



Stacy L. Balzer
 Operating Director
 Service Engineering Operations
 Ford Customer Service Division

Ford Motor Company
 P. O. Box 1904
 Dearborn, Michigan 48121

December 12, 2022

TO: All U.S. Ford and Lincoln Dealers

SUBJECT: **Recommended New Vehicle Delivery Hold -
 Component Installation Program 22G05 - Supplement #2**
 Certain 2022 Model Year F-150 and Super Duty Vehicles
 Exterior Badge Retrofit

REF: **Recommended Delivery Hold - Supplement #1**
Component Installation Program 22G05
 Dated: November 10, 2022
EFC - Supersede of Product Offering Changes: 22MY F150 & Super Duty
Temporary Exterior Vehicle Badges
 Dated: September 30, 2022
F-150 Customer Acknowledgement Form
Super Duty Customer Acknowledgement Form

New! REASON FOR THIS SUPPLEMENT

Service Action: Dealers are to order parts through the SSSC as needed.

Claims Preparation And Submission: Causal part number correction.

Labor Allowances: Clarification - temporary fender vent badge adjustment is for Super Duty only.

Parts: Dealers are to order parts through the SSSC as needed.

Correction: The small King Ranch tailgate badge does not apply to the **F-150** 2022 Model Year in this program.

PROGRAM TERMS

This program will be in effect through October 31, 2032, or a maximum of 150,000 miles, whichever occurs first. If a vehicle already has accumulated more than 150,000 miles, this coverage will last through October 31, 2023.

AFFECTED VEHICLES

Vehicle	Model Year	Assembly Plant	Build Dates
F-150	2022	Dearborn	Beginning July 28, 2022
		Kansas City	Beginning July 31, 2022
Super Duty	2022	Kentucky	Beginning July 23, 2022
		Ohio	Beginning August 11, 2022

Affected vehicles are identified in OASIS and FSA VIN Lists.

AFFECTED VEHICLES (continued)

NOTE: The list of affected VINs may be updated daily as vehicles are added to the program. End build dates will be provided once they are established at all assembly plants.

NOTE - Verify VIN status: Some vehicles may be in the process of being repaired at the plant. Monitor OASIS before opening an RO and/or beginning a repair. Parts purchased for an FSA can be returned for credit, if required. See the EXCESS STOCK RETURN details in Attachment II for more information.

New! REASON FOR THIS PROGRAM

Due to a supplier shortage of exterior vehicle badges, some 2022 Model Year F-150 and Super Duty vehicles will be shipped and can be sold to customers with temporary or missing badges.

Temporary/missing badges will not impact the vehicle performance or function. Trucks may not have the same number of temporary badges and/or missing badges. All temporary badges will be molded in color black.

- **F150** - Temporary F-150 badges could include both side fender vent nameplate/trim badges (e.g., molded in color black in place of F-150/XLT). Missing badges could include both door powertrain badges (e.g., PowerBoost), XLT Texas/Oklahoma badge and/or EcoBoost badge on tailgate.
 - *Correction: The small King Ranch tailgate badge does not apply to the F-150 2022 Model Year.*
- **Super Duty** - Temporary Super Duty badges could include both side fender vent nameplate/trim badges (e.g., molded in color black in place of F-250/Lariat). Missing badges could include both door powertrain badges (e.g., 6.7L Power Stroke), and/or King Ranch badge on tailgate.

Customers will be required to sign an acknowledgement letter, notifying them of the temporary or missing badges prior to vehicle sale.

Reference: Electronic Field Communication (EFC) - *Supersede of Product Offering Changes: 22MY F150 & Super Duty Temporary Exterior Vehicle Badges.*

New! SERVICE ACTION

Dealers will install missing badges for all impacted 2022 Model Year F-150 and Super Duty customers.

New in-stock vehicles: when possible, install badges prior to new vehicle delivery.

- *Refer to parts section for updated part ordering details. Dealers are to order parts through the SSSC as needed.*
- For special or unique situations, (non-involved VIN, different badge count vs. shipped parts, collision repair, etc.) please use the SSSC contact selection **Badge Inquiry**.
- Missing temporary fender vent badges are to be processed as a misbuild.
- Verify VIN status: Some vehicles may be in the process of being repaired at the plant. Monitor OASIS before opening an RO and/or beginning a repair.
- For Vehicles arriving with production badges – no update necessary:
 - See Labor Allowances for labor code.
 - For claim reimbursement please submit four (4) photos that clearly show:
 - VIN
 - Right hand (RH) side – Fender and door
 - Left hand (LH) side – Fender and door
 - Tailgate – Entire tailgate

New! SERVICE ACTION (continued)

Dealers are to install the missing badges per technical information – from 1 to 5 badges for F-150 or from 1 to 7 for Super Duty (vehicle specific). Dealers will also remove any temporary fender badges (side vents), clean surfaces, and install new badge(s) in the proper location(s). This service must be performed on all affected vehicles at no charge to the vehicle owner.

NOTE: *There are temperature requirements in the technical information for certain badges.*

To assist vehicle owners to have this update completed, dealers should:

- Arrange for a mobile repair at the owner's location,
- Mobile service should be made available for all customers. Refer to the Claiming sections for further details.

NOTE: Please notify the SSSC if vehicle is being dealer traded or otherwise delivered by another dealer (include new delivering Dealer in SSSC contact).

NOTE: Ford Oval badges are not included in this program and should be considered a misbuild if missing.

CUSTOMER NOTIFICATION

Owner letters are expected to be mailed the week of December 19, 2022.

Dealers should repair any affected vehicles that arrive at their dealerships, whether or not the customer has received a letter.

New! ATTACHMENTS

<i>Attachment I:</i>	<i>Administrative Information</i>
<i>Attachment II:</i>	<i>Labor Allowances and Parts Ordering Information</i>
Attachment III:	Technical Information – F150
Attachment IV:	Technical Information – Super Duty
Attachment V:	Mobile Service Record
Attachment VI:	Interim Service Procedure – Super Duty Fender Vent
<i>Owner Letter</i>	

QUESTIONS & ASSISTANCE

For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. The SSSC Web Contact Site can be accessed through the Professional Technician System (PTS) website using the SSSC link listed at the bottom of the OASIS VIN report screen or listed under the SSSC tab.

Sincerely,



Stacy L. Balzer

**Recommended New Vehicle Delivery Hold -
Component Installation Program 22G05 - *Supplement #2*
Certain 2022 Model Year F-150 and Super Duty Vehicles
Exterior Badge Retrofit**

MOBILE REPAIR RECOMMENDATIONS

- Confirm with customer a mobile repair is feasible.
- Check OASIS prior to going to the customer's home or business to confirm if any other outstanding FSA needs to be completed.
- Transportation – due to the simplicity of this repair, a specialty vehicle is not required.

MOBILE REPAIR ADDITIONAL INFORMATION

Please ensure the technician brings the following to the mobile repair destination:

- Printed Technical Instructions.
- Printed Repair/Work Order or any other necessary documentation as customer copy(s)
 - Documents could also be emailed to the customer.
- Shirt/uniform and vehicle graphic with dealership or Ford logos are recommended.
- Recommended tools and cleaning supplies: Plastic trim removal tool, isopropyl alcohol, microfiber cleaning cloths, and making tape.

MOBILE REPAIR QUESTIONS AND ASSISTANCE

- For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. Work with Dealership warranty administrator to create a SSSC contact ID#.
- Once an SSSC agent responds to the new contact ID#, you may opt to call the SSSC hotline: (800) 325-5621.

OASIS ACTIVATION

OASIS will be activated on October 21, 2022.

FSA VIN LISTS ACTIVATION

FSA VIN Lists will begin to be available through <https://web.fsavinlists.dealerconnection.com> on October 21, 2022, and continuously updated as vehicles are added to the program. Owner names and addresses will be available once parts are in good status.

NOTE: Your FSA VIN Lists may contain owner names and addresses obtained from motor vehicle registration records. The use of such motor vehicle registration data for any purpose other than in connection with this program is a violation of law in several states, provinces, and countries. Accordingly, you must limit the use of this listing to the follow-up necessary to complete this service action.

SOLD VEHICLES

- Owners of affected vehicles will be directed to dealers for repairs.
- Immediately contact any of your affected customers whose vehicles are not on your VIN list but are identified in OASIS. Give the customer a copy of the Owner Notification Letter (when available) and schedule a service date.
- Correct other affected vehicles identified in OASIS which are brought to your dealership.
- Dealers are to prioritize repairs of customer vehicles over repairs of new and used vehicle inventory.

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STOCK VEHICLES

- When possible, correct all affected units in your new vehicle inventory before delivery.
- Use OASIS to identify any affected vehicles in your used vehicle inventory.

TITLE BRANDED / SALVAGED VEHICLES

Affected title branded and salvaged vehicles are eligible for this service action.

OWNER REFUNDS

Refunds are not approved for this program.

RENTAL VEHICLES

Rental vehicles are not approved for this program.

PHOTO SUBMISSION – Only for vehicle that already have production badges

Ford has requested photo evidence of repair completion for this FSA. For claim reimbursement please submit four (4) photos that clearly show:

- VIN
 - RH side – Fender and door
 - LH side – Fender and door
 - Tailgate – Entire tailgate
- Side views to include both fender and door even if door badges are not required.
 - Photos can be attached using the Mobile PTS “Report a Vehicle Concern”. You can access Mobile PTS using your mobile device at:
<https://m.fordtechservice.dealerconnection.com/>.
- Note:** If you have never used the web-based report a vehicle concern- you will need to create your User Profile prior to accessing “Report a Vehicle Concern” on Mobile PTS. Instructions on how to create a user profile and submit photos can be found in EFC08860.
- Note:** Ensure that your “User Profile” is added/updated to include your STARS ID. This can be done by accessing your User Profile directly at:
<https://www.gcr.dealerconnection.com/asp/DealerProfile.asp>;
- After completing the report entry form you can upload a maximum of 5 attachments at once.
 - If submitting more than one attachment (photo), the files must be saved to the mobile device you’re using, PRIOR to submitting the report.

