

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To	
Touareg	2008-2009	3.6L (BHK)	All	7L_8D000001	7L_9D034155	

### Condition

**27 10 02** July 14, 2010 **2020793** Supersedes T. B. Group 27 number 09-04 Dated Nov. 11, 2009 to update warranty table labor operation time units.

#### Generator, Intermittent Charge Warning Light ON, Low Voltage Indication on Gauge

- Charge warning light ON.
- Voltage display of the voltmeter drops to 0 volts.
- Error messages in dash insert "consumer cut-off active".

After switching the ignition OFF and ON the complaint is gone.

## **Technical Background**

Incorrect voltage regulator installed in Valeo generators. Valeo generator Part No. 021-903-016 between production dates 51/07- 01/09.

### **Production Solution**

Revised regulator Part No. 059 903 803G starting with VIN 7L\_9D034156.

### Service

#### **Procedure**



- Remove generator from vehicle, see Repair Manual group 27 in ElsaWeb.
- Gently pry off the voltage regulator cover, see illustration 1.

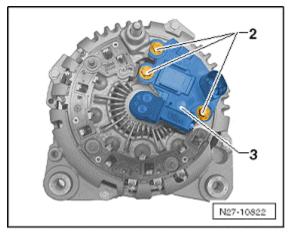
#### Illustration 1





 Carefully remove cap (A) for the voltage regulator, see illustration 2.

Illustration 2



- Remove voltage regulator retaining bolts (2) and pin (3).
- · Remove voltage regulator.

Illustration 3



Illustration 4



DO NOT apply grease to commutater, see illustration 4.

• Position new voltage regulator and reposition bolts and pin.



#### Tin

The Carbon brushes must not protrude from the opening of the protective cap. DO NOT depress regulator protective cap before tightening the regulator bolts.



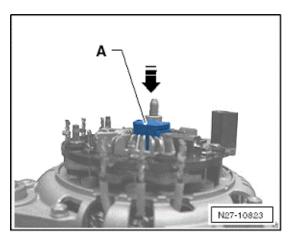


Illustration 5

- Tighten voltage regulator bolts and pin to 2.6-4.8Nm (23-42 in. lbs.).
- To release the carbon brushes, press down cap (A), until it is flush with the voltage regulator housing.
- Install regulator cover previously removed in illustration 1.
- Install the generator, see Repair Manual group 27 in ElsaWeb.

### **Warranty**

Model(s)	Year(s)	Eng.	Code(s)	(,		VIN Range Fr	om VIN	Range To	
Touareg	2008-2009	3.61	_(BHK)			7L_8D00000	1 7L_9D034155		
Claim Type:				Use applicable Claim Type 1)					
			SAGA	Coding					
Service Number:		Damage Code		нѕт		Damage Location (Depends on Service No.)		Parts Manufacturer (removed part)	
2750	0040	0040				Use applicable when indicated in ElsaWeb (L/R)		V L 2 <sup>2)</sup>	
Labor Operation 3): Replace Regulator					27501950 = 20 TU				
Labor Operation 3): Remove and install generator 3.				.6L FSI	27221919 = 130 TU				
			Diagnos	tic Time <sup>4)</sup>					
GFF Time expenditure		01500000 = 00 TU max.			NO				
Road Test		012100	01210002 & 01210004			NO			
Technical Diagnos	0132xxxx = 00 TU max.			NO					



Claim Comment: Input "As per Technical Bulletin 2020793" in comment section of Warranty Claim.

## **Required Parts and Tools**

Part Description	Part No:
Voltage Regulator	059903803G

No Special Tools required.

### **Additional Information**

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

<sup>1)</sup> Vehicle may be outside any Warranty in which case this Technical Bulletin is informational only

<sup>&</sup>lt;sup>2)</sup> Code per warranty vendor code policy.

<sup>3)</sup> Labor Time Units (TUs) are subject to change with Elsa updates.

<sup>4)</sup> Documentation required per Warranty Policy & Procedures Manual.