



To All USA Lamborghini Dealers and Licensed Service Point
From Customer Service Department
Subject Rear drive shafts
Group 140.3.07
Date 21.05.2007
Pages 6

Automobili
Lamborghini S.p.A.

Subject
Rear drive shafts

Model / VIN-Range
Gallardo (Coupè and Spyder) from VIN 4460 to VIN 5690

Attention: As not all cars from this VIN range are affected, please carefully check on the Lamborghini Web-portal to verify the VIN-Info and if the car is affected by this service campaign before the start of any activity.

Information to the field / Customer notification

A change in the production procedure has caused in single cars a reduced tightening torque at the bolts in the rear differential drive shafts. This could cause noise while driving.

In case you have an involved vehicle in the workshop Lamborghini recommends to perform this rework action for the rear shafts.

To avoid future customer complaint each dealer has to contact his customers to perform the service campaign.

This rework action must be also performed on all cars in your stock immediately.

Field solution

Follow the workshop instruction in this document for the bolts replacement.

Spare Parts

One repair kit per car is necessary, code 0R1400150 available on spare parts catalogue.

The order must be sent with the car VIN using RIU procedure (urgent order). All the replaced parts have to be scrapped at the dealership.



Additional material

50 ml of oil of one of the following type:

- Agip Sint 2000 Evolution SAE 5W/40
- Agip TecSint
- Castrol TXT Softec SAE 5W/40

Warranty Claim data

The warranty reimbursement request for this rework action will be managed by the following standard Warranty Claim procedure.

Campaign Code: L140-A.03.07 (Coupè) / L715-A.03.07 (Spyder)
Campaign Description: Rear drive shafts
Cost Code: 50
Component Code: CCA0307
Trouble Code: 220
Labour Code: CCA0307100
Labour Time: 1 h

Remember to fill all data in the section “Service and Recall Campaign” in the Warranty booklet of the car as shown below.

Automobili Lamborghini S.p.A.				LAMBORGHINI			
Campagne service assistenza e campagne di richiamo / Service- und Rückrufaktion / Service and Recall Campaign							
Service et campagne de rappel / Campaña de Servicio y Llamada a Taller							
Service/Service Service/Service Servicio	<input type="checkbox"/>	Richiamo/Rückruf Recall/Rappel Llamada a Taller	<input type="checkbox"/>	Service/Service Service/Service Servicio	<input type="checkbox"/>	Richiamo/Rückruf Recall/Rappel Llamada a Taller	<input type="checkbox"/>
Numero/Number Number/Numéro Número	<input type="text"/>			Numero/Number Number/Numéro Número	<input type="text"/>		
Data/Datum/Date/Date/Fecha	<input type="text"/>			Data/Datum/Date/Date/Fecha	<input type="text"/>		
Data riparazione/Reparaturdatum Repair Data/Date de réparation Fecha reparación	<input type="text"/>			Data riparazione/Reparaturdatum Repair Data/Date de réparation Fecha reparación	<input type="text"/>		
Eseguito dal Concessionario / Ausgeführt von der Vertragswerkstatt / Done by the Dealer Effectué par le concessionnaire / Efectuado por el Concesionario				Eseguito dal Concessionario / Ausgeführt von der Vertragswerkstatt / Done by the Dealer Effectué par le concessionnaire / Efectuado por el Concesionario			
Firma / Unterschrift / Signature / Signature / Firma				Firma / Unterschrift / Signature / Signature / Firma			
Service/Service Service/Service Servicio	<input type="checkbox"/>	Richiamo/Rückruf Recall/Rappel Llamada a Taller	<input type="checkbox"/>	Service/Service Service/Service Servicio	<input type="checkbox"/>	Richiamo/Rückruf Recall/Rappel Llamada a Taller	<input type="checkbox"/>
Numero/Number Number/Numéro Número	<input type="text"/>			Numero/Number Number/Numéro Número	<input type="text"/>		
Data/Datum/Date/Date/Fecha	<input type="text"/>			Data/Datum/Date/Date/Fecha	<input type="text"/>		
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Eseguito dal Concessionario / Ausgeführt von der Vertragswerkstatt / Done by the Dealer Effectué par le concessionnaire / Efectuado por el Concesionario				Eseguito dal Concessionario / Ausgeführt von der Vertragswerkstatt / Done by the Dealer Effectué par le concessionnaire / Efectuado por el Concesionario			

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Workshop instructions

- 1.1 Adopt all precautions to prevent car damages and to work safe.
This rework must be done when the engine is cold.
- 1.2 Use the hand brake to block the brake disk.
- 1.3 Raise the car on the lift.
- 1.4 Is not necessary to disassemble the wheels from the car for the bolts replacement. We did it only to show in this procedure clear photos as in the below picture (1).