ADDITIONAL REPAIR (LABOR TIME AND/OR PARTS)

Additional repairs identified as necessary to complete the FSA should be managed as follows:

- For related damage and access time requirements, refer to the Warranty and Policy Manual – Section 6 – Ford/Lincoln Program Policies – Field Service Actions (FSA) – Related Damage.

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ADDITIONAL REPAIR (LABOR TIME AND/OR PARTS) (continued)

- For vehicles within new vehicle bumper-to-bumper warranty coverage, no SSSC approval is required.
 - Ford vehicles – 3 years or 36,000 miles
- For vehicles outside new vehicle bumper-to-bumper warranty coverage, submit an Approval Request to the SSSC Web Contact Site prior to completing the repair.

New! CLAIMS PREPARATION AND SUBMISSION

- **Claim Entry:** Enter claims using Dealer Management System (DMS) or One Warranty Solution (OWS) online.
 - When entering claims:
 - Claim type 31: Field Service Action
 - The FSA number **22G05** is the sub code
 - Customer Concern Code (CCC): **B60** – Exterior nameplate/badge troubles
 - Condition Code (CC): **39** – Missing Part
 - Causal Part Number: **16720**, Part Quantity: **0**
 - For additional claims preparation and submission information, refer to the Recall and Customer Satisfaction Program (CSP) Repairs in the OWS User Guide.
- **Related Damage/Additional labor and/or parts:** Must be claimed as Related Damage on a separate repair line from the FSA with same claim type and sub code as described in Claim Entry above.

IMPORTANT: Click the Related Damage Indicator radio button.
- **Special Allowances**
 - Mobile service allowances can be claimed for dealer-performed mobile repairs. Dealers that are working with Ford-contracted mobile repair companies should refer to those companies for claiming instructions.
 - For dealer-performed mobile service, retain a copy of the Service Management signed record (see Attachment IV), with the repair order documentation.
 - Claim the mobile service allowance Labor Operation Code **22G05MM** along with the applicable Labor Operation Code for the repair (refer to the Labor Allowances table in Attachment II).
- **Provision for Locally Obtained Supplies:** Includes isopropyl alcohol, cleaning cloths, and making tape that can be used for multiple vehicles. Submit on the same line as the repair.
 - Program Code: 22G05
 - Misc. Expense: OTHER
 - Misc. Expense: Claim up to \$3.50

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New! LABOR ALLOWANCES

Description	Labor Operation	Labor Time
General admin/processing (per Technical Information) and claimed with one or more of the following labor codes. Includes drive in/out. Cannot be claimed with AA or J.	22G05A	0.3 Hours
Super Duty As Needed - Adjust Both Temporary Fender Vent Badges. Assumes Production Level Fender Badges are Unavailable. See Attachment VI - Interim Service Procedure. Claim alone. Can be done in service drive. Program stays open.	22G05AA	0.2 Hours
Both LH/RH Front Fender Vent Badge Install – expected to be in pairs. Remove Temporary Badge <ul style="list-style-type: none"> - Includes Cleaning Surfaces - Any Vehicle line 	22G05B	0.1 Hours
LH - One Part - Front Door Badge Install (Peel-and-Stick) <ul style="list-style-type: none"> - F-150 Only (PowerBoost) - Includes Cleaning Surfaces 	22G05C	0.1 Hours
RH - One Part - Front Door Badge Install (Peel-and-Stick) <ul style="list-style-type: none"> - F-150 Only (PowerBoost) - Includes Cleaning Surfaces 	22G05D	0.1 Hours
LH - Two Parts - Front Door Badge Install (Peel-and-Stick) <ul style="list-style-type: none"> - Super Duty Only (6.7L Power Stroke) - Includes Cleaning Surfaces 	22G05E	0.2 Hours
RH - Two Parts - Front Door Badge Install (Peel-and-Stick) <ul style="list-style-type: none"> - Super Duty Only (6.7L Power Stroke) - Includes Cleaning Surfaces 	22G05F	0.2 Hours
One Tailgate Badge (Peel-and-Stick) <ul style="list-style-type: none"> - Includes Cleaning Surfaces - Any Vehicle Line - Cannot be claimed with H 	22G05G	0.1 Hours
Two Tailgate Badges (Peel-and-Stick) <ul style="list-style-type: none"> - Includes Cleaning Surfaces - Any Vehicle Line - Cannot be claimed with G 	22G05H	0.2 Hours
Vehicle arrived with Production Badges, No Installation. Submit 4 Photos: VIN, LH side, RH side, Tailgate <u>CLOSES</u> Program. Cannot be claimed with any other code	22G05J	0.2 Hours

Labor Allowances continued below

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LABOR ALLOWANCES

Mobile Service: Can be used when the repair takes place away from the dealership. If Additional Time is Required Due to Travel, Please Submit an SSSC Approval Form.	22G05MM	0.5 Hours
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New! PARTS REQUIREMENTS / ORDERING INFORMATION

Special Program Part Ordering:

To place an order for exterior badges:

- *Please use the VIN specific missing badges web site to determine parts:*
 - <https://22g05badgecheck.com/>
 - *Confirm parts to be ordered match what vehicle needs.*
- *Part orders: Submit a VIN-specific Part Order contact via the SSSC Web Contact Site.*
- For special or unique situations, (non-involved VIN, different badge count vs. shipped parts, collision repair, etc.) please use the SSSC contact selection **Badge Inquiry**.

NOTE: Correction - The small King Ranch tailgate badge does NOT apply to the F-150 2022 Model Year in this program.

NOTE: Ford Oval, and temporary fender vent badges are not included in this program and should be considered a misbuild if missing.

NOTE: Dealers will be notified via a DOES II communication if circumstances warrant a change in part supply strategy and when open ordering resumes.

DEALER PRICE

For latest prices, refer to DOES II.

PARTS RETENTION, RETURN, & SCRAPPING

Follow the provisions of the Warranty and Policy Manual, Section 1 - WARRANTY PARTS RETENTION AND RETURN POLICIES. If a replaced part receives a scrap disposition, the part must be scrapped in accordance with all applicable local, state and federal environmental protection and hazardous material regulations. Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall.

EXCESS STOCK RETURN

Excess stock returned for credit must have been purchased from Ford Customer Service Division in accordance with Policy Procedure Bulletin 4000.

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REPLACED FSA PARTS INSPECTION AND SIGN OFF

Effective March 1st 2021 all parts replaced as part of an FSA repair with a repair order open date of March 1st 2021 or later must be inspected and signed off on the repair order by a member of your dealers fixed operations management team or an employee the task has been delegated to. If the task is to be delegated to a non-management employee, the employee needs to be someone other than the technician who completed the repair and needs to understand the importance of completing this task consistently and accurately.

- All parts replaced as part of an FSA repair should be returned to the parts department following the Warranty Parts Retention and Return Policies.
- Inspect the replaced parts to verify the FSA repair was completed.

REPLACED FSA PARTS INSPECTION AND SIGN OFF (continued)

- If the FSA repair is found to be complete, the designated employee signs the repair order line or parts return stamp area (electronic or hand signed) for the FSA repair indicating the parts were inspected and validated to have been replaced.
- After the parts have been inspected, they should be handled based on the guidance in the parts status report in the Online Warranty System (Hold, Return, CORE, Scrap, etc.).
- This process is subject to review during warranty audits for FSA repairs with a repair order open date of March 1st 2021 or later. Any eligible FSA claims requiring parts replacement, found not to have been inspected and signed off during a warranty audit will be subject to chargeback and consideration for enrollment into the Dealer Incomplete Recall Repair Process.

Note: Other approvals (electronic or handwritten) for add-on repair lines, dealer owned vehicle repairs, and repeat repairs do not qualify as FSA parts inspection approvals. The post repair FSA parts inspection process (electronic or handwritten) is independent from other warranty approval requirements. The approval by the designated employee implies that the FSA parts were found to be replaced and must be able to be clearly identified on the Repair Order. If multiple FSA's require approval on a single Repair Order, each applicable occurrence will require individual post repair approval by the designated employee.



Ford Motor Company

Ms. Jane Sample
123 Main Street
Anywhere, USA 12345

Get ready to flash a new badge.

As you know, the supply chain tried to mess with some of our truck badges, but it can't keep a good truck down. Permanent Ford name badges for your truck are now available, thanks to our hardworking buyers and suppliers.

To get your new badges, contact your dealer to place an order and schedule an appointment. One of our qualified service technicians can then replace them at no charge. Please reference your Vehicle Identification Number (VIN) XXXXXXXXXXXX and program number 22G05 when you talk to your dealer. Rest assured that we'll do our best to minimize any inconvenience. The official time frame for you to get this done is now through October 31, 2032, or before your truck reaches 150,000 miles, whichever comes first.*

You deserve a perfect owner experience from the moment you order a Ford vehicle. While the supply chain didn't make that possible this time, we're ready to make things right.

If you have any questions or concerns, please feel free to call our Customer Care Center at 1-866-436-7332. Or for fleet owners, please call our Ford Pro™ Contact Center at 1-800-34-FLEET (option #1).

Sincerely,

Andrew Frick
Vice President, Sales, Distribution and Trucks
Ford Motor Company

*Coverage is automatically transferred to subsequent owners.

CERTAIN 2022 MODEL YEAR F-150 AND SUPER DUTY VEHICLES – EXTERIOR BADGE RETROFIT

SERVICE PROCEDURE

F-150 VEHICLES

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NOTE: Ford Oval badges are not included in this program and should be considered a mis-build if missing.



IMPORTANT: Badges must be installed when ambient temperatures and surface temperatures of vehicle and badge are confirmed to be between 60°F (16°C) and 100°F (38°C).

