



To: All authorized Lamborghini Dealers and Service Points
Dealer Principal and Service Manager

From: After Sales Department

Pg: 4

Subject: Recall Campaign ref: L147.R-01.03
Upper Steering Column Shaft Coupling

Date: 19.12.2003

Automobili
Lamborghini S.p.A.

Dear Sirs,

Automobili Lamborghini S.p.A. (**LAMBORGHINI**) has determined that a defect which relates to motor vehicle safety exists in the early production 2002 to 2003 Murciélago models.

Description:

The Upper Steering Column Shaft Coupling could separate from the Steering Input Shaft because the upper steering coupling bolt was not properly tightened onto the steering shaft.

This could cause the driver to lose the ability to control the vehicle with the steering wheel, resulting in a vehicle crash with the possibility of occupant injury.

The owner is being directed to contact any authorized LAMBORGHINI Dealer for an appointment to receive this inspection/adjustment.

Dealers are to follow the attached procedures and instructions carefully.

Please note:

CORRECT ANY VEHICLES IN STOCK BEFORE DELIVERY

Via Modena, 12
I-40019 Sant'Agata
Bolognese
Phone: +39 051 6817652
Fax: +39 051 6817738



Lamborghini requires dealers to complete any outstanding recall service **BEFORE** any vehicle is delivered to the buyer or lessee.

ALL LAMBORGHINI SERVICE PERSONNEL SHOULD READ AND INITIAL THIS DOCUMENT

Vehicles involved:

Lamborghini Murciélago L147

- MY02 from VIN ZA9BC10__2LA12026 to VIN ZA9BC10__2LA12331
- MY03 from VIN ZA9BC10__3LA12332 to VIN ZA9BC10__3LA12609
- MY03 from VIN ZHWBE16__3LA00610 to VIN ZHWBE16__3LA00773

Condition:

The Upper Steering Column Shaft Coupling could separate from the Steering Column Shaft because the locking bolt was not properly tightened.

Remedy:

Re-torquing of the Upper Steering Coupling Bolt see Procedure: L147.R-01.03

Special Tools:

Properly calibrated 27 Nm drive torque wrench.

Parts Supply:

No replacement parts are required.

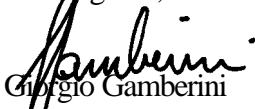
Reimbursement:

On receipt of a properly completed warranty claim

Model Code:	147
Cost Code:	50
Component Code:	43313
Problem Code:	220
Work Performed:	Recall Camp. No. L147.R-01.03
Labor Code:	43306100
Labor Time:	1.0

For any further information you may need please contact your Area Manager.

Best regards,


Giorgio Gamberini
After Sales Manager


Michele Capelli
Service Manager



Procedure: L147.R-01.03

Operation: Instructions for upper steering shaft coupling bolt torque verification

- 1.1 Remove the lower cover (13) removing the attaching screws (6) and (8) referring to Figure 1.

