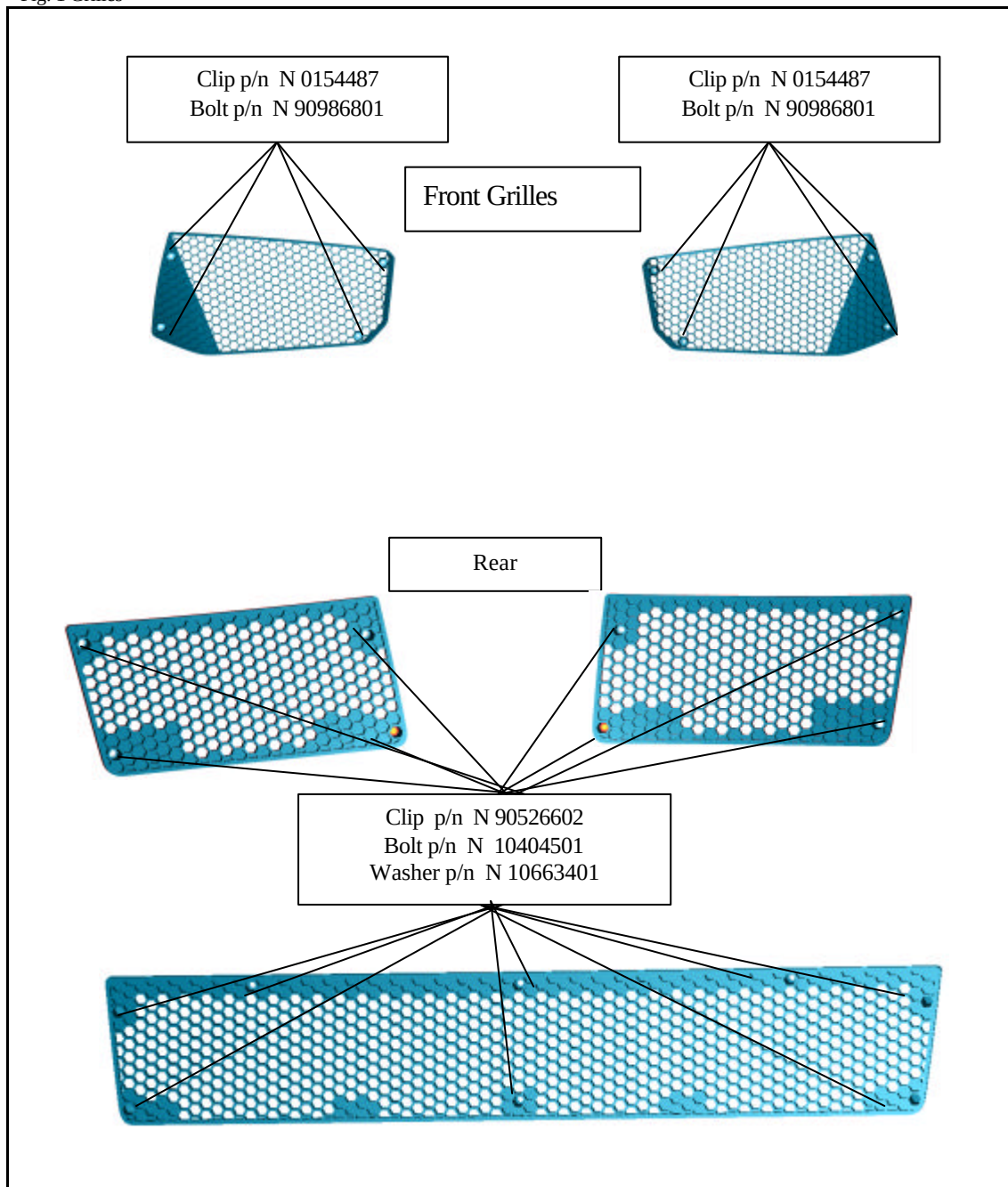


Fig. 2 Front luggage compartment