Materials List

Ruler/Scale (12"/30cm minimum)	Clean Cloths	Masking Tape	Isopropyl Alcohol	Plastic Trim Tool
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MOBILE SERVICE INSTRUCTIONS

NOTE: If you suspect that you will not have Internet access at the vehicle's mobile service location then, you should print a copy of these instructions (including any required Workshop Manual references) for reference during the mobile service.



Front Fender Vent Door Badges (LH/RH)

NOTE: RH and LH front fender vent door badges are expected to be updated in pairs. If a normal production level badge is present, do not replace it (it should match the new part though).

1. Using a plastic trim tool, remove the LH side temporary front fender door badge. See Figure 1.

NOTE: RH side shown, LH side similar.



FIGURE 1

2. Using isopropyl alcohol and a clean cloth, wipe the area where the *new* badge is to be installed.
3. Using another clean cloth, dry the area that was cleaned.
4. Allow the isopropyl alcohol one minute to fully evaporate.
5. Remove the tape liner from the back of the *new* badge
6. Install the *new* badge by aligning the clips on the back with the holes in the sheet metal and pressing in until they click.
7. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered.
8. Repeat steps 1-7 for the RH side of the vehicle.



Front LH Door Badge - PowerBoost

9. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
10. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
11. Using another clean cloth, dry the area that was cleaned.
12. Allow the isopropyl alcohol one minute to fully evaporate.
13. Measure and apply locating masking tape to the front LH door outer panel. See Figure 2.

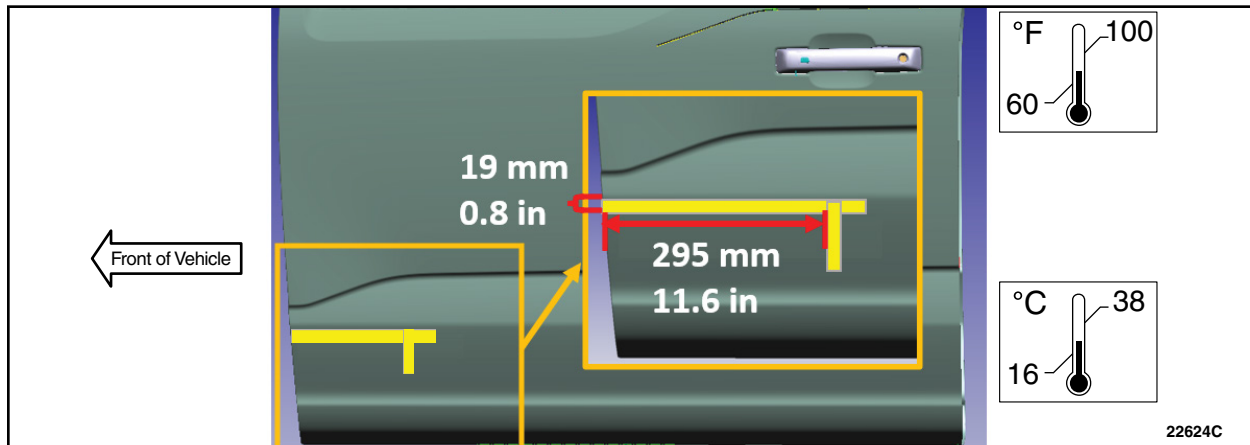


FIGURE 2

14. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 3.
15. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 3.

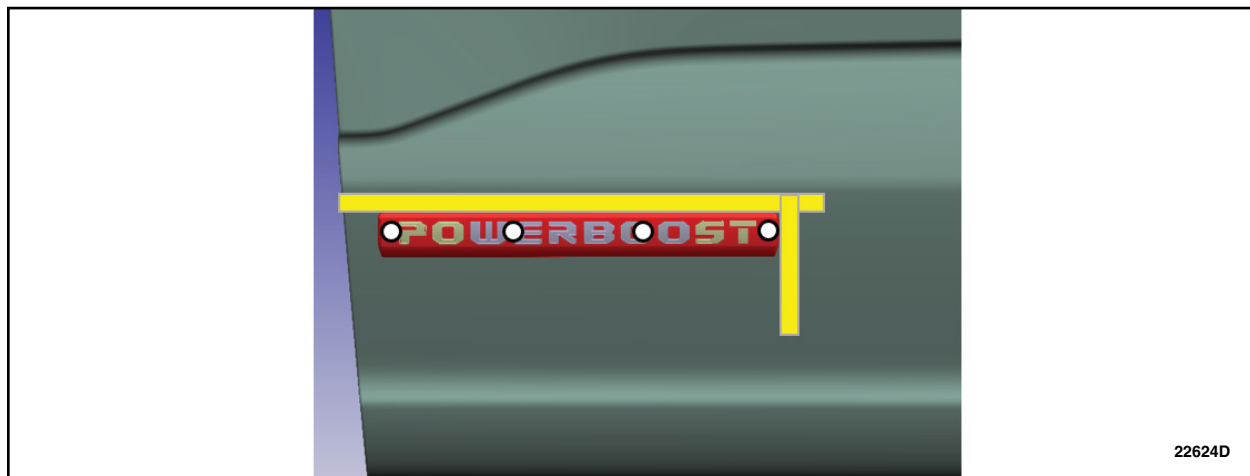


FIGURE 3



Front RH Door Badge - PowerBoost

16. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
17. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
18. Using another clean cloth, dry the area that was cleaned.
19. Allow the isopropyl alcohol one minute to fully evaporate.
20. Measure and apply locating masking tape to the front RH door outer panel. See Figure 4.

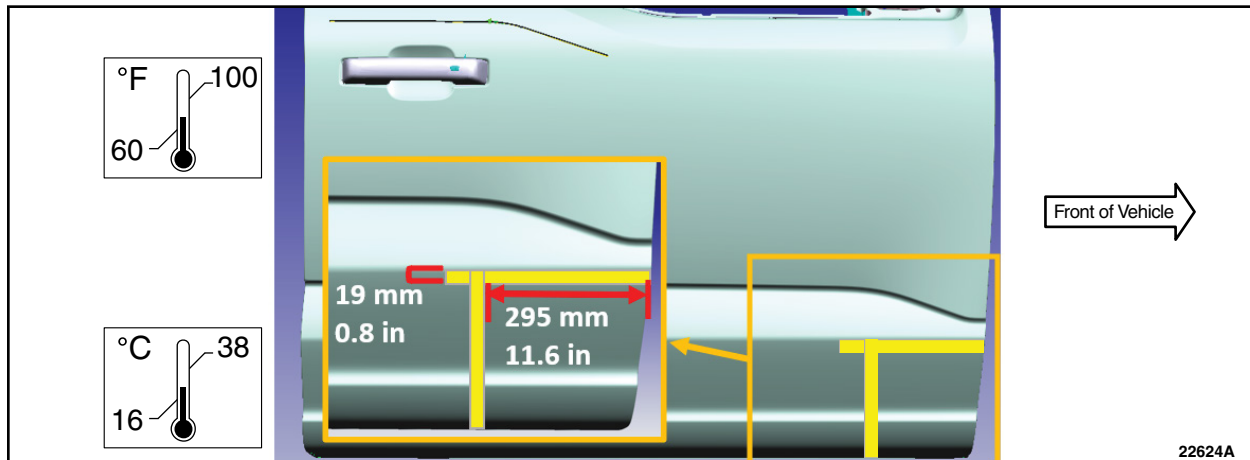


FIGURE 4

21. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 5.
22. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 5.

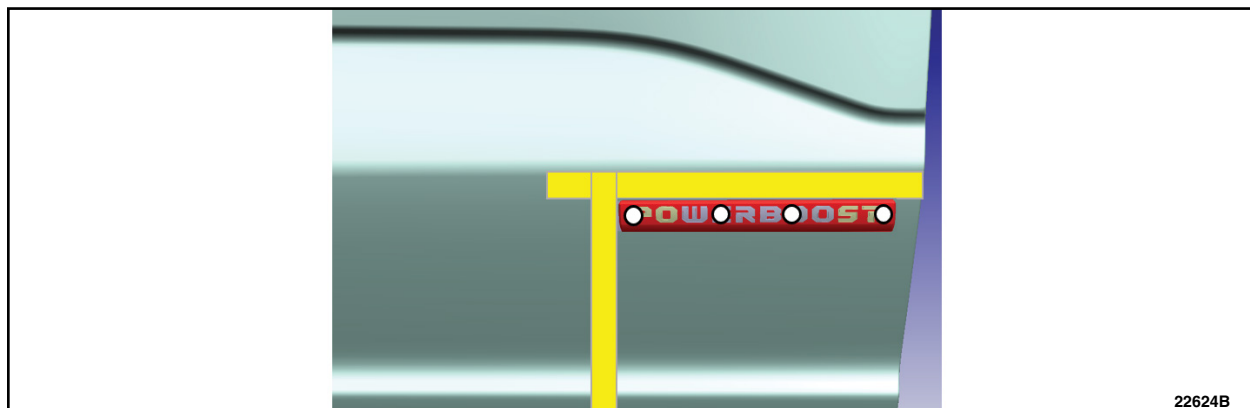


FIGURE 5



Tailgate Badge - EcoBoost

23. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
24. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
25. Using another clean cloth, dry the area that was cleaned.
26. Allow the isopropyl alcohol one minute to fully evaporate.
27. Measure and apply locating masking tape to the tailgate outer panel. See Figure 6.

