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Automobili Lamborghini S.p.A.

### Subject

Initial Break-in Procedure for New Clutch Assembly

### Model

All Gallardo Vehicle with Manual and E-Gear Transmissions

## Information to the field

This procedure is to be followed whenever the clutch assembly is replaced.

## **Production Information**

The Factory has implement this procedure in production from VIN 5LA02376.

Your Area Manager is at your full disposal for any questions you may have.

Best regards

### Product Assistance

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### **Initial Break-in Procedure for New Clutch Assembly**

**Description of operation**: Perform 15 (fifteen) starts from a dead-stop with the vehicle following the procedure described below in order to properly break-in a new clutch assembly.

# A: Operation

- **1.1** Prior to the road test, please insure the vehicle is completely assembled and all components are fitted to the vehicle according to the manufacturer specification.
- **1.2** Perform 5 starts with the vehicle from a standing start accelerating to 50 Km (30 mph) keeping the engine rpm at 2.800 (± 300 rpm).
- **1.3** After reaching 50 km/h (30 mph) shift the gearbox into second gear and continue driving for at least 30 seconds at a constant speed; this is needed to cool-down the clutch .
- **1.4** At the end of the 5<sup>th</sup> start, extend the cool-down of the clutch for an additional 60 seconds at the constant speed of 50 Km/h (30 mph).
- 1.5 Repeat steps 1.2, 1.3 and 1.4 for another 2 times. For at total of 15 starts.

NB: While performing this break-in procedure on a new clutch assembly you may notice a clutch smoke and smell from the engine bay. Please note this could be normal being part of their normal breaking-in of the clutch lining material.