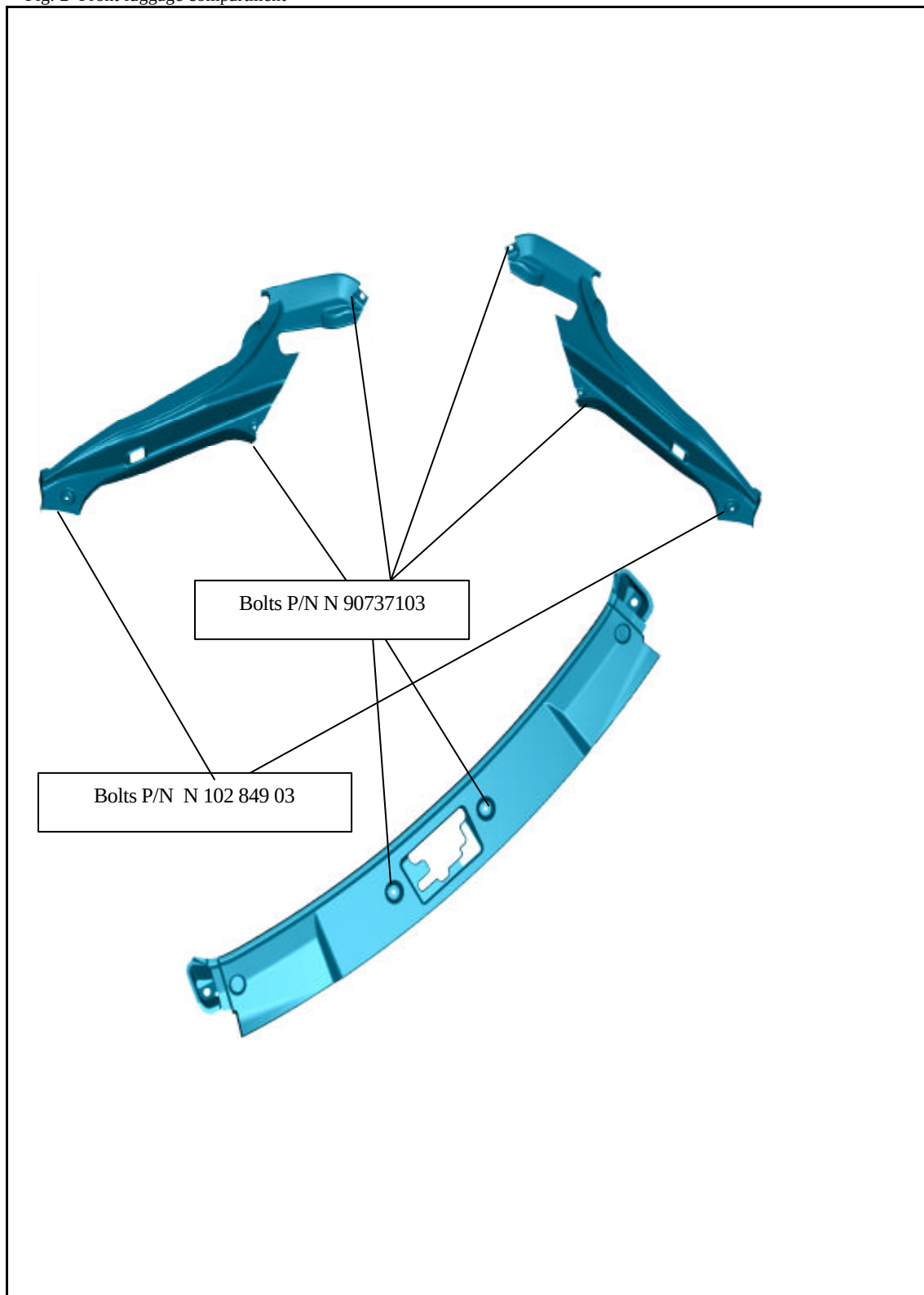


Fig. 3 Replacement of the engine hood panel