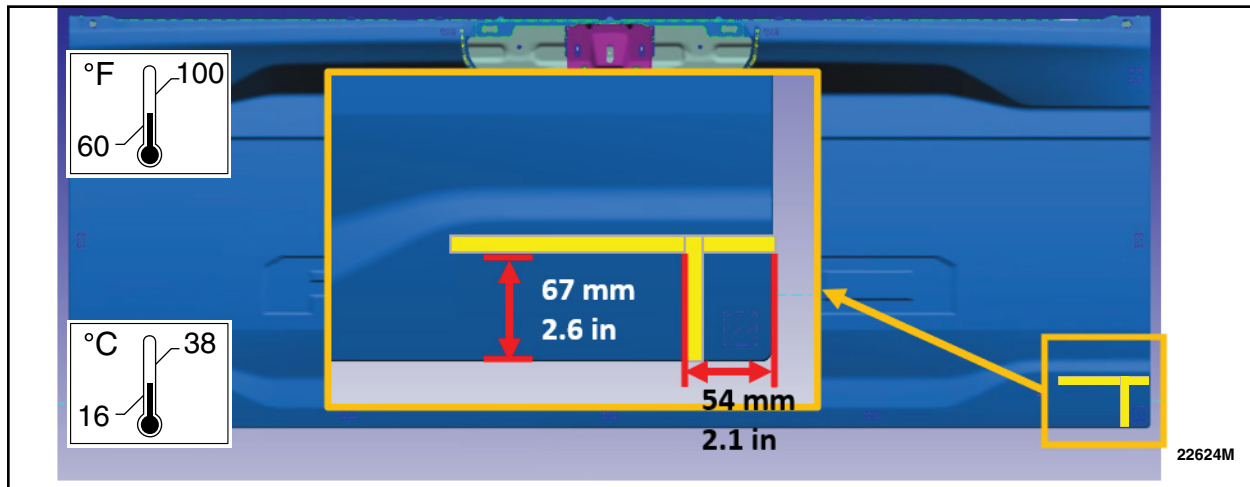


FIGURE 6

28. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 7.
29. Using medium hand pressure, press for 3 seconds at a minimum of 3 separate locations along the length of the badge until the tape is fully adhered. See Figure 7.

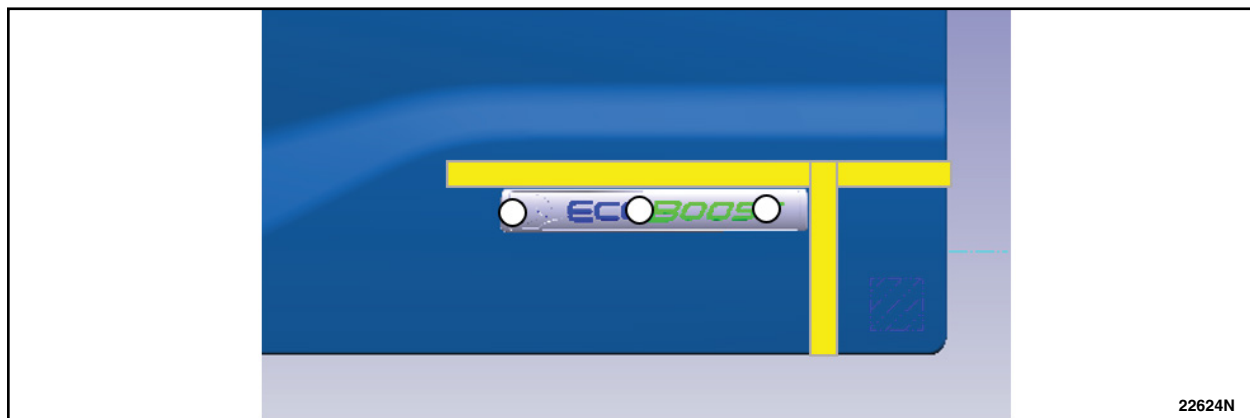


FIGURE 7



Tailgate Badge - Texas Edition

30. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
31. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
32. Using another clean cloth, dry the area that was cleaned.
33. Allow the isopropyl alcohol one minute to fully evaporate.
34. Measure and apply locating masking tape to the tailgate outer panel. See Figure 10.

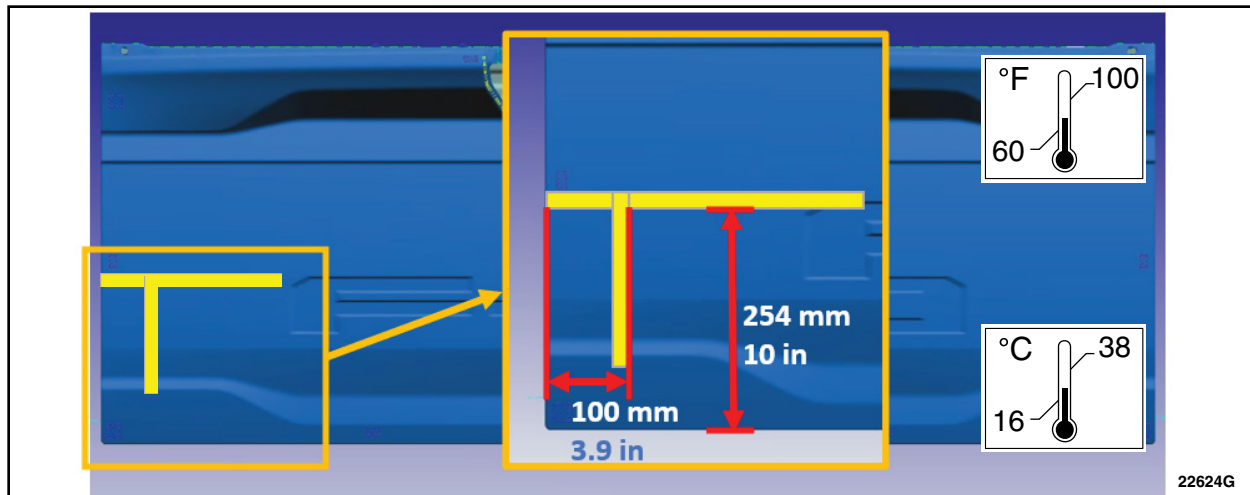


FIGURE 10

35. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 11.
36. Using medium hand pressure, press for 3 seconds at a minimum of 2 separate locations along the length of the badge until the tape is fully adhered. See Figure 11.

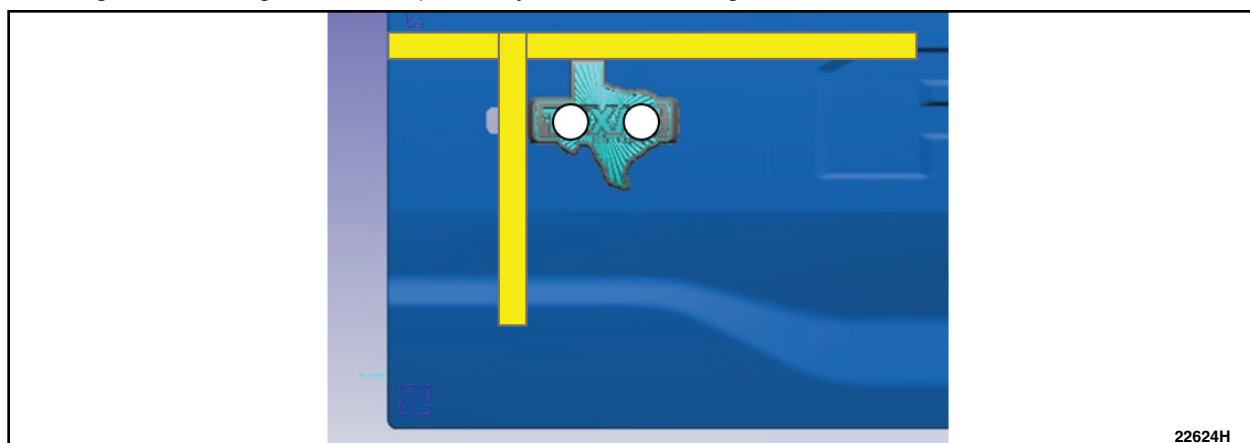


FIGURE 11



Tailgate Badge - Oklahoma Edition

37. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
38. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
39. Using another clean cloth, dry the area that was cleaned.
40. Allow the isopropyl alcohol one minute to fully evaporate.
41. Measure and apply locating masking tape to the tailgate outer panel. See Figure 12.

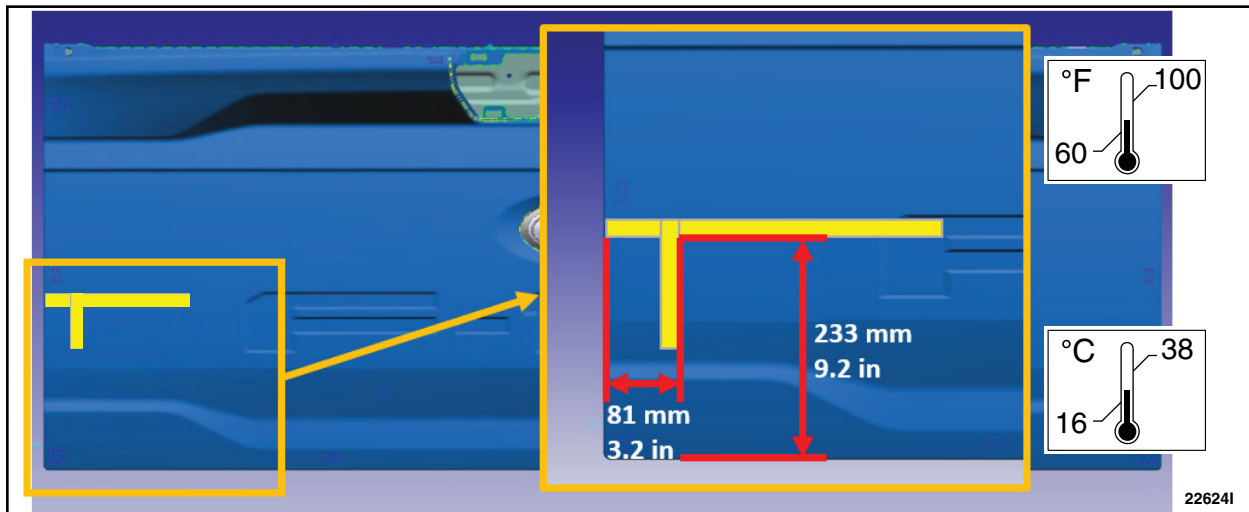


FIGURE 12

42. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 13.
43. Using medium hand pressure, press for 3 seconds at a minimum of 2 separate locations along the length of the badge until the tape is fully adhered. See Figure 13.

