Title: Inflatable curtain

Action: Bolt replacements

Operation number: 97184-2

<table>
<thead>
<tr>
<th>Issue</th>
<th>Date</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2017-02</td>
<td>First issue</td>
</tr>
<tr>
<td>2</td>
<td>2017-03</td>
<td>Technical content change</td>
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</table>

Affected vehicles

<table>
<thead>
<tr>
<th>Model year</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>2017</td>
<td>S90 (17-)</td>
</tr>
</tbody>
</table>

Materials

<table>
<thead>
<tr>
<th>Materials</th>
<th>Qty.</th>
<th>Part No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw</td>
<td>16.0</td>
<td>30622999</td>
<td>S90 (17-)</td>
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</tbody>
</table>

Equipment

<table>
<thead>
<tr>
<th>Designation</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrician's screwdriver</td>
<td></td>
</tr>
<tr>
<td>Interior trim remover</td>
<td></td>
</tr>
</tbody>
</table>
Orientation view

Color symbols

Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.
Note! Removal steps in this procedure may contain installation details.

On both sides.
Caution! Take extra care when handling the component.
On both sides.
**Use:** Electrician's screwdriver

Remove the marked part.
On both sides.
**Use:** Interior trim remover
Note! The graphic shows the back of the component before removal.

Remove the marked part. On both sides.

Use: Interior trim remover
Remove the screws. On both sides.

**Torque:**
M5, 5Nm

Remove the part carefully
Fold marked part to one side. On both sides.

Remove panel A-pillar, refer to:
- Removal, replacement and installation
- 8 - Body and interior
- 85 - Interior
- 851 - upholstery for wall/door, side, rear shelf, luggage rack
Loosen the wiring harness or move it to the side.
On both sides.

Remove rear-view mirror inside, refer to:
Removal, replacement and installation
8 - Body and interior
88 - Interior equipment
882 - interior equipment

Disconnect the connectors.
Remove the screws.

On both sides.

**Use:** Electrician's screwdriver
Remove the screws.
On both sides.

**Torque:**

M6 , 10 Nm
Remove the marked part.
On both sides.

**Use:** Interior trim remover

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Remove the panel.
On both sides.
Fold marked part to one side.
On both sides.

Remove the D-pillar trim panel, refer to:
Removal, replacement and installation
8 - Body and interior
85 - Interior
851 - upholstery for wall/door, side, rear shelf, luggage rack

Remove the fastener.
Vehicles with roof opening panel

Remove the screws.

**Torque:**

M6, 10 Nm

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**Caution!** Take extra care not to crease the headliner.

**Note!** The graphic shows the back of the component before removal.

**Note!** Velcro strip

**Use:** Interior trim remover
Vehicles without roof opening panel

Caution! Take extra care not to crease the headliner.

Note! The graphic shows the back of the component before removal.

Note! Velcro strip

Use: Interior trim remover

Caution! Take extra care not to crease the headliner.

Hint: This step may require the aid of another technician.

Remove the part carefully

Lower to suitable height.
Check

Note! Orientation view
On both sides.

All vehicles

Warning! Loosen the screw between 20-40 degrees.

Warning! Do not re-tighten the screw after it has been loosened 20-40 degrees!

Note! Repeat the steps with the other marked screws.
On both sides.
Removal

Applies to S90 models

Note! Orientation view
Remove the screws.

Remove the marked part.
Caution! Make sure that new bolts are installed.

Note! Repeat the steps with the other marked screws.

Torque:
- Inflatable curtain to the body, 6 Nm

If no faults are detected, to install, reverse the removal procedure.

Check for correct operation.
On both sides.