

Model

Applicable To

File Under

BODY

Bulletin No.

96-003

Issue Date FEB 5, 1996

1996 CIVIC

See VEHICLES AFFECTED

Buzzing From the B-Pillar Upper Panel

SYMPTOM

A buzzing noise from the left or right B-pillar upper panel when driving on rough roads.

PROBABLE CAUSE

The plastic cover on the seat belt shoulder anchor adjuster vibrates against the B-pillar upper panel.

VEHICLES AFFECTED

1996 Civic (US production): Thru VIN 1HGEJ. . . . TL024667

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

OPERATION NUMBER	DESCRIPTION	FLAT RATE TIME	TEMPLATE ID
857001	Repair left B-pillar upper panel.	0.5 hour	96-003A
857002	Repair right B-pillar upper panel.	0.5 hour	96-003B
857003	Repair both B-pillar upper panels.	1.0 hour	96-003C

Failed part (left): P/N 84161-S04-000ZA

H/C 4780771

Failed part (right): P/N 84111-S04-000ZA

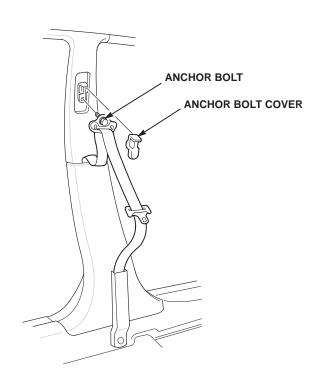
H/C 4780656

Defect code: 042 Contention code: **B07**

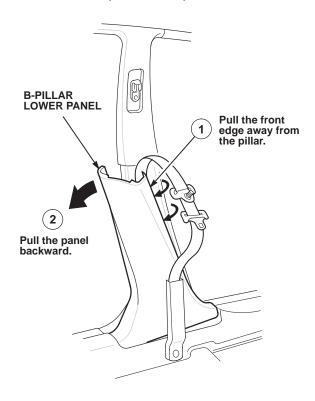
CORRECTIVE ACTION

Apply wool felt to the back of the B-pillar upper panel. Be careful not to damage any interior trim parts.

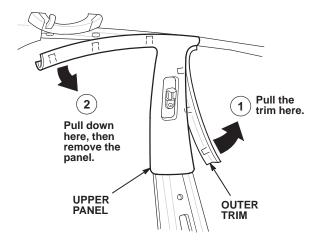
1. Pull off the anchor bolt cover, then remove the anchor bolt.



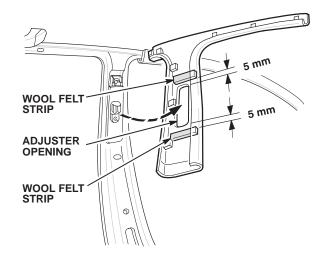
2. Remove the B-pillar lower panel.



3. Remove the B-pillar upper panel and outer trim.



4. Cut two 15 x 100 mm strips of wool felt, peel off the backing, and apply them to the back side of the upper panel.



- 5. Reinstall the B-pillar upper panel and outer trim.
- 6. Reinstall the B-pillar lower panel.
- 7. Make sure the seat belt is not kinked or twisted.
- 8. Apply liquid thread lock to the anchor bolt threads, and install the bolt.
- 9. Tighten the anchor bolt to 32 N·m (24 lb-ft).
- 10. Reinstall the anchor bolt cover.
- 11. Make sure the seat belt operates smoothly.
- 12. If needed, repeat this procedure on the opposite side.

REQUIRED MATERIALS

Wool Felt: P/N 06993-SA5-000, H/C 2086676

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