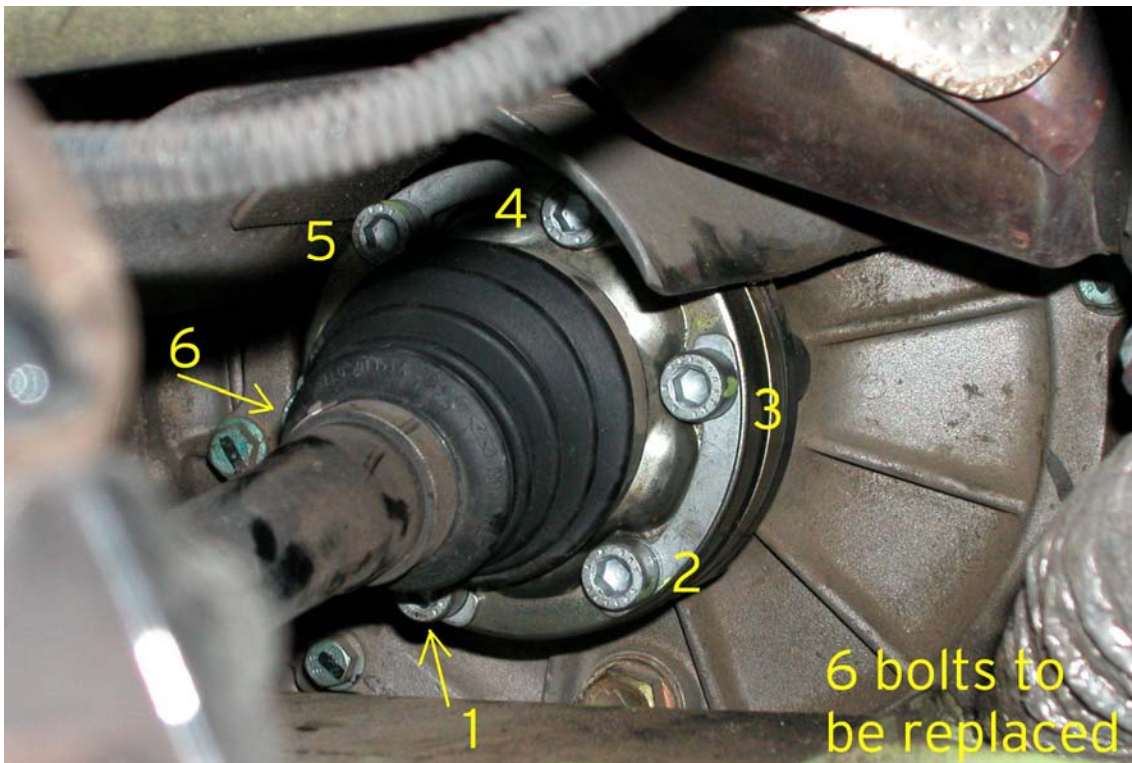
Pic. 1



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- 1.5** As shown in picture 2, you have to replace all the 6 bolts on the shaft on both transmission side, totally 12 bolts per car.

Pic. 2

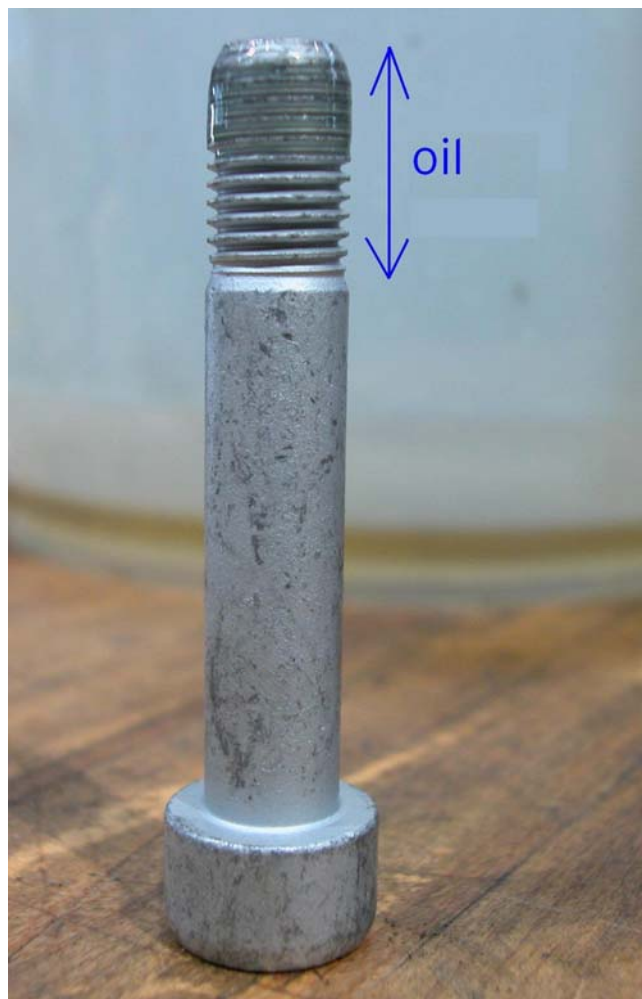


- 1.6** Unscrew all the six bolts on the driveshaft.
- 1.7** Replace the old bolts with the new ones of the rework kit 0R1400150. The kit contains 12 bolts.