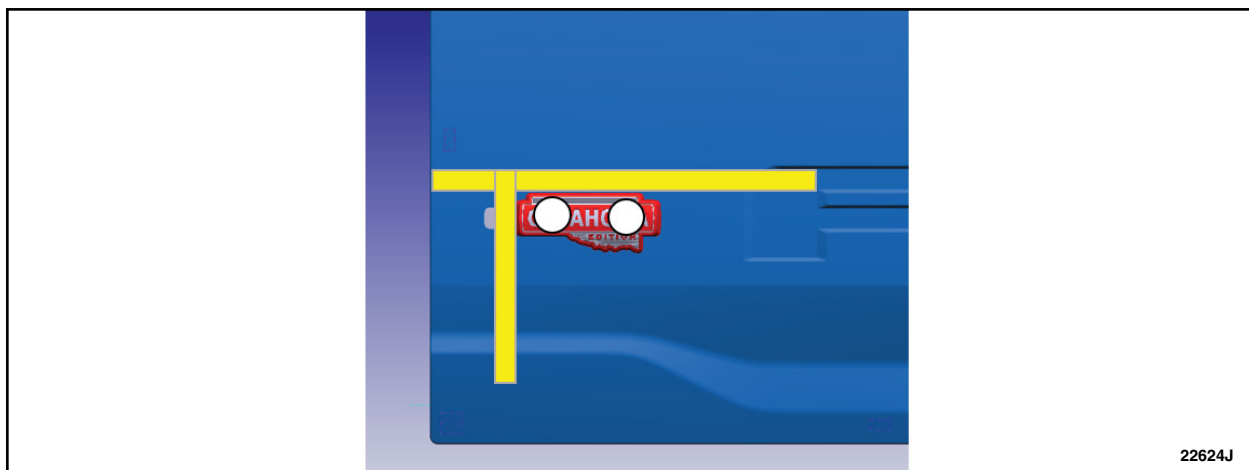


FIGURE 13



Tailgate Badge - Tremor

44. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
45. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
46. Using another clean cloth, dry the area that was cleaned.
47. Allow the isopropyl alcohol one minute to fully evaporate.
48. Measure and apply locating masking tape to the tailgate outer panel. See Figure 14.

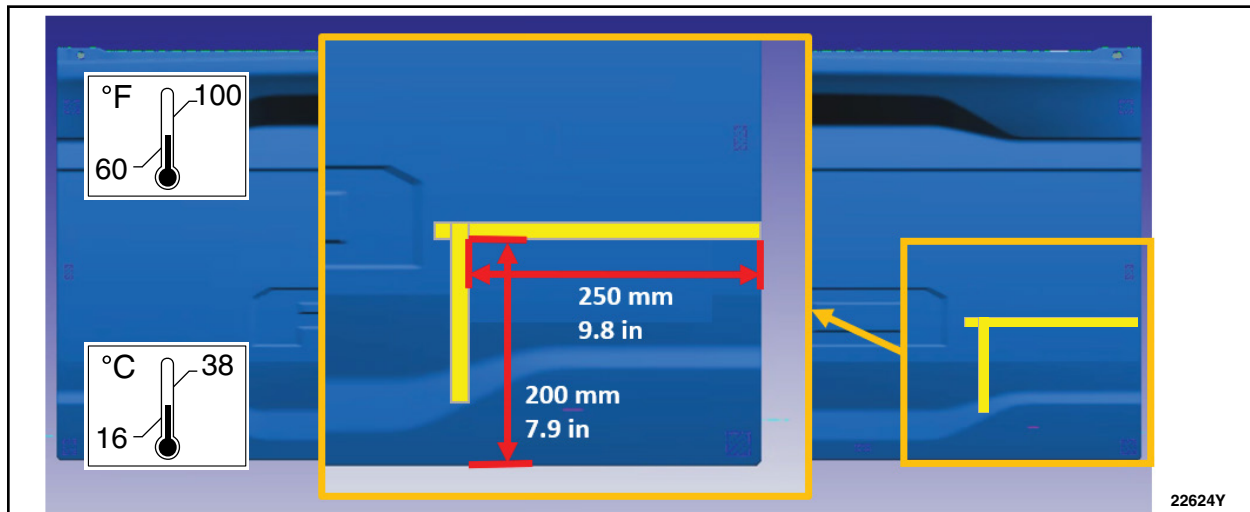


FIGURE 14

49. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 15.
50. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 15.

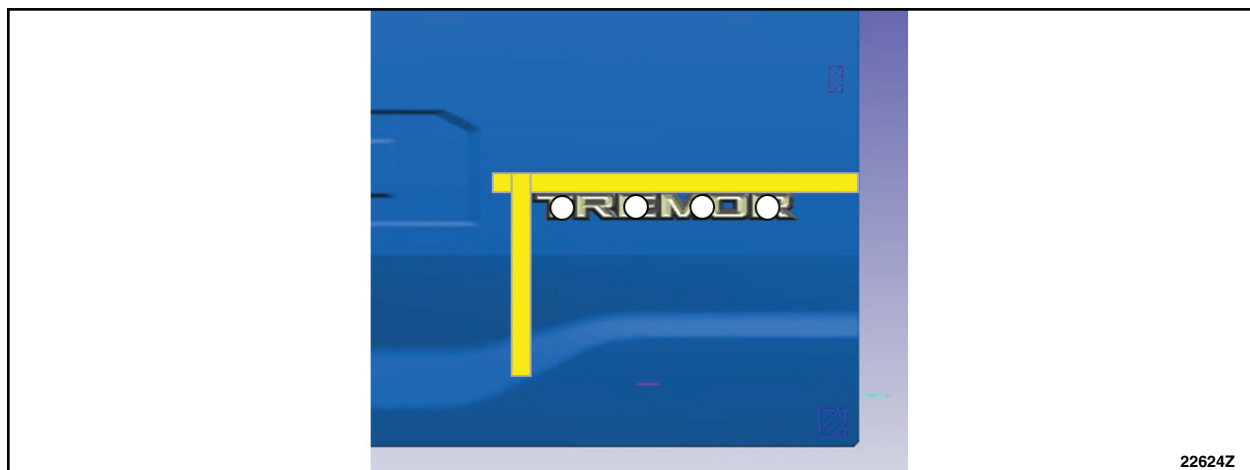


FIGURE 15



Tailgate Badge - Raptor

51. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
52. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
53. Using another clean cloth, dry the area that was cleaned.
54. Allow the isopropyl alcohol one minute to fully evaporate.
55. Measure and apply locating masking tape to the tailgate outer panel. See Figure 16.

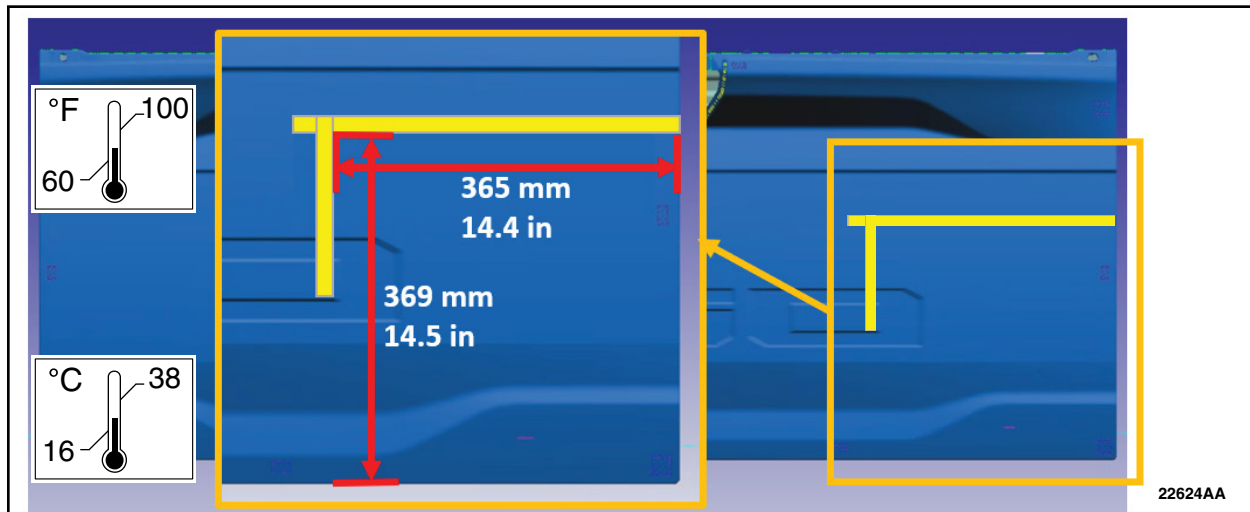


FIGURE 16

56. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 17.
57. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 17.

