



To all Lamborghini Dealers and Authorised Service Points  
From After Sales Service  
Pages 3  
Object Information bulletin ref.: BI.04.03  
Assembly procedure for Crankshaft oil seal - flywheel  
side -Lamborghini Gallardo L140  
Date 14.10.2003

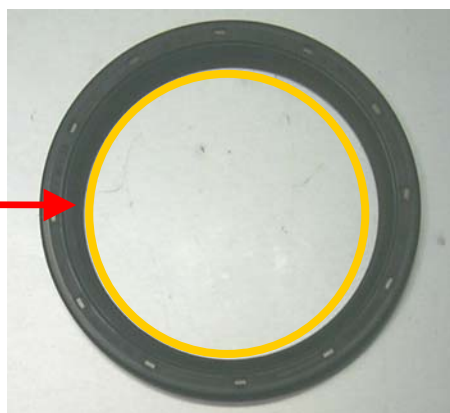
Automobili  
Lamborghini S.p.A.

Dear Sir or Madame,

We want to give some informations in case of replacement of the Cranshaft oil seal for the modell Gallard:

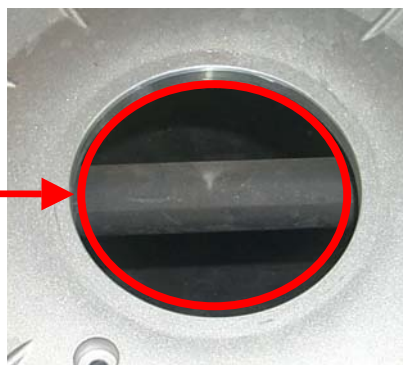
1. have ready the spare oil seal p.n. 079103051F - apply engine oil to inner ring

Apply engine oil



2. Clean the housing of the oils seal in the timing cover by means of a low flash point solvent

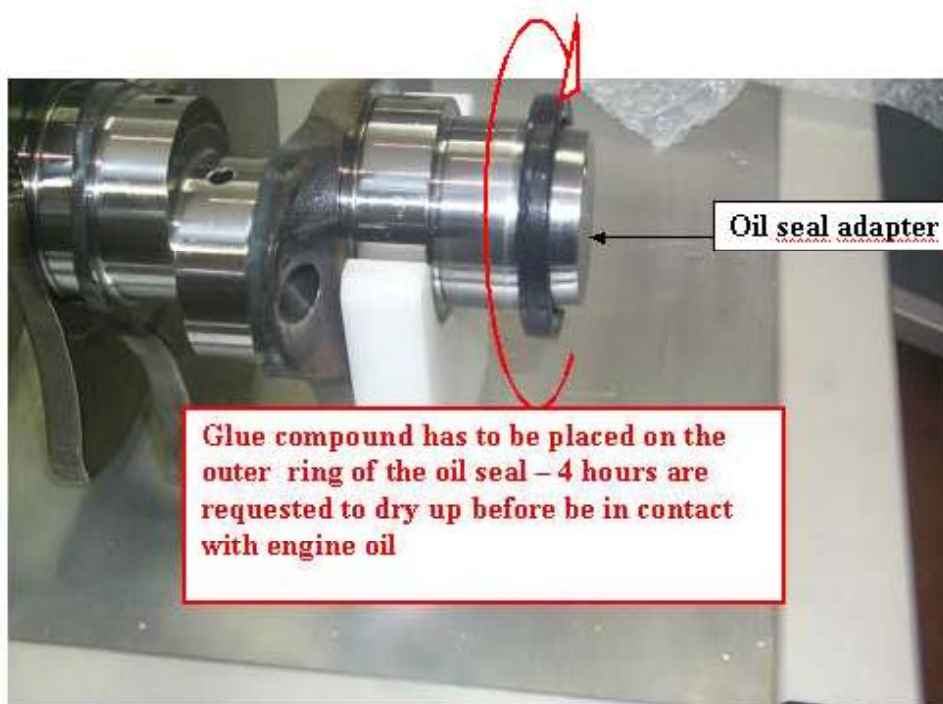
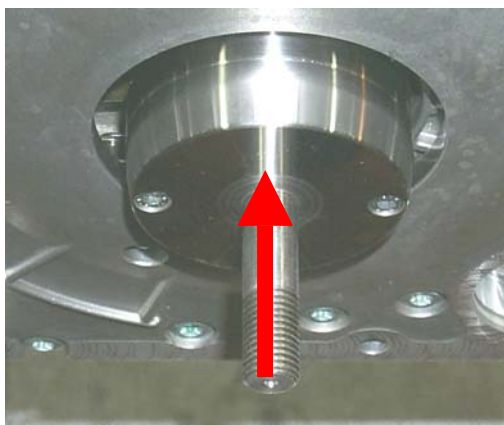
Clean



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3. Install on the crankshaft the adapter for the oil seal mounting (p/n of special tool is: 61395023M ) - Apply on the outer ring of the oil seal the silicon sealant (p.n. 008972036)






4. Push the oil seal onto the timing cover by means of the special tool - When fitted, the outer surface of the oil seal must be flat and not protruding the surface of the timing cover - Replace flywheel bolts (if needed) or apply a medium thread lock agent ( Locktite 242 - of Arexson 52A43 ) and tighten at 70Nm +/- 3%



Your Area Manager remain at your disposal for any further information on this matter.

Yours faithfully,

  
Michele Capelli  
Service Manager