



**NUMBER:** 23-025-15

**GROUP:** Body

**DATE:** July 08, 2015

*This bulletin is supplied as technical information only and is not an authorization for repair. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, or otherwise, without written permission of FCA US LLC.*

***SUBJECT:***

Rear Door Glass Stain

***OVERVIEW:***

This bulletin involves removing stains from the rear door glass.

***MODELS:***

2015 (B1) Jeep Renegade (Brazil Only)

**NOTE:** This bulletin applies to vehicles built on or before May 09, 2015 (MDH 0509XX) with sales code XL9 - Portuguese (Brazil) Language.

***DISCUSSION:***

Some customers may describe stains on the rear door glass as shown in (Fig. 1). This bulletin contains the procedure for removing stains from the glass.



***Fig. 1 Glass Stain***

**PARTS REQUIRED:**

Qty.	Part No.	Description
AR	NPN	3M Finesse-it Finishing Material 81235 (or equivalent)

**NOTE: Each 1 liter bottle of 3M Finesse-it finishing material 81235 will service approximately 16 vehicles.**

**SPECIAL TOOLS/EQUIPMENT REQUIRED:**

NPN	Rotary Buffer equipped with Wool Pad
-----	--------------------------------------

**NOTE: The rotary polish machine is a non-reimbursable shop tool.**

**GLASS STAIN REMOVAL:**

1. Position the vehicle in an area with good illumination.

**NOTE: Protect the vehicle interior and door panel from finishing material during the cleaning and polishing process.**

2. Clean the window area with a microfiber cloth on the inside and outside of the glass.
3. Using circular movements, apply the 3M Finesse-it finishing material (or equivalent) to the inside and outside of the glass ([Fig. 2](#)).



**Fig. 2 Apply Glass Polishing Product**

**NOTE: A rotary buffer equipped with wool pad is required for the polishing process in order to raise the glass surface temperature for complete glass stain removal.**

4. Polish the glass stain area using a rotary buffer equipped with wool pad(Fig. 3).



***Fig. 3 Polish Glass With Rotary Buffer***

5. Use a microfiber cloth to remove all product residue (Fig. 4).



***Fig. 4 Remove Residue Using Microfiber Cloth***

**TIME ALLOWANCE:**

<b>Labor Operation No:</b>	<b>Description</b>	<b>Skill Category</b>	<b>Amount</b>
23-30-05-90	Polish Glass - One Or Both Rear Doors (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.3 Hrs.

**FAILURE CODE:**

ZZ	Service Action
----	----------------

**PART REIMBURSEMENT DETAIL:**

<b>Part No:</b>	<b>Description</b>
NPN	1/16 Of 3M Finesse-it Finishing Material 81235 One Liter Bottle

**NOTE: This part number is for reimbursement only and will need to be claimed for 1/16 the value of 3M Finesse-it finishing material 81235 one liter bottle or it will be rejected. If this is a non-MOPAR part or product, a copy of the invoice showing the purchase of the non-MOPAR part or product needs to be attached to the reimbursement claim.**