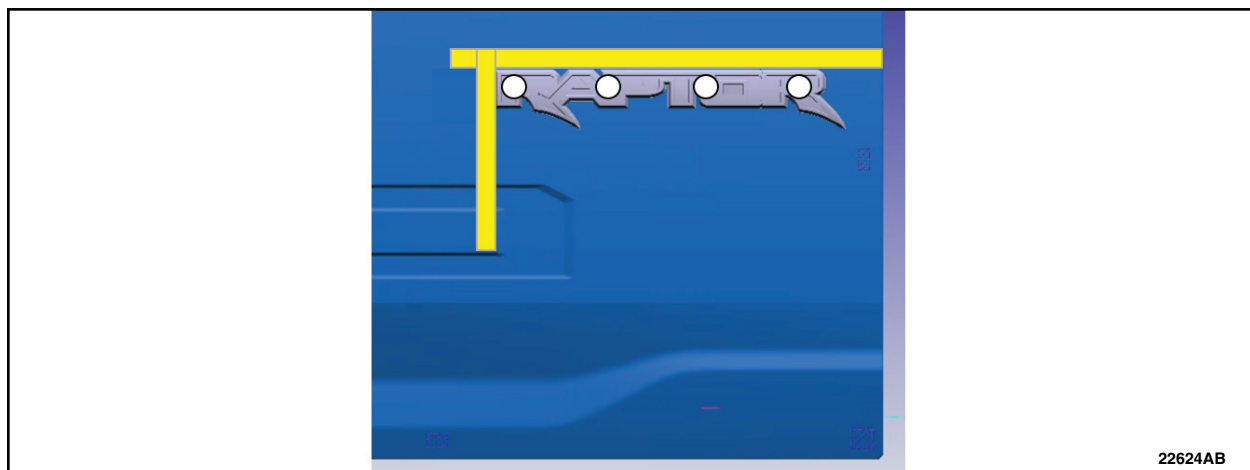


FIGURE 17



CERTAIN 2022 MODEL YEAR F-150 AND SUPER DUTY VEHICLES – EXTERIOR BADGE RETROFIT

SERVICE PROCEDURE

SUPER DUTY VEHICLES

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NOTE: Ford Oval badges are not included in this program and should be considered a mis-build if missing.

NOTE: For temporary fender vent badge adjustments see Attachment VI - Interim Service Procedure.



IMPORTANT: Badges with adhesive must be installed when ambient temperatures and surface temperatures of vehicle and badge are confirmed to be between 60°F (16°C) and 100°F (38°C).

Materials List

Ruler/Scale (12"/30cm minimum)	Clean Cloths	Masking Tape	Isopropyl Alcohol	Plastic Trim Tool
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MOBILE SERVICE INSTRUCTIONS

NOTE: If you suspect that you will not have Internet access at the vehicle's mobile service location then, you should print a copy of these instructions (including any required Workshop Manual references) for reference during the mobile service.



Front Fender Vent Door Badges (LH/RH)

NOTE: RH and LH front fender vent door badges are expected to be updated in pairs. If a normal production level badge is present, do not replace it (it should match the new part though).

1. Using a plastic trim tool, remove the LH side temporary front fender door badge. See Figure 1.

NOTE: RH side shown, LH side similar.



FIGURE 1

NOTE: To remove temporary badge metal clips from the body - release the metal clip from the back side by pushing up so the clips rotate into the holes.

2. Using isopropyl alcohol and a clean cloth, wipe the area where the *new* badge is to be installed.
3. Using another clean cloth, dry the area that was cleaned.
4. Allow the isopropyl alcohol one minute to fully evaporate.
5. Install the *new* badge by aligning the clips on the back with the holes in the sheet metal and pressing in until they click.
6. Repeat steps 1-5 for the RH side of the vehicle.



Front LH Door Badge - Power Stroke

7. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
8. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
9. Using another clean cloth, dry the area that was cleaned.
10. Allow the isopropyl alcohol one minute to fully evaporate.
11. Measure and apply locating masking tape to the front LH door outer panel. See Figure 2.

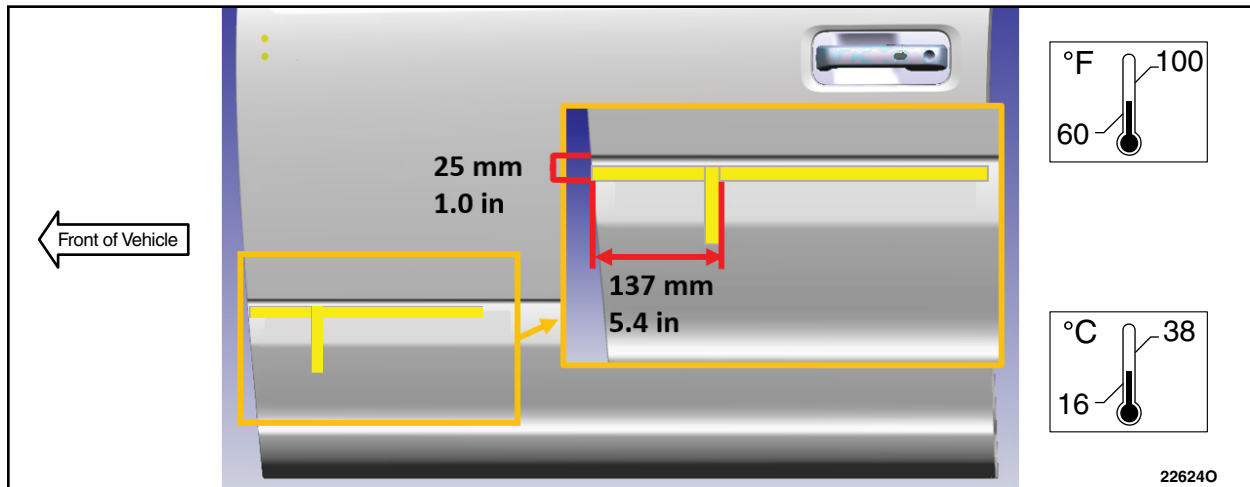


FIGURE 2

12. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 3.
13. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 3.

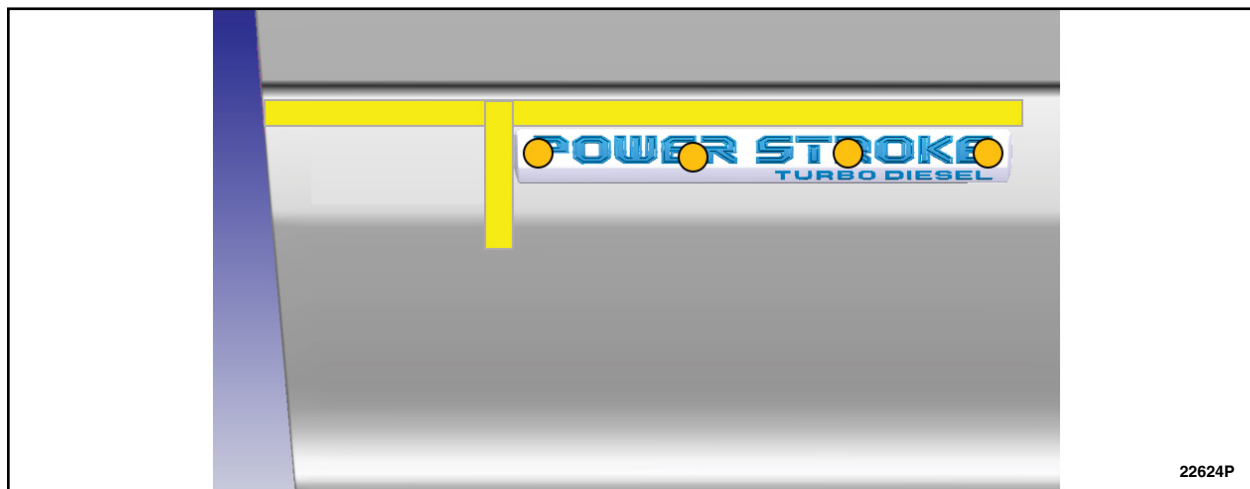


FIGURE 3



Front LH Door Badge - 6.7L

14. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
15. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
16. Using another clean cloth, dry the area that was cleaned.
17. Allow the isopropyl alcohol one minute to fully evaporate.
18. Measure and apply locating masking tape to the front RH door outer panel. See Figure 4.

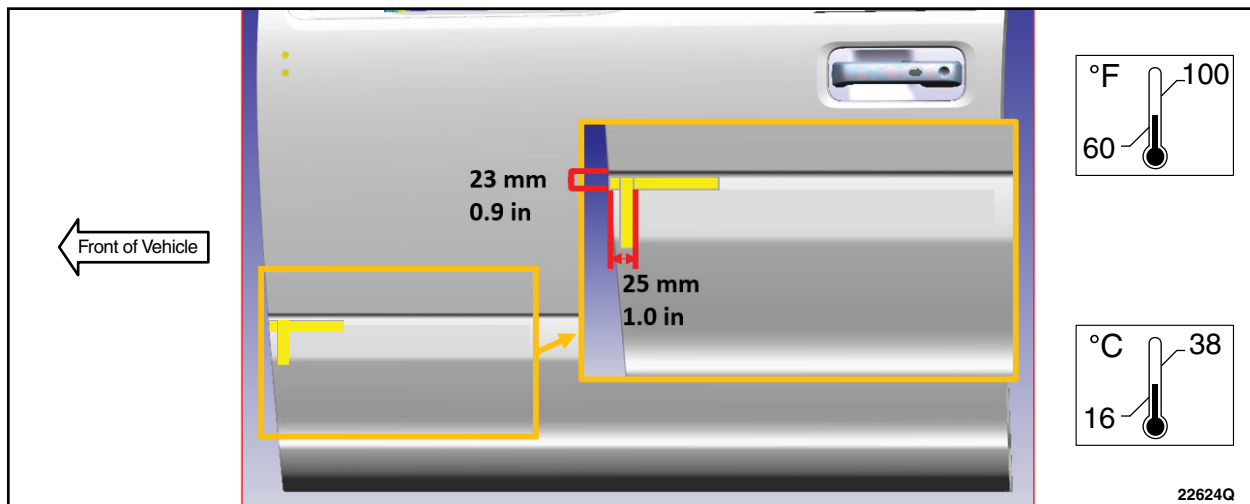


FIGURE 4

19. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 5.
20. Using medium hand pressure, press for 3 seconds at a minimum of 2 separate locations along the length of the badge until the tape is fully adhered. See Figure 5.