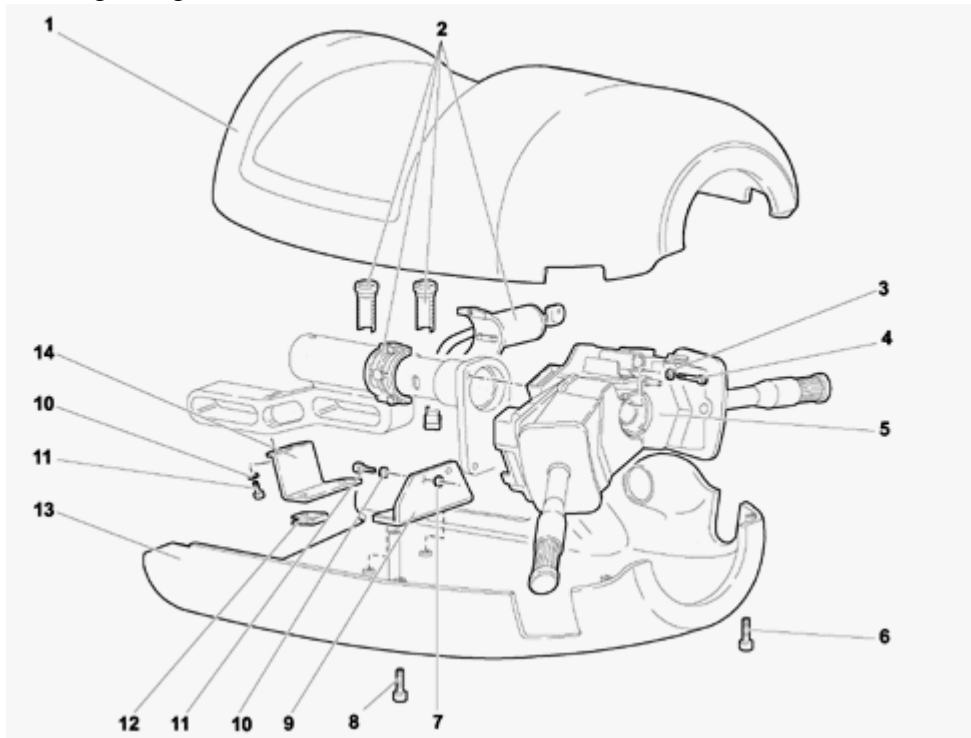


Fig. 1



- 1.2 Proceed from underneath the steering column, locate the Upper Steering Shaft Coupling Bolt referring to Fig. 2.

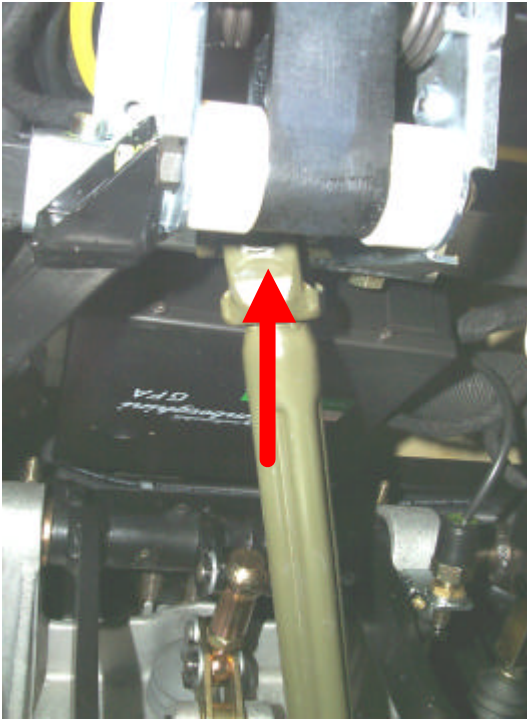


Fig. 2

- 1.3 Tighten the bolt (A) of the Upper Steering Shaft Coupler show in Fig. 3 between the steering shaft and the steering column using a torque wrench to 27 Nm or 20 ft.lbs. (with a tolerance of $\pm 5\%$).

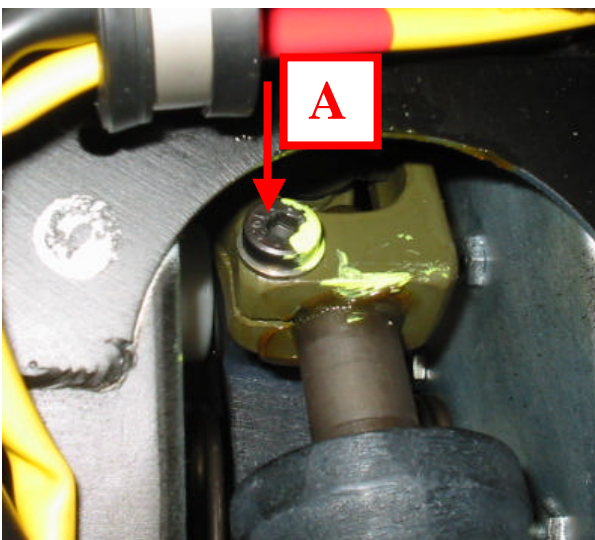


Fig. 3

- 1.4 After tightening the bolt, mark with yellow paint. See Fig. 3.
- 1.5 Install Recall Completion Sticker on lower side of driver's door above VIN Conformity label.