OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23V-504

Manufacturer Name: PACCAR Incorporated

Submission Date: JUL 21, 2023 **NHTSA Recall No.:** 23V-504

Manufacturer Recall No.: 23KWE and 23PBE



Manufacturer Information:

Manufacturer Name: PACCAR Incorporated

Address: 777 106TH AVENUE NORTHEAST

BELLEVUE WA 98004

Company phone: 940 591 4220

Population:

Number of potentially involved : 19 Estimated percentage with defect : 50 %

Vehicle Information:

Vehicle 1: 2023-2024 Peterbilt 536

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: - Trucks built with TX-8 transmissions with flange mounted yokes that were missing

engines, drivelines or rear axles during initial plant build and were completed offline

at the overflow Manheim yard or Tente Est/Nord area next to the plant.

- Recalled product may not have had a thread locking material applied to fasteners

- Peterbilt Models 536 only 3 trucks

Production Dates: AUG 10, 2022 - APR 27, 2023

VIN Range 1 : Begin : NR End : NR

■ Not sequential

Vehicle 2: 2023-2024 Peterbilt 537

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information : - Trucks built with TX-8 transmissions with flange mounted yokes that were missing

engines, drivelines or rear axles during initial plant build and were completed offline

at the overflow Manheim yard or Tente Est/Nord area next to the plant.

- Recalled product may not have had a thread locking material applied to fasteners

- Peterbilt Model 537, only 2 trucks

Production Dates: OCT 19, 2022 - APR 26, 2023

VIN Range 1 : Begin : NR End : NR ☐ Not sequential

Vehicle 3:	2022-2022 Pete	rbilt 548				
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES					
Body Style :						
Power Train:	DIESEL					
Descriptive Information :	 Trucks built with TX-8 transmissions with flange mounted yokes that were missing engines, drivelines or rear axles during initial plant build and were completed offline at the overflow Manheim yard or Tente Est/Nord area next to the plant. Recalled product may not have had a thread locking material applied to fasteners Peterbilt Models 548, only 8 trucks 					
Production Dates:	JUL 15, 2022 - SI	EP 16, 2022				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
Vehicle 4:	2023-2024 Keny	vorth T280				
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES					
Body Style :						
Power Train:	DIESEL					
Descriptive Information :	 Trucks built with TX-8 transmissions with flange mounted yokes that were missing engines, drivelines or rear axles during initial plant build and were completed offline at the overflow Manheim yard or Tente Est/Nord area next to the plant. Recalled product may not have had a thread locking material applied to fasteners Kenworth Model T280, only 4 trucks 					
Production Dates :	JUL 22, 2022 - Al	PR 25, 2023				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
Vehicle 5 : Vehicle Type : Body Style : Power Train :	2024-2024 Kenv	vorth T380				
Descriptive Information :	 Trucks built with TX-8 transmissions with flange mounted yokes that were missing engines, drivelines or rear axles during initial plant build and were completed offline at the overflow Manheim yard or Tente Est/Nord area next to the plant. Recalled product may not have had a thread locking material applied to fasteners Kenworth Model T380, only 1 truck 					
Production Dates :	MAY 04, 2023 - N	MAY 04, 2023				
			End:	2NK4HJ7X3RM333715	■ Not sequential	
		<u> </u>				

Vehicle 6: 2023-2023 Kenworth T480

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: - Trucks built with TX-8 transmissions with flange mounted yokes that were missing

engines, drivelines or rear axles during initial plant build and were completed offline

at the overflow Manheim yard or Tente Est/Nord area next to the plant.

- Recalled product may not have had a thread locking material applied to fasteners

- Kenworth Model T480, only 1 truck

Production Dates: JUL 28, 2022 - JUL 28, 2022

VIN Range 1: Begin: 2XK5AJ8X2PM236385 End: 2XK5AJ8X2PM236385 Not sequential

Description of Defect:

Description of the Defect: A locking feature may not have been used on fastener threads while connecting

the flange mounted yoke and may allow the driveline fasteners to become

loose.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: A driveline may detach from the truck without properly fastened flange yoke

bolts and may increase the risk of a crash or injury.

Description of the Cause: A locking feature on the flange yoke fasteners may not have been applied when

certain trucks were finished in an offline installation, originally due to

component shortages during scheduled production.

Identification of Any Warning Driver may feel vibration while driving at certain speeds.

that can Occur:

Involved Components:

Component Name 1: Nut-Hex, M12 Bolt and Loctite

Component Description: Fasterners and thread lock material

Component Part Number: K169-158-12CA, W34-1180, Loctite 243

Supplier Identification:

Component Manufacturer

Name: PACCAR

Address: NR

NR

Country: United States

Chronology:

5/31/2023 Field Service reported that 2 medium duty trucks had loose or missing flange mounted driveline vokes at the rear of the transmission

6/1/2023 Safety & Compliance engaged the Quality group at the Ste. Therese plant. They confirmed this joint would have been tightened at the plant, not a supplier.

6/26/2023 Field Service looking to check additional trucks in the field. Quality group confirmed use of Loctite is required on all trucks as they inspect and replace fasteners.

6/30/2023 Engineering reconfirmed that these drivelines only the Ste. Therese plants.

7/12/2023 Quality group confirmed offline installation instructions for critical components had been updated with the TX-8 yoke requirement.

7/14/2023 A Joint Safety Committee meeting was held

Description of Remedy:

Description of Remedy Program: Paccar will notify owners, and dealers will replace the 4 fasteners and add

a thread locking feature free of charge. Owners who incurred costs to obtain a remedy for the problem addressed in the recall in advance of receiving notification may seek reimbursement through the process

outlined in the general reimbursement plan on file.

How Remedy Component Differs The remedy component will include a thread locking feature to hold the

from Recalled Component: joint from loosening.

Identify How/When Recall Condition Normal scheduled production trucks were not affected. This was caused

was Corrected in Production: by an unscheduled offline installation. The offline installation instruction

and sign off has been updated with the TX-8 transmission yoke

requirement.

Recall Schedule:

Description of Recall Schedule: Customers will be notified within 60 days. Field service group is already

being proactive to contact customers ahead of sending letters.

Planned Dealer Notification Date: SEP 19, 2023 - SEP 19, 2023

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Planned Owner Notification Date: SEP 19, 2023 - SEP 19, 2023

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573