



**Technical Service
Information Bulletin**

August 11, 2000

Title:

A/C CONDENSER FAN RELAY CORROSION

Models:

'98 – '00 LX 470

HEATING & AIR CONDITIONING
AC002-00

Introduction Some 1998 – 2000 model year LX 470 vehicles may have a condition in which the A/C condenser fan continues to run after the ignition is turned off due to corrosion in the relay connector. A repair kit (P/N 88840-60070) consisting of a new relay and sealant has been made available to correct this concern.

Applicable Vehicles • 1998 – 2000 model year LX 470 vehicles built before the VIN listed below.

**Production
Change
Information**

MODEL	ENDING VIN
1998 – 2000 MY LX 470	JT6HT00W#Y0114880

**Parts
Information**

CURRENT PART NUMBER	PART NAME	QTY
88840-60070	Air Conditioner Accessory Assembly (Condenser Fan Relay & Sealant Tape)	1

**Warranty
Information**

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
AC0002	Assembly Installation	0.4	88630-60090 (Cooling Fan Relay)	82	17

Applicable Warranty*:

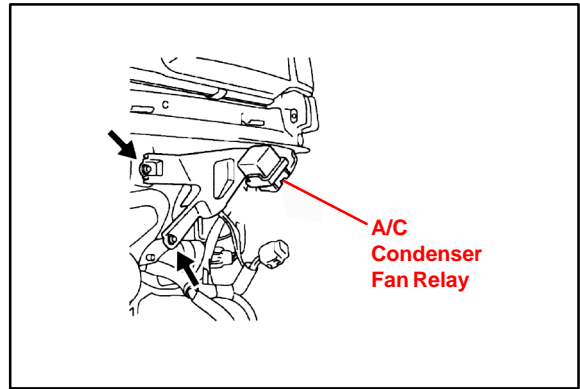
This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 48,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.

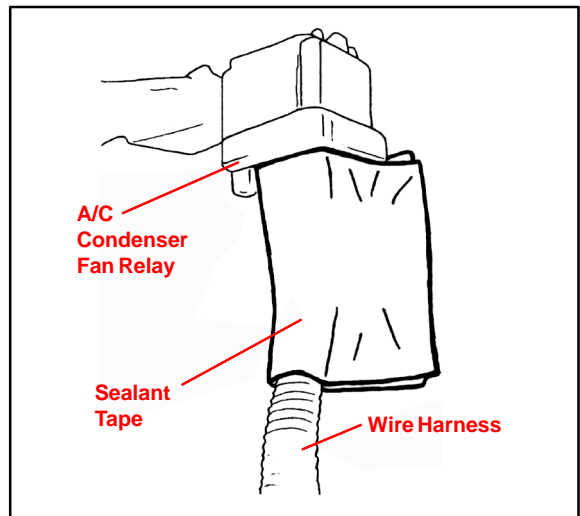


Repair Procedure**1. Remove A/C Condenser Fan Relay.**

- A. Disconnect the connector.
- B. Remove the two relay bracket retaining bolts.
- C. Remove the relay from the bracket.

**2. Clean Connector Terminals of the Engine Wire Harness.**

If necessary, replace the engine wire harness.

3. Connect the New Relay to the Wire Harness.**4. Wrap the Connector & Wire Harness With The Sealant Tape As Shown.****5. Press the Sealant Tape From All Sides To Ensure Good Contact.****NOTE:**

Ensure that there is no gap between the relay and the sealant tape.

6. Reinstall the Relay to the Bracket.**7. Reinstall the A/C Condenser Relay Retaining Bracket and Torque the Retaining Bolts to:**

5.0 N•m (55 kgf•cm, 48 in•lbf)

