

To All Lamborghini Dealers and Licensed Service Point

From Customer Service Department

Subject Technical communication - Protection cover for Murciélago

door actuator

Group 147.8.37.00.05.DoorActuatorCover.GB

Attachments

Date 17.11.2005

Pages 7

Automobili Lamborghini S.p.A.

### **Subject**

Protection cover for Murciélago door actuator.

### Model / VIN-Range

Murciélago models until VIN 1649.

#### Information to the field

Only in case you have to replace or repair a damaged/defective door actuator, please proceed with the following instructions.

#### Field solution

Add a protection cover to the door actuator.

### **Spare Parts**

1 waterproof cloth - p/n 410837909 - available at the Lamborghini warehouse 1 clamp - p/n 893971850C - available at the Lamborghini warehouse



## Warranty Claim data

<u>Important:</u> use these data only in case the door actuator replacement is done in warranty.

Available on Lamborghini Web Portal in the Warranty section "Available campaigns".

Bulletin Code: L147-T.02.05

Bulletin Description: Protection cover for door actuator

Cost Code: 55
Component Code: T0205
Trouble Code: 220

Labour code: T0205100 Labour Time: 2,5 h

Your Area Manager is at your full disposal for further informations.

Best regards

**Product Service** 



## **Necessary material**



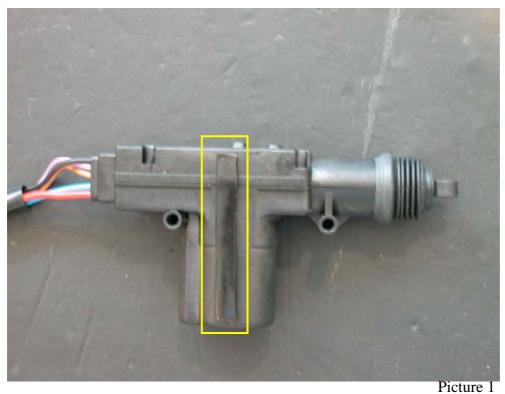
- a 1 Waterproof cloth p/n 410837909
- b 1 clamp p/n 893971850C
- c 1 piece of 3M Scotch Extruded Sealer EC-5313, 2mm thickness, 7mm breadth, (please contact the local 3M dealer <a href="www.3m.com">www.3m.com</a> for more information)

### **Description of operations**

- **1.1** Adopt all precautions to prevent car damages and to work safe.
- **1.2** Remove the door actuator from the door.



**1.3** Apply a piece of adhesive sealer on the side that is not in contact with the bracket when assembled. See the correct positioning in picture 1.



**1.4** Fold the actuator with the cloth and fix it with the adhesive applied before (picture 2).



Picture 2



**1.5** Assemble the bracket on the actuator, fixing th cloth (picture 3).



Picture 3

# **1.6** Apply the adhesive film on the lower edge of the cloth (pic. 4a, 4b).



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Picture 4b

# 1.7 Close the lower edge of the cloth (pic. 5).

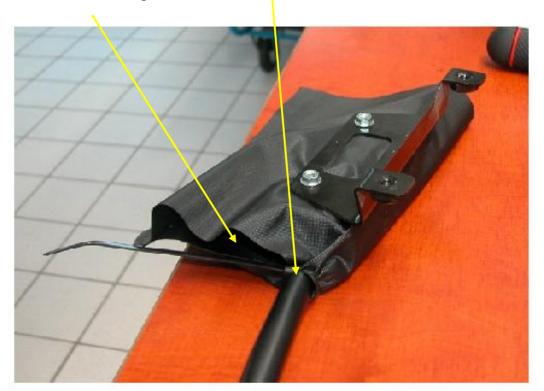


Picture 5

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**1.8** Close the cloth around the cable using the clamp and <u>leaving the cloth open below the cable</u> (pic. 6).



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**1.9** Assemble back the actuator in the door (pic. 7).



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