News Channel Update Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Gregory Gunther, Department Manager, Vehicle Compliance and Analysis, Engineering Services	
RE: Service Campaign 2021060016 Launch Notification		
Update Front and Rear Active Roll Stabilization Control Unit	Date: July 16, 2021	
MY21 167 (GLE-Class and GLS-Class)		

IMPORTANT NEW SERVICE CAMPAIGN LAUNCH INFORMATION

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Daimler AG Company

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News Channel Update Vehicle Compliance & Analysis

Campaign No. :	Campaign Desc. :	Update Front and Rear Active Roll		
2021060016	21P5499640	Stabilization Control Unit		
This is to notify you of a Service Campaign launch regarding updating the software for the front and rear active roll stabilization control unit on <u>2,476</u> Model Year ("MY") 2021 GLE-Class and GLS-Class (167 platform) vehicles. Affected VINs will be flagged in VMI as "OPEN" on July 16, 2021.				
Background				
Issue	that on certain Model Ye front and rear active roll specification. A message	Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2021 GLE-class and GLS-Class (167 platform) vehicles, the front and rear active roll stabilization control unit software does not meet current production specification. A message may be displayed in the instrument cluster shortly after starting the engine stating that a speed greater than 50 mph should not be exceeded.		
What We're Doing		Mercedes-Benz USA will conduct a service campaign. An authorized Mercedes-Benz dealer will update the front and rear active roll stabilization control unit software.		
Parts	Parts are not necessar	Parts are not necessary for this Service Campaign.		
Vehicle Model Year(s)	2021	2021		
Vehicle Model	GLE-Class and GLS-Clas	GLE-Class and GLS-Class		
Vehicle Populations				
Total Campaign Population	n 2,476			
Next Steps/Notes				
AOMS/SOMS	AOMs - This Service Ca	mpaign may generate questions from your dealers.		
While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.				

Mercedes-Benz USA, LLC

A Daimler AG Company





Campaign No. 2021060016, July 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model GLE-class and GLS-Class (167 platform) Model year 2021

Update Front and Rear Active Roll Stabilization Control Unit

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2021 GLE-class and GLS-Class (167 platform) vehicles, the front and rear active roll stabilization control unit software does not meet current production specification. A message may be displayed in the instrument cluster shortly after starting the engine stating that a speed greater than 50 mph should not be exceeded. An authorized Mercedes-Benz dealer will update the front and rear active roll stabilization control unit software.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Order No. P-SC-2021060016

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

Update front and rear active roll stabilization control unit software Model 167

i Note:

- Use Xentry 12/20 with all associated patches or higher.
- Follow the steps exactly as described in Xentry.
- Connect battery charger (battery voltage >12.5V).
- Ensure all electrical consumers are switched-off.
- In the event of software/SCN update issues, contact Star Diagnosis User Help Desk via. XSF ticket.
- Refer to Star Diagnosis System (SDS) Best Practices Guide.
- If XENTRY Diagnosis is already connected to the vehicle, start with work procedure step 2.
 If two or more software updates or SCN codings are performed during one workshop visit, invoice operation items (02-4762) and (02-5058) only once per workshop order.

Work procedure

- 1. Connect XENTRY Diagnosis.
- 2. Update **FRONT** active roll stabilization control unit (roll control) software.

I To do this, choose menu item "Quick test view ➡ A108/2 - Active roll stabilization FRONT (Roll control)
 Adaptations ➡ Control unit update ➡ Updating of control unit software".

i Then follow the user guidance in XENTRY Diagnosis.

3. Update REAR active roll stabilization control unit (roll control) software .

▲ I to do this, choose menu item "Quick test view ▲ A108/3 - Active Roll Stabilization REAR (Roll control)
 ▲ Adaptations ▲ Control unit update ▲ Updating of control unit software".

Li Then follow the user guidance in XENTRY Diagnosis.

4. Disconnect XENTRY Diagnosis.

i Note:

The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: (02-9334) Update active roll stabilization control unit FRONT software		
(XENTRY Diagnosis connected)		

- (02-9334) Update active roll stabilization control unit REAR software (XENTRY Diagnosis connected)
- (02-4762*) Connect/disconnect vehicle diagnosis system (XENTRY Diagnosis)
- (02-5058*) Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)

Damage Code	Operation Number	Labor Time (hrs.)
54 996 40	02-9334	0.1
	02-9334	0.1
	02-4762*	0.1
	02-5058*	0.1
* Invoice operat	ion item only once per workshop order.	÷

Invoice operation item only once per workshop order.

i_{Note}

Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.