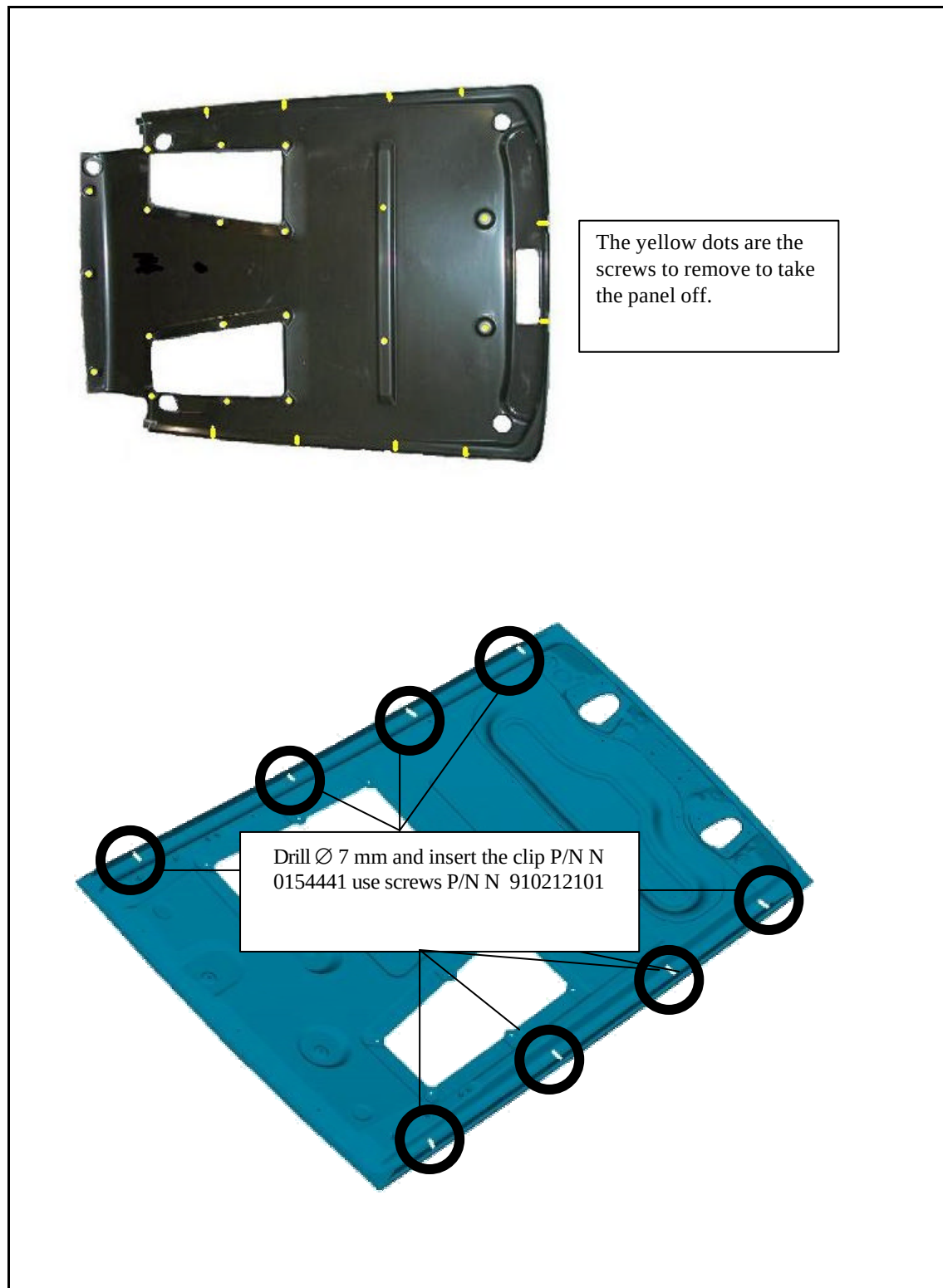


Fig. 3 Engine compartment

