

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2012-2015MY Impreza
 2014-2015MY XV Crosstrek Hybrid
 2014-2015MY WRX & WRX STI

NUMBER: 18-177-15
DATE: 03/02/15

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2015	Impreza	Body 1	AC-90-93	Evaporator Sensor Inspection steps changed/updated.
			IDI(diag)-7,9	Combination Meter and MFD IO charts changed/updated.
	XV Crosstrek Hybrid	Body 2	HEV(diag)-71,72	Procedural steps changed/updated for HEV System Operation Check Mode.
2014	Impreza	Engine 1	EN(H4DO w/o HEV)(diag)-94,95,104,105	Step added for DTCs P0011,0014,0021,0024.
		Engine 2	EN(H4DO HEV)(diag)-101,105,116,120.	Step added for DTCs P0011,0014,0021,0024.
		Body 1	AC-93-96,110	Evaporator Sensor Inspection steps changed/updated.
	XV Crosstrek Hybrid	Body 2	HEV(diag)-72,73	Procedural steps changed/updated for HEV System Operation Check Mode.
2013	Impreza	Engine	EN(H4DO)(diag)-92,93,98,99	Step added for DTCs P0011,0014,0021,0024.
2012	Impreza	Engine	EN(H4DO)(diag)-89,90,95,96	Step added for DTCs P0011,0014,0021,0024.
2015	WRX & WRX STI	Body	SL-10-12	Diagnosis with Symptom chart, changed/updated.
		Engine 2	EN(H4DO w/o STI)(diag)-99,102,113,116	Step added for DTCs P0011,0014,0021,0024.
2014	WRX & WRX STI	Body	AC-40-43	Evaporator Sensor Inspection steps changed/updated.