



1293 Glenway Drive  
Statesville, NC 28625  
T: 800-633-5206

*December 19, 2023*

*Technical Service Bulletin:*  
**G25WDO-T4F / G40WDO-T4F / G50WDO-T4F Electric  
Brake harness connection with Battery Disconnect  
option**

**TSB Number: 12-23-8**

**Class** *(AA-Safety Mandatory, A-Mandatory, B-Non-mandatory, Product Improvement, Information Only):*  
AA-Safety Mandatory

**Models Affected:**

G25WDO-T4F (G06, H45, J02)  
G40WDO-T4F (G67, H46, H85)  
G50WDO-T4F (F90, H35, H86)

**Serial Numbers Affected:**

See Appendix A

**Audience:**

Dealers, National Rental Accounts

**Issue:**

For the units with electrical brake and battery disconnect options installed and listed on this bulletin, it has been identified that the electric brake harness connection may be connected to the positive distribution lug of the battery disconnect switch instead of the positive battery cable terminal. If connected in this manner and the battery disconnect switch is in the off position, the emergency electric brakes will be deenergized.

**Solution:**

To correct, please see instructions on the following pages:

- Disconnect positive battery cable from battery using 1/2" wrench. (Fig. 1)



**Fig. 1**

- Remove metal cover around disconnect switch to expose positive distribution connection (Fig. 2)



**Fig. 2**

- Cut any zip ties that secure the electric battery harness.
- Loosen and remove distribution nut using 9/16" wrench.
- Remove electric brake harness from positive distribution lug.
- Reinstall distribution nut and secure using 9/16" wrench.
- Replace metal cover around disconnect switch.

- Remove nut from positive battery cable battery terminal using 1/2" wrench (Fig. 3).



**Fig. 3**

- Install electric battery harness ring terminal onto battery terminal bolt and reinstall nut.
- Install positive battery cable terminal on battery positive post and secure nut tightly on battery terminal using 1/2" wrench.
- Verify electric brake solenoids are operating with battery disconnect in the OFF position.

**Warranty:**

Campaign 12-23-8 is active in the warranty system for each potentially affected machine.

1 hour of labor approved for moving electric brake harness and verifying electric brake solenoid.

All claims must be submitted as claim type = "Field Modification"

The causal part = 46556146

Campaign will be valid until December 31, 2026



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## APPENDIX A

### G25WDO-T4F (G06)

482914UJABG06	493767UEADG06	495224UHADG06
484333UBACG06	493768UEADG06	495224UHADG06
489414UJACG06	493769UEADG06	495225UHADG06
489765UKACG06	493770UEADG06	495225UHADG06
489776UKACG06	493770UEADG06	495226UHADG06
490029UKACG06	493771UEADG06	495227UHADG06
490030UKACG06	493771UEADG06	495228UHADG06
490031UKACG06	493772UEADG06	495229UHADG06
490032UKACG06	493772UEADG06	495230UHADG06
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490039UKACG06	493774UEADG06	495233UHADG06
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491516UBADG06	493775UEADG06	495236UHADG06
491664UBADG06	493776UEADG06	495237UHADG06
491665UBADG06	493776UEADG06	495238UHADG06
491666UBADG06	493777UEADG06	495239UHADG06
491667UBADG06	493777UEADG06	495240UHADG06
491668UBADG06	493778UEADG06	495241UHADG06
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491671UBADG06	493779UEADG06	495862UIADG06
491747UBADG06	493904UEADG06	496027UIADG06
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491752UBADG06	493907UEADG06	496030UIADG06
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492099UCADG06	493914UEADG06	496035UIADG06
492382UCADG06	493915UEADG06	496036UIADG06
492383UCADG06	493916UEADG06	496037UIADG06
492596UCADG06	493917UEADG06	496038UIADG06
492597UCADG06	493918UEADG06	496198UIADG06



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492597UCADG06	493919UEADG06	496199UIADG06
492598UCADG06	493920UEADG06	496200UIADG06
492598UCADG06	493921UEADG06	496201UIADG06
492599UCADG06	493922UEADG06	496202UIADG06
492599UCADG06	493923UEADG06	496203UIADG06
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### **G25WDO-T4F (H45)**

497289UKADH45	499145UEAEH45	500437UKAEH45
497290UKADH45	499146UEAEH45	500438UKAEH45
497720UAAEH45	499147UEAEH45	500439UKAEH45
497721UAAEH45	499148UEAEH45	500440UKAEH45
497722UAAEH45	499149UEAEH45	500441UKAEH45
497723UAAEH45	499208UFAEH45	500442UKAEH45
497724UAAEH45	499209UFAEH45	500443UKAEH45
497725UAAEH45	499210UFAEH45	500444UKAEH45
497726UAAEH45	499211UFAEH45	500445UKAEH45
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497800UBAEH45	499279UFAEH45	501393UCAFH45
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498334UCAEH45	499886UIAEH45	502337UEAFH45
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498894UDAEH45	500167UJAEH45	503714UI AFH45



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499043UEAEH45	500373UKAEH45	504860ULAFH45
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#### **G25WDO-T4F (J02)**

507017UFAGJ02	510849UCAHJ02	511018UCAHJ02
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#### **G40WDO-T4F (G67)**

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493932UEADG67	495244UHADG67	496211UIADG67
493933UEADG67	495245UHADG67	496212UIADG67
493934UEADG67	495246UHADG67	496213UIADG67
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493985UEADG67	495374UHADG67	496991UJADG67