1.8 You have to oil the bolt thread, (as shown in picture 3), with oil of one of the following types:

- Agip Sint 2000 Evolution SAE 5W/40
- Agip TecSint
- Castrol TXT Softec SAE 5W/40

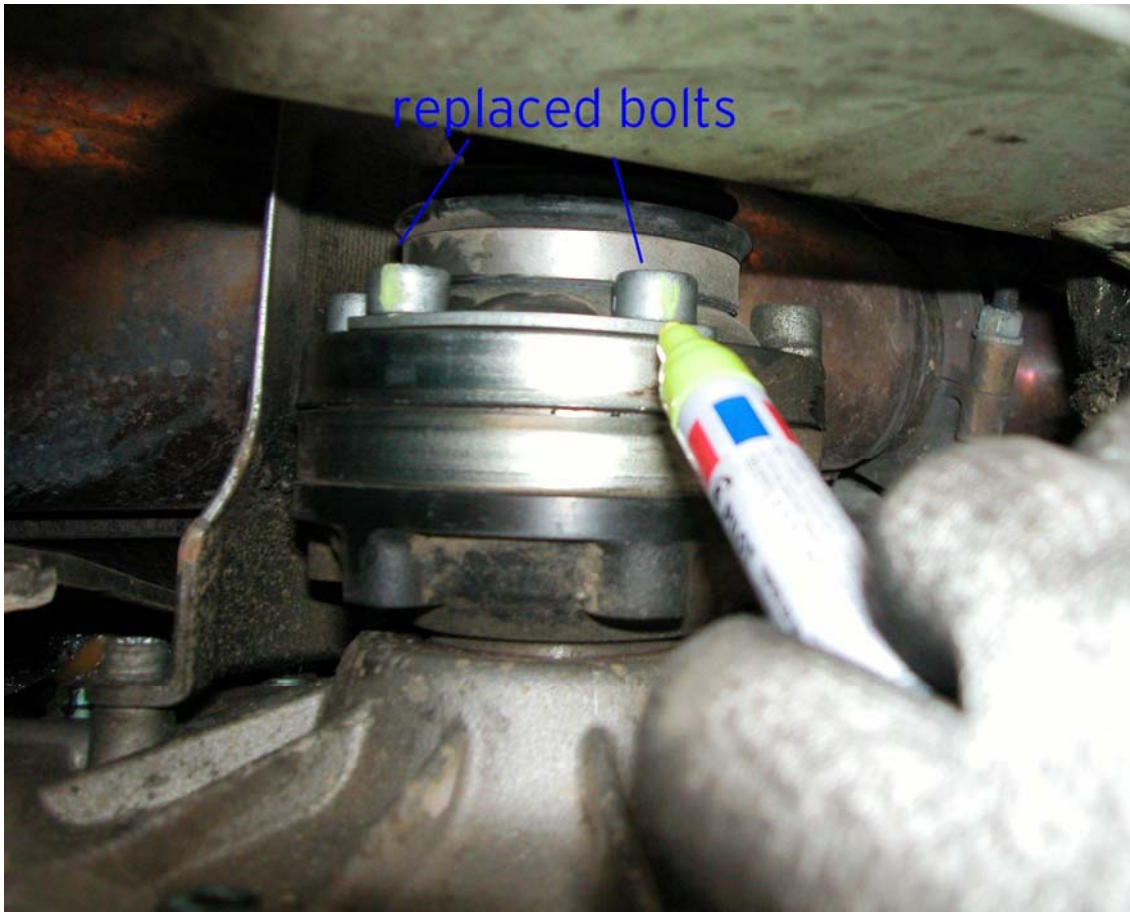
Pict. 3



1.9 Replace the old bolt.

1.10 If necessary put off the hand brake to rotate the shaft and then put on it again to block the disk.

Pict. 4



1.11 Pre-torque all the six bolts on the same driveshaft at 15 Nm.

1.12 Then tighten all the six bolts at 75 Nm.

1.13 Make a yellow mark on the replaced bolts as shown in picture 4.

1.14 Proceed with the bolts replacement on the other driveshaft.

Your Area Manager is at full disposal for further information.

Best regards

Customer Service