



U.S. Department of Transportation  
**National Highway Traffic Safety  
Administration**

1200 New Jersey Avenue SE  
Washington, DC 20590

December 12, 2023

Mr. Garrett Carolus  
Keystone RV Company  
PO Box 2000  
Goshen, IN 46527

NEF-107KL  
23V-822

**Subject:** Incorrect Size Axle Springs Installed

Dear Mr. Carolus:

This letter serves to acknowledge Keystone RV Company's notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

**Makes/Models/Model Years:**

DUTCHMEN/COLEMAN/2021-2022

**Mfr's Report Date:** December 7, 2023

**NHTSA Campaign Number:** 23V-822

**Components:**

SUSPENSION:FRONT:SPRINGS:LEAF SPRING ASSEMBLY:LEAF

**Potential Number of Units Affected:** 366

**Problem Description:**

Keystone RV Company (Keystone) is recalling certain 2021-2022 Dutchmen Coleman 1855RB and 190BH travel trailers. The trailers may be equipped with axle springs rated at 4400 pounds instead of 5100 pounds.

**Consequence:**

The springs can be overloaded, increasing the risk of a crash.

**Remedy:**

Dealers will replace the axle springs, free of charge. Owner notification letters are expected to be mailed January 25, 2024. Owners may contact Keystone customer service at 1-866-425-4369. Keystone's number for this recall is 23-447.

**Notes:**

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to [www.nhtsa.gov](http://www.nhtsa.gov).

Please be reminded of the following requirements:



You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

Please be reminded that under 49 U.S.C. § 30112(a)(3), it is illegal for a manufacturer, to sell, offer for sale, import, or introduce or deliver into interstate commerce, a motor vehicle or item of motor vehicle equipment that contains a safety defect once the manufacturer has notified NHTSA about that safety defect. This prohibition does not apply once the motor vehicle or motor vehicle equipment has been remedied according to the manufacturer's instructions.

As stated in 49 U.S.C. § 30118(f), submission of eight consecutive quarterly reports followed by three annual reports is required. As described in 573.7, submission of the first of eight consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter. The first of three consecutive annual status reports will be due on, or before, 1 year after the eighth quarterly report was submitted.

Keystone RV Company's contact for this recall will be Kristin Lepper who may be reached by email at [kristin.lepper@dot.gov](mailto:kristin.lepper@dot.gov). We look forward to working with you.

Sincerely,



Alex Ansley  
Chief, Recall Management Division  
Office of Defects Investigation  
Enforcement