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494141UEADG67  
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**G40WDO-T4F (H46)**

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**G40WDO-T4F (H85)**

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507427UGAGH85  
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509306ULAGH85  
509307ULAGH85  
509308ULAGH85  
509309ULAGH85  
509310ULAGH85  
509311ULAGH85  
509312ULAGH85

510066UBAHH85  
510067UBAHH85  
510068UBAHH85  
510069UBAHH85  
510070UBAHH85  
510071UBAHH85  
510072UBAHH85  
510073UBAHH85  
510159UBAHH85  
510160UBAHH85  
510264UBAHH85  
510265UBAHH85  
510266UBAHH85  
510267UBAHH85  
510268UBAHH85  
510269UBAHH85  
510270UBAHH85  
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510273UBAHH85  
510274UBAHH85  
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510277UBAHH85  
510278UBAHH85  
510279UBAHH85  
510280UBAHH85  
510281UBAHH85  
510282UBAHH85  
510512UBAHH85  
510513UBAHH85  
510514UBAHH85  
510515UBAHH85  
510516UBAHH85  
510517UBAHH85  
511675UEAHH85



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**G50WDO-T4F (F90)**

- |               |               |               |
|---------------|---------------|---------------|
| 484361UBACF90 | 492748UCADF90 | 495378UHADF90 |
| 484362UBACF90 | 492748UCADF90 | 495379UHADF90 |
| 489450UJACF90 | 492749UCADF90 | 495380UHADF90 |
| 489451UJACF90 | 492749UCADF90 | 495857UIADF90 |
| 489451UJACF90 | 492871UDADF90 | 495858UIADF90 |
| 489452UJACF90 | 492872UDADF90 | 495859UIADF90 |
| 489453UJACF90 | 492873UDADF90 | 496340UIADF90 |
| 489454UJACF90 | 492874UDADF90 | 496341UIADF90 |
| 489902UKACF90 | 492875UDADF90 | 496342UIADF90 |
| 490046UKACF90 | 492876UDADF90 | 496343UIADF90 |
| 490048UKACF90 | 492877UDADF90 | 496344UIADF90 |
| 491358UBADF90 | 492878UDADF90 | 496455UJADF90 |
| 491359UBADF90 | 492879UDADF90 | 496456UJADF90 |
| 491360UBADF90 | 492880UDADF90 | 496457UJADF90 |
| 491362UBADF90 | 492881UDADF90 | 496458UJADF90 |
| 491673UBADF90 | 492882UDADF90 | 496917UJADF90 |
| 491754UBADF90 | 492883UDADF90 | 496984UJADF90 |
| 491870UCADF90 | 494832UGADF90 | 496985UJADF90 |
| 491871UCADF90 | 494833UGADF90 | 497103UKADF90 |
| 491872UCADF90 | 494834UGADF90 | 497104UKADF90 |
| 491873UCADF90 | 494835UGADF90 | 497652UAAEF90 |
| 491874UCADF90 | 494836UGADF90 | 497652UAAEF90 |
| 492744UCADF90 | 494837UGADF90 | 497653UAAEF90 |
| 492744UCADF90 | 495249UHADF90 | 497654UAAEF90 |
| 492745UCADF90 | 495250UHADF90 | 497657UAAEF90 |
| 492745UCADF90 | 495251UHADF90 | 497658UAAEF90 |
| 492746UCADF90 | 495252UHADF90 | 497659UAAEF90 |
| 492746UCADF90 | 495253UHADF90 | 497660UAAEF90 |
| 492747UCADF90 | 495376UHADF90 | 497661UAAEF90 |
| 492747UCADF90 | 495377UHADF90 |               |

**G50WDO-T4F (H35)**

- |               |                |                |
|---------------|----------------|----------------|
| 498987UEAEH35 | 503043UF AFH35 | 503043UF AFH35 |
| 502270UEAFH35 |                |                |



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**G50WDO-T4F (H86)**

504822ULAFH86	506244UDAGH86	506845UFAGH86
506161UDAGH86	506245UDAGH86	506846UFAGH86
506162UDAGH86	506649UEAGH86	506847UFAGH86
506163UDAGH86	506650UEAGH86	506848UFAGH86
506164UDAGH86	506651UEAGH86	506849UFAGH86
506165UDAGH86	506652UEAGH86	506850UFAGH86
506166UDAGH86	506656UEAGH86	506888UFAGH86
506167UDAGH86	506657UEAGH86	506889UFAGH86
506168UDAGH86	506658UEAGH86	506890UFAGH86
506169UDAGH86	506667UEAGH86	507314UGAGH86
506170UDAGH86	506668UEAGH86	509443ULAGH86
506171UDAGH86	506669UEAGH86	509546UAAHH86
506172UDAGH86	506670UEAGH86	509547UAAHH86
506236UDAGH86	506671UEAGH86	510508UBAHH86
506237UDAGH86	506775UFAGH86	510511UBAHH86
506238UDAGH86	506776UFAGH86	510804UCAHH86
506239UDAGH86	506777UFAGH86	510805UCAHH86
506240UDAGH86	506841UFAGH86	512452UFAHH86
506241UDAGH86	506842UFAGH86	512878UGAHH86
506242UDAGH86	506843UFAGH86	512881UGAHH86
506243UDAGH86	506844UFAGH86	512882UGAHH86