



Procedure: L140-04.04

Operation: Gearbox cover bolt corrosion

Operation to be performed while the engine is cold

- 1.1 Position the car on a lift to gain access to the relevant parts (see photo).
- 1.2 Replace one screw at a time (with the new ones p/n N10664501) to prevent leaks from occurring.
- 1.3 Given the inaccessibility of screw A (Fig. 1) it is necessary to extract B (see Fig. 2) in such a way as to be able to get the necessary space to replace the screws in question.
- 1.4 Tighten the screws with a tightening torque of 30Nm.

Caution: this procedure only refers to the replacement of the five screws shown in figure. If the detachment and the re-attachment of the bumpers is necessary, you are advised to replace the remaining five in the way described above (0.5h additional hours reimbursed).

Fig. 1

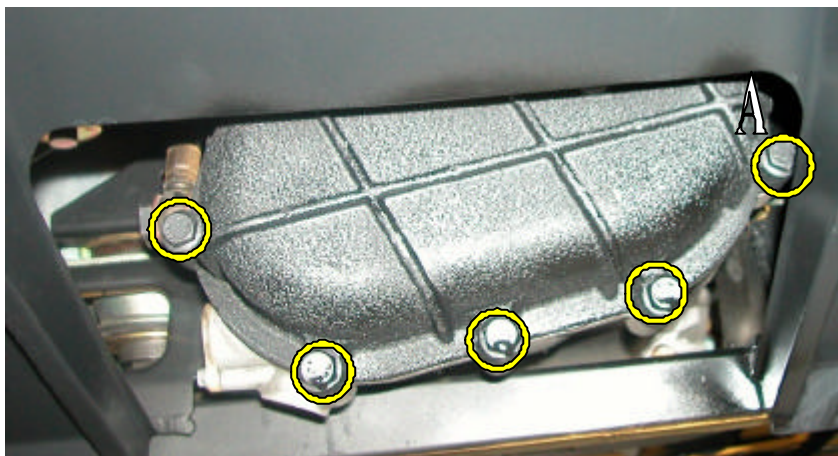


Fig.2

