

TECHNICAL BULLETIN  
JTB00346NAS1  
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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 501-00**

Transit Protection / Wrapguard Staining

**AFFECTED VEHICLE RANGE:**

**F-TYPE (X152)**

**Model Year:** 2014 Onwards  
**VIN:** K00001 Onwards

**XF (X250)**

**Model Year:** 2014 Onwards  
**VIN:** U09026 Onwards

**XJ Range (X351)**

**Model Year:** 2014 Onwards  
**VIN:** V58603 Onwards

**XK Range (X150)**

**Model Year:** 2014 Onwards  
**VIN:** B52041 Onwards

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** At Pre-Delivery Inspection (PDI) upon removal of the transit protection / wrapguard, there may be paint stains underneath the wrapguard. This staining can be described as 'bloom' or a 'milky' type of stain.

**Cause:** This may be caused by moisture being trapped under the transit protection / wrapguard. .

**Action:** To remove the stain, follow the Service Instruction outlined below.

**PARTS:**

No Parts Required

**TOOLS:**

No Tools Required

**WARRANTY:**

**NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

**NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Transit protection and staining - Rectification - F-TYPE	<b>76.96.26</b>	0.5	D4	T2R8822
Transit protection and staining - Rectification - XF	<b>76.96.26</b>	0.6	D4	C2Z16958
Transit protection and staining - Rectification - XJ	<b>76.96.26</b>	0.5	D4	C2D20215
Transit protection and staining - Rectification - XK	<b>76.96.26</b>	0.6	D4	C2P21670

**NOTE: Normal Warranty policies and procedures apply.**

**SERVICE INSTRUCTION:**

1. Fully remove the transit protection / wrapguard from the vehicle.
2. Inspect vehicle for 'bloom' or a 'milky' type of stain.



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3.  **CAUTION: When using an infrared curing unit, appropriate actions must be taken to protect plastic components from heat damage.**

Subject the vehicle to a 30-minute bake cycle at 140°F / 60°C in a conventional spray booth.

- If a conventional spray booth is not available, apply localized heat from an infrared curing unit.

4. Once cool, polish the affected area.