News Channel Update |

Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Senior Manager, Vehicle	
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services	
RE: Emissions Recall Campaign		
Notification	DATE: October 0, 2022	
Update Engine Control Unit Software	DATE: October 9, 2023	
MY19-20 AMG G-Class (463 platform)		

IMPORTANT EMISSIONS RECALL CAMPAIGN INFORMATION

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Senior Manager, Vehicle Compliance & Analysis



Recall Campaign Launch Notification			October 9, 2023		
Campaign No.:	CA DMV.:	Campaign Desc. :	Update Engine Control Unit Software		
2023070021	230721	23P5499430	Opuate Liigilie Control Offit Software		
2020 AMG G-Class (46	This is to notify you of an Emissions Recall Campaign LAUNCH to update the engine control unit software in 6,958 Model Year ("MY") 2019 - 2020 AMG G-Class (463 platform) vehicles. A customer notification letter will be mailed to customers advising of this emissions recall, which may generate questions. Affected VINs will be flagged in VMI as "OPEN" on October 10, 2023				
		Backgrou			
Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that the software for the engine control unit in the subject vehicles may not meet currer specifications. Any catalytic converter aging might not be immediately detected and therefore, the check engine Malfunction Indicator Lamp ("MIL") may not illuminate as required. After a collocation start in the "catalytic converter heating" operating mode, misfires might occur, and the check engine MIL would be illuminated. Consequently, these issues may not meet regulator requirements for on-board diagnostics and/or exhaust gas emissions What We're Doing MBUSA will conduct a voluntary Emissions Recall Campaign in which an authorized Mercedes-Benz dealer will update the software in the affected vehicles.					
Parts					
		Vehicles Aff	ected		
Vehicle Model Year(s)		2019 - 2022			
Vehicle Model	/ehicle Model AMG G-Class (463 Platform)				
		Vehicle Popu	lations		
Total Recall Population 6,958					
Notice to California Dealers: As required by 13 CCR 2117, a proof of correction ("POC") certificate showing that the vehicle has been repaired under this recall must be issued by the authorized service facility, and that such a certificate may be required by California as a condition of vehicle re-registration or operation. Please reference this POC in the attached work instructions. Failure to complete this step may result in fines and penalties and lead to customer dissatisfaction.					
Next Steps/Notes					
Customer Notification	Timeline	Customer letters will be ma	ailed on October 20, 2023.		
AOMS/SOMS		AOMs – This recall may get your dealers ASAP.	nerate questions from your dealers. Please forward this notice to		
While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.					



Recall Campaign Bulletin

Recall Campaign Bulletin

Recall Campaign Bulletin



Campaign No. 2023070021, October 2023

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model G-Class (463 platform)

Model Year 2019-2020

Update Engine Control Unit Software

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that the software for the engine control unit in the subject vehicles may not meet current specifications. Any catalytic converter aging might not be immediately detected and therefore, the check engine Malfunction Indicator Lamp ("MIL") may not illuminate as required. After a cold start in the "catalytic converter heating" operating mode, misfires might occur and the check engine MIL would be illuminated. Consequently, these issues may not meet regulatory requirements for on-board diagnostics and/or exhaust gas emissions.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 6,964 vehicles are affected.

Order No. P-RC-2023070021

Update Engine Control Unit Software

i	•	Ensure use of XENTRY Diagnosis version 06/2023 or higher.
	•	Follow the operation steps exactly as described in XENTRY Diagnosis.

- Use a charger to ensure sufficient power supply to the vehicle's on-board electrical battery system (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with Work Procedure step 2.

If two or more software updates or SCN codings are performed during a single workshop visit, operation items **02-4762** and **02-5058** may be invoiced only on one of the workshop orders.

Work Procedure

1. Connect XENTRY Diagnosis.

2.	Update engine electronics (ME-SFI) control unit software. i To do so, select menu item "Quick test view-N3/10 engine electronics - Adaptations-Control unit update-Updating of control unit software ". i Then follow the user guidance in XENTRY Diagnosis.
3.	Disconnect XENTRY Diagnosis.

Note: The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage	Operation	Description	Labor Time (hrs.)
Code	Number		
	02-9334	Update N3/10 engine electronics control unit software (with XENTRY Diagnosis connected)	0.1
54 994 30	02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1
	02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1

^{*} Invoice operation item only once for each workshop order.

Note: Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.

The following step applies to California dealers only.

Apply Proof of Correction Label (A 000 584 54 13) to area identified in Figure 1. Fill in the blank areas of the label. The campaign number for the California Proof of Correction is unique and must be entered as such (230721), your dealer code, and the date of the repair, using a black permanent marker.

Li Note: Clean bonding surface prior to affixing label.



Figure 1

The following step applies to California dealers only.

Provide the owner with the completed and signed Proof of Correction Certificate (A 000 584 42 14) (Figure 2), after you scan a completed form and attach to the RO. The recall number for the California Proof of Correction is unique and must be entered as such (230721).



Figure 2

California Proof of Correction Parts Information

Qty.	Part Name	Part Number
1	Sheet (CA Dealers Only)	A 000 584 42 14
1	Label (CA Dealers Only)	A 000 584 54 13

Warranty Information

Damage Code	Operation Number	Description	
212CA 0	0 02-0001	Apply Proof of Correction Label and completed Proof of Correction Certificate	0.1