Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Senior Manager, Vehicle
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services
RE: Service Campaign Launch Notification	
Update Electric Engine Mount Control Unit	
Software	DATE: December 8, 2023
MY22-24 C-Class, AMG GT, AMG SL (206, 192,	
232 platform)	

IMPORTANT SERVICE CAMPAIGN LAUNCH

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES (1-800-367-6372).

Sincerely,

Gregory Gunther

Senior Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz Group AG Company



Vehicle Compliance & Analysis

Campaign No. : 2023110010	Campaign Desc. :	Lindata Flastnia Fraina Maurt Cantual Linit		
		Update Electric Engine Mount Control Unit		
	23P5498623	Software		
	AMG GT, AMG SL (206, 192	o update the electric engine mount control unit software in <u>30</u> Model Year 2, 232 platform) vehicles. The vehicles will be visible and flagged in VMI as N" on December 8, 2023.		
		Background		
Issue	Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, had determined that on certain MY22-24 C-Class, AMG GT, AMG SL (206, 192, 23 platform) vehicles, the electric engine mount control unit software does n			
What We're Doing		will conduct a service campaign. An authorized Mercedes-Benz dealer will the electric engine mount control unit software.		
Parts	The ren	nedy is available and can be performed as necessary.		
	V	ehicles Affected		
Vehicle Model Year(s)	2022-20	2022-2024		
Vehicle Model C-Class		ss, AMG GT, AMG SL		
Vehicle Populations				
Total Campaign Population	30			
Next Steps/Notes				
Customer Notification Timelin	ne Custome	er letters will not be mailed.		
AOMS/SOMS	AOMs -	This campaign may generate questions from your dealers.		

While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Mercedes-Benz USA, LLC A Mercedes-Benz Group AG Company



Service Campaign Bulletin



Campaign No. 2023110010, December 2023

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model C-Class, SL, GT (206, 232, 192 platform) Model Year 2022-2024

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY22-24 C-Class, AMG GT, AMG SL (206, 192, 232 platform) vehicles, the electric engine mount control unit software does not correspond to the latest series production configuration. In this case, a short circuit may be incorrectly detected, and the engine mounts can de-energize. This in turn could lead to changes in the vehicle's dynamics and noise complaints from the customer. An authorized Mercedes-Benz dealer will update the electric engine mount control unit software.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 30 vehicles are affected.

Order No. P-SC-2023110010

Service Campaign Bulletin

Service Campaign Bulletin

Update Electric Engine Mount Control Unit Software

- i Always use the **latest** XENTRY Diagnosis software release with all available add-ons.
 - Make sure to follow the operation steps exactly as described in XENTRY Diagnosis!
 - Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
 - If XENTRY Diagnosis is already connected to the vehicle, start with Work Procedure Step 2.

i If two or more software updates or SCN codings are performed during one workshop visit, the operation items 02-4762 and 02-5058 may only be invoiced **once for each workshop order**.

Work procedure

- 1. Connect XENTRY Diagnosis.
- 2. Update software of engine mount and differential lock (N187) control unit.

i To do this, select menu item "Quick test view \rightarrow N187 – Electric differential lock and engine mount (EAGGS AMLA) \rightarrow Adaptations \rightarrow Control unit update \rightarrow Update of control unit software".

1 Then follow the user guidance in XENTRY Diagnosis.

3. Disconnect XENTRY Diagnosis.

iNote: The following allowable labor operation should be used when submitting a warranty claim for this repair.

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
	02-9334	Update engine mount and differential lock (N187) control unit software (with XENTRY Diagnosis connected)	0.1
54 986 23	02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1
	02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1

Invoice operation item only once for each workshop order.

Note: Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.