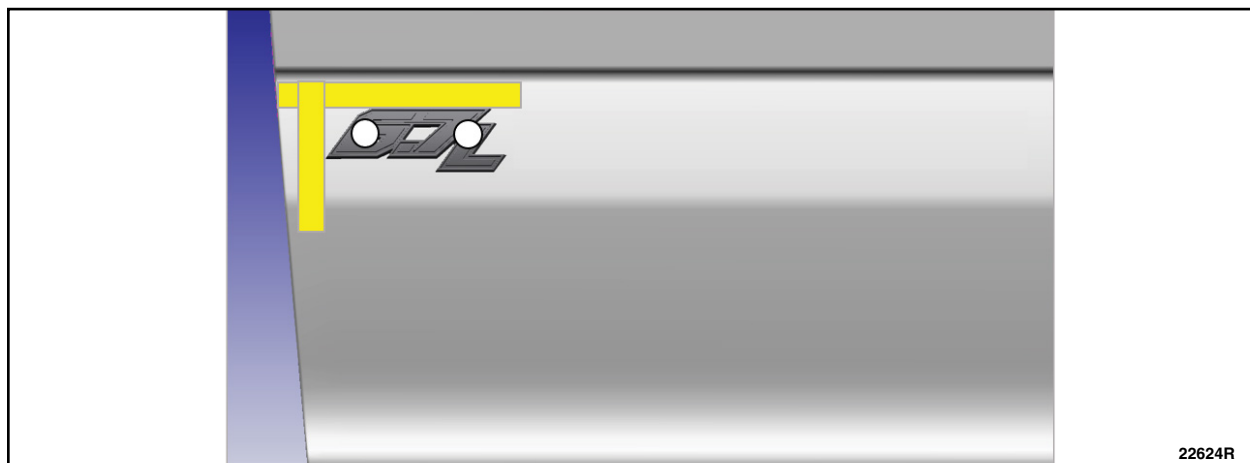


FIGURE 5



Front RH Door Badge - Power Stroke

21. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
22. Using isopropyl alcohol and a clean cloth, wipe the area where the badge is to be installed.
23. Using another clean cloth, dry the area that was cleaned.
24. Allow the isopropyl alcohol one minute to fully evaporate.
25. Measure and apply locating masking tape to the front outer panel. See Figure 6.

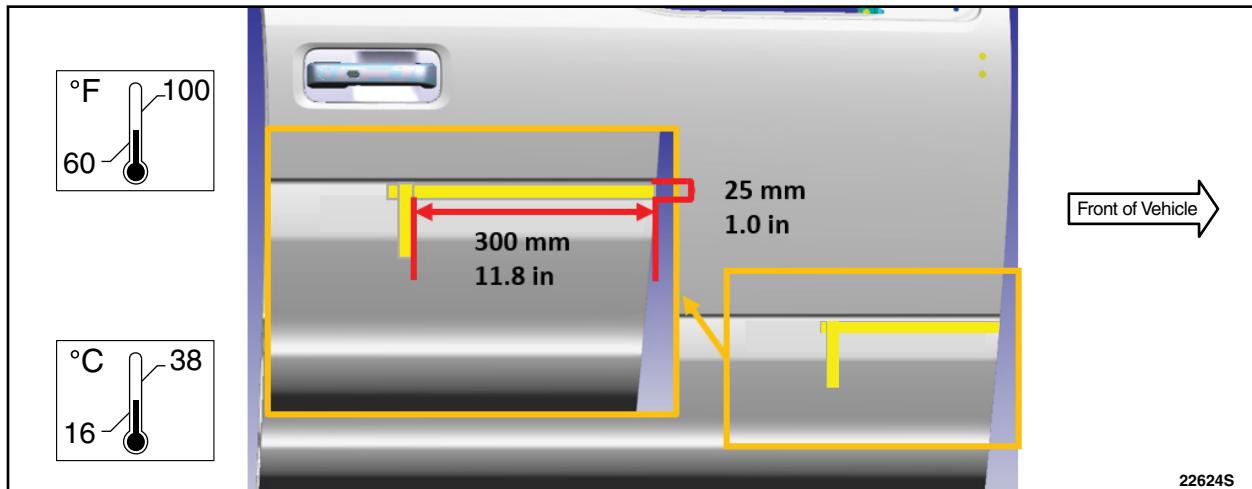


FIGURE 6

26. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 7.
27. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 7.

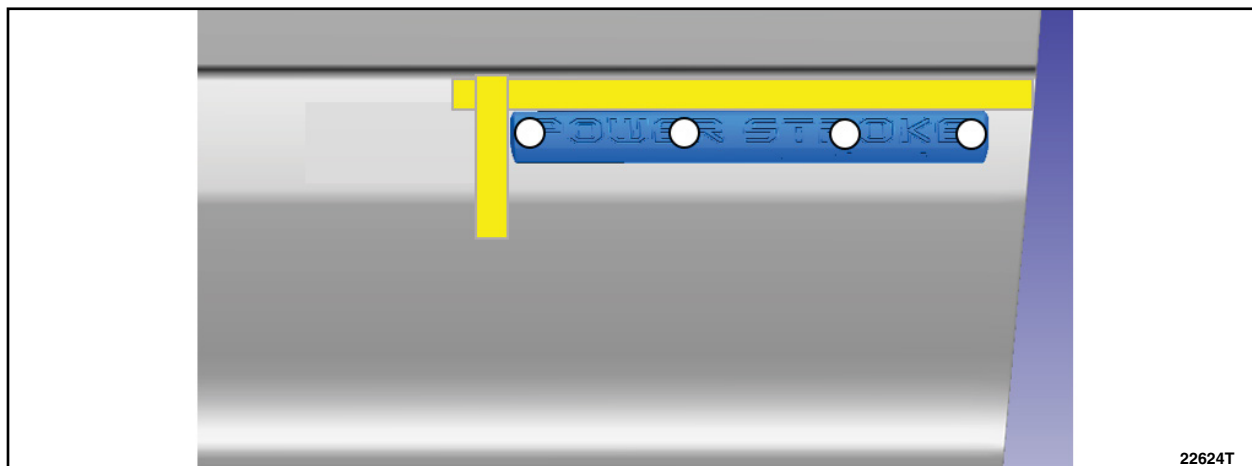


FIGURE 7



Front RH Door Badge - 6.7L

28. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
29. Using isopropyl alcohol and a clean cloth, wipe the area that the badge is to be installed at.
30. Using another clean cloth, dry the area that was cleaned.
31. Allow the isopropyl alcohol one minute to fully evaporate.
32. Measure and apply locating masking tape to the front RH door outer panel. See Figure 8.

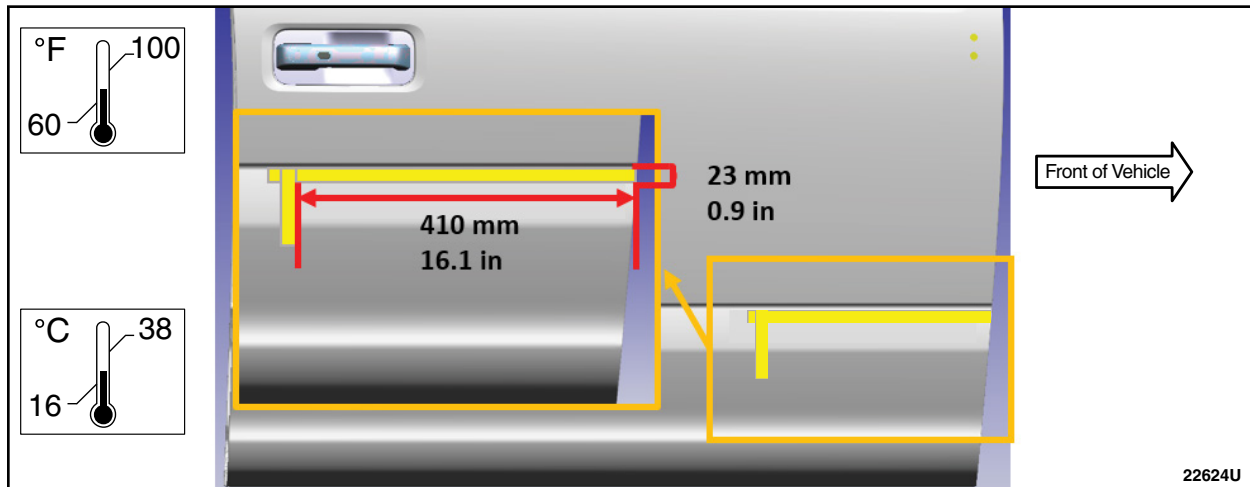


FIGURE 8

33. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 9.
34. Using medium hand pressure, press for 3 seconds at a minimum of 2 separate locations along the length of the badge until the tape is fully adhered. See Figure 9.

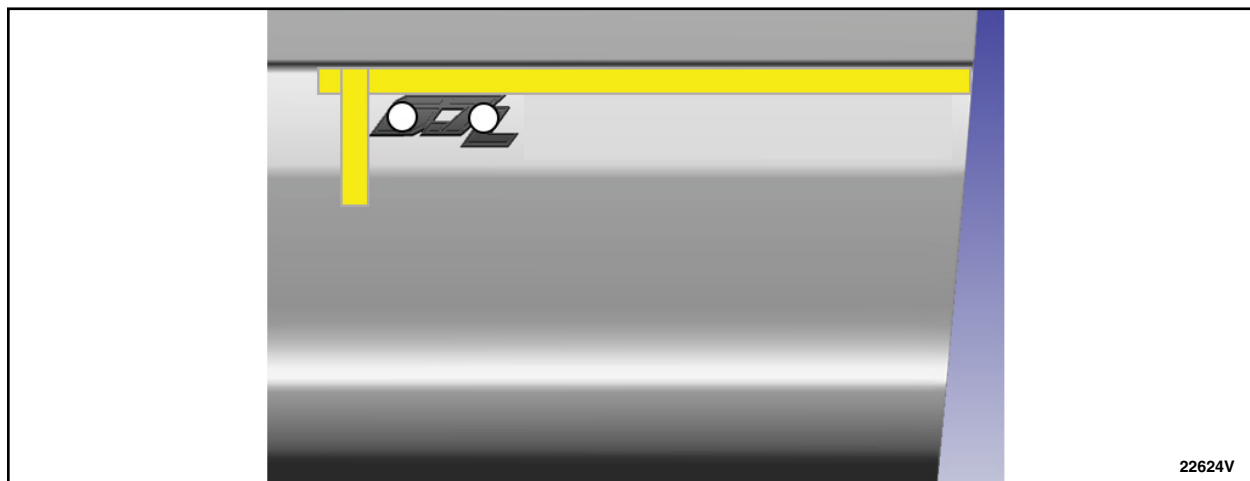


FIGURE 9



Tailgate Badge - King Ranch

35. Confirm that the ambient temperature and surface temperature of both the vehicle and badge are between 60°F (16°C) and 100°F (38°C).
36. Using isopropyl alcohol and a clean cloth, wipe the area that the badge is to be installed at.
37. Using another clean cloth, dry the area that was cleaned.
38. Allow the isopropyl alcohol one minute to fully evaporate.
39. Measure and apply locating masking tape to the tailgate outer panel. See Figure 10.

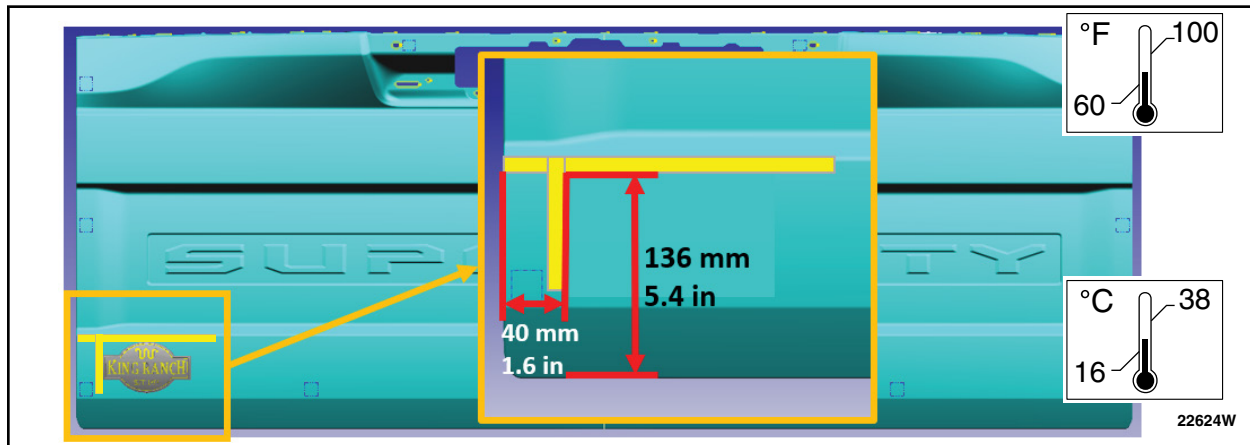


FIGURE 10

40. Remove the tape liner from the back of the badge and install to the door using the locating tape to properly align the badge. See Figure 11.
41. Using medium hand pressure, press for 3 seconds at a minimum of 4 separate locations along the length of the badge until the tape is fully adhered. See Figure 11.

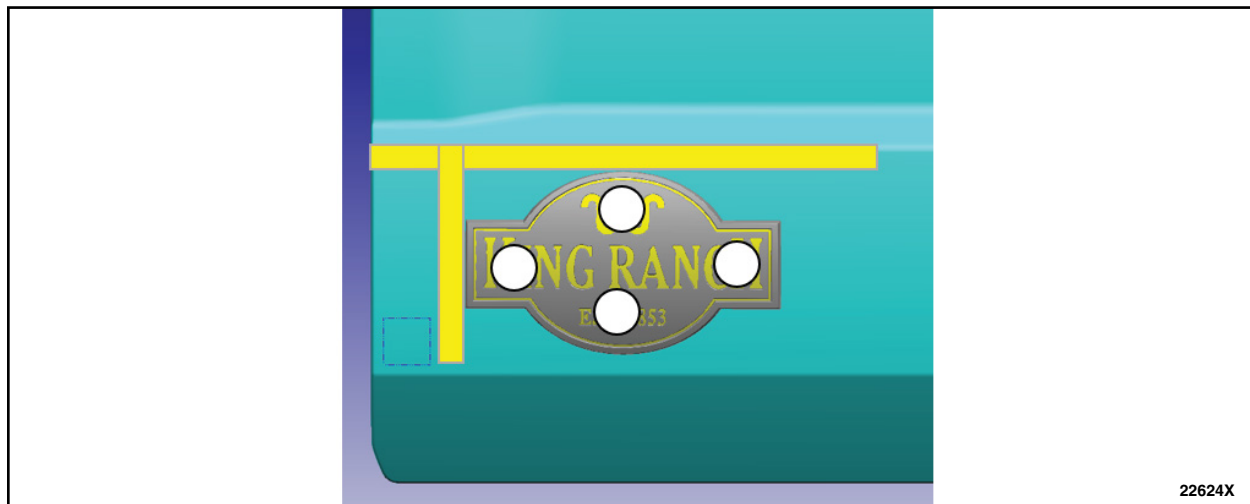


FIGURE 11



CERTAIN 2022 MODEL YEAR F-150 AND SUPER DUTY VEHICLES – EXTERIOR BADGE RETROFIT

INTERIM SERVICE PROCEDURE

SUPER DUTY VEHICLES - TEMPORARY FENDER VENT BADGE RESET

NOTE: This procedure is only for the temporary fender vent badges that are rubbing/touching the door.

⚠ WARNING: Too much force will break the temporary fender vent badge.

1. Using a **plastic** trim panel tool, perform the following steps; See Figure 1
 - In the highlighted recessed section only
 - Gently pull the badge outward from the inside edge of the badge
 - Move the trim stick up and down several times to reset the plastic
 - Recheck the door for rubbing/touching

NOTE: Driver's side shown, passenger side similar.

NOTE: Temporary badges were NOT released for service and if missing are to be considered a misbuild from the assembly plant. A Special Support Service Center (SSSC) contact may also be created for support.

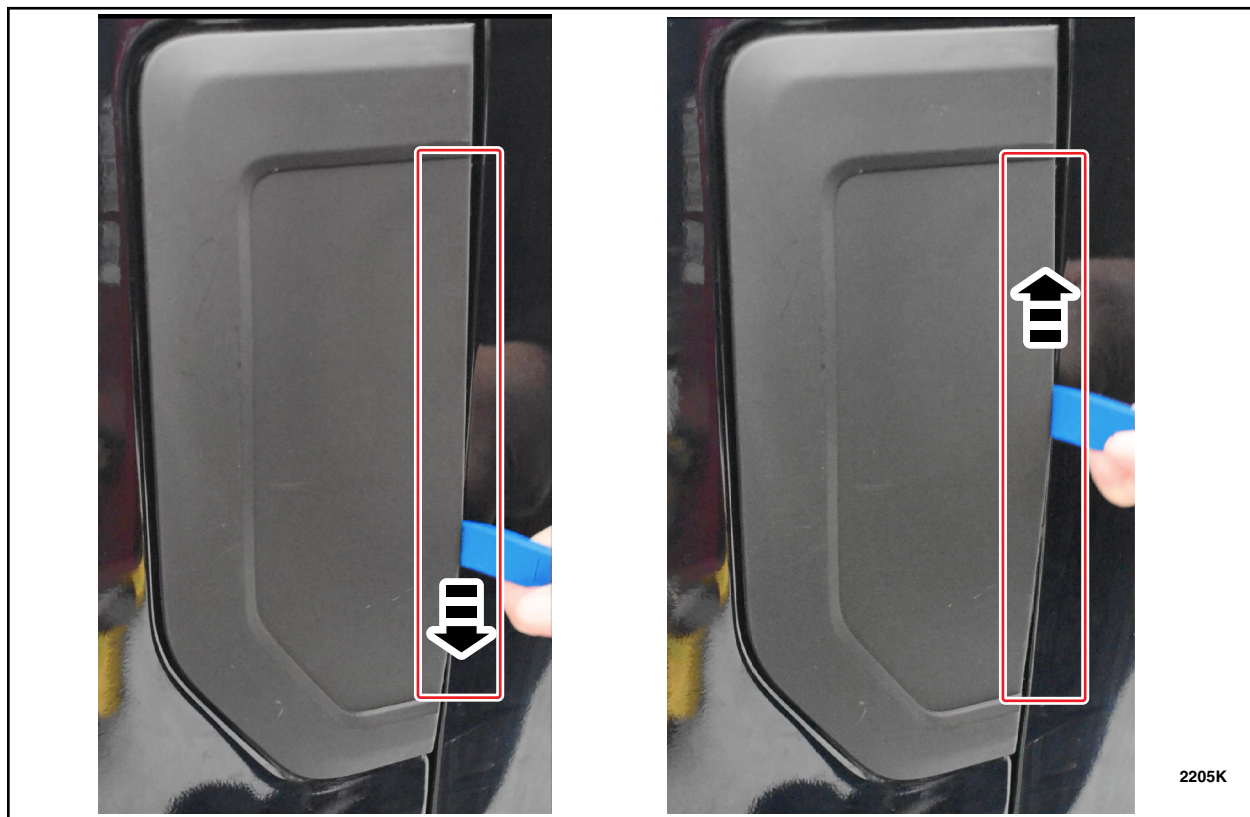


FIGURE 1

