

LINCOLN:

2013 MKZ

ISSUE

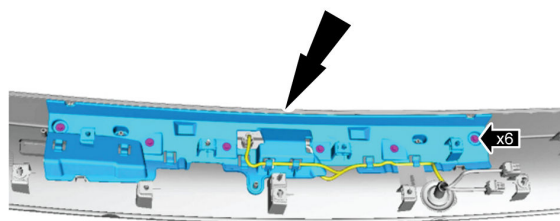
Some 2013 Lincoln MKZ vehicles may exhibit a concern of the luggage compartment lid lower moulding warping upward at the center. This condition may only be present after the vehicle is exposed to direct sunlight.

ACTION

Follow the Service Procedure steps to correct the condition.

SERVICE PROCEDURE

1. Remove the luggage compartment lid lower moulding. Refer to Workshop Manual (WSM), Section 501-08.
2. Replace any damaged retaining clips.
 - a. If any clip towers are broken or encapsulated studs have spun in the housing, the moulding must be replaced before proceeding to Step 3.
3. Remove high mount stop lamp bracket. Refer to WSM, Section 417-01.
4. Lightly scuff the top side of the high mount stop lamp bracket and underside of the luggage compartment lid lower moulding using a 3M™ Scotch Brite pad or equivalent.
5. Clean both surfaces using isopropol alcohol.
6. Apply 3M™ Automotive Adhesion Promoter or equivalent to both surfaces. Allow 90 seconds of drying time before proceeding to the next step.
7. Apply 152 mm (6") of 3M™ Automotive Acrylic Plus Premium Attachment Tape or equivalent to the moulding and leave adhesive backer installed. (Figure 1)
 - a. Firmly press tape into position.



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Figure 1 - Article 13-12-19

8. Install high mount stop lamp bracket. Refer to WSM, Section 417-01.
9. Remove tape backer and firmly press two components together to fully seat the adhesive.
10. Install the Luggage Compartment Lid Lower Moulding. Refer to WSM, Section 501-08.

NOTE: The information contained in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supercede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.

Obtain Parts Locally	
Part Number	Part Description
3M™ 06388	3M™ Automotive Acrylic Plus Premium Attachment Tape, 1/2 inch x 20 yards, 45 mil
3M™ 06396	3M™ Automotive Adhesion Promoter, Sponge Applicator Packets, 2.5 mL per packet
3M™ 64935	3M™ Scotch-Brite™ 7448 PRO Hand Pads, Ultra-Fine grade, 6 in x 9 in
	Isopropol Alcohol

PART NUMBER	PART NAME
DP5Z-54402A30-AA	Moulding W/Camera
DP5Z-54402A30-BA	Moulding
W716503-S300	Pin

OPERATION	DESCRIPTION	TIME
131219A	2013 MKZ: Secure The Luggage Compartment Lid Lower Moulding Following The Service Procedure Can Be Claimed With Operation B (Do Not Use With Any Other Labor Operations Outside Of This Article)	1.1 Hrs.
131219B	Additional Time To Paint Luggage Compartment Lid Lower Moulding When Replacement Is Necessary Can Be Claimed With Operation A (Do Not Use With Any Other Labor Operations Outside Of This Article)	1.0 Hr.

WARRANTY STATUS:

Eligible Under Provisions Of New Vehicle Limited Warranty Coverage

Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

DEALER CODING

BASIC PART NO.	CONDITION CODE
